# Contents

Designer and manufacturer for industry and healthcare application

2

#### LUBRICATED TECHNOLOGY

Rotary vane vacuum pumps EVISA	
EVISA presentation	4
EVISA E25.2 H.V	6
EVISA E25.R	10
EVISA E40.2 H.V	14
EVISA E40. <mark>R</mark>	18
EVISA E65.R	22
EVISA E100.R	26
EVISA E150.R	30
EVISA E200.R	34
EVISA E300.R	38
EVISA E350.R	42
EVISA E400.R	46
EVISA E500.R	50
EVISA E600.R	54

Rotary vane vacuum pumps EVISA ATEX		
EVISA ATEX presentation	58	
EVISA E65. <mark>R</mark> ATEX	60	
EVISA E100.R ATEX	62	
EVISA E200.R ATEX	64	
EVISA E300.R ATEX	66	

#### Rotary vane vacuum pumps ROTOMIL'S

ROTOMIL'S K



#### **OIL-LESS TECHNOLOGY**

Claw vacuum pumps SIRELLA	
SIRELLA presentation	72
SIRELLA SL100.R	74
SIRELLA SL150.R	78
SIRELLA SL300.R	82
SIRELLA RS	86

#### ACCESSORIES FOR VACUUM PUMPS

Liquid traps	88
Vacuum sealed suction filters	90
Silent suction filters, dust separator & liquid cyclonic separator	92
"SPIRACIER" special hoses, vacuum switches & vacuum gauges	93
Vacuum solenoid valves	94
Vertical vacuum receivers	95

MIL'S : Services	
General conditions of sales and	96
guarantee - Sales contact	90



68



#### PACKAGING

- Evacuation
- Filling and closing machines
- Labelling, vacuum packaging
- Pneumatic conveying

#### **ENVIRONMENTAL ENGINEERING**

- Automative fluid pumping
- Filtering
- Sewage pumping
- Solvent recovery
- Vacuum priming

#### FOOD AND BEVERAGE INDUSTRY

- Cutter, filling or tumbler machines
- Freeze drying
- Lyophilisation
- Poultry processing
- Vacuum packaging, mixing

#### CHEMICAL AND PHARMACEUTICAL INDUSTRIES

- Degasing
- Distillation
- Drying and freeze drying
- Packaging

## • Coating, bonding

- Holding and lifting
- Impregnation

#### MIL'S : made in

MIL'S is designing, developping and producing vacuum pumps and blowers.

Our vacuum systems have already been installed in hundreds of sites all over the world for industrial applications as well as in the Healthcare sector.

Our technologies (lubricated rotary vane pumps, oilless vacuum pumps, blowers, roots) allow us to answer to any requirement of vacuum solutions for Industry or Healthcare.

50 Hz		Evisa 25.2	Evisa 25.R	Evisa 40.2	Evisa 40.R	Evisa 65.R
Nominal air flow rate m <sup>3</sup> .h <sup>-1</sup> - cf	fm	30 - 17.7	<b>28 -</b> 16.4	<b>47.7 -</b> <i>28.1</i>	<b>44 -</b> 25.9	68 - 40
<b>End vacuum</b> Without gas ballast	mbar torr	≤ 5 x10 <sup>-1</sup> ≤ 0.38	≤ 6 x10 <sup>-2</sup> 4.5 x10 <sup>-2</sup>	≤ 5 x10 <sup>-1</sup> ≤ 0.38	≤ 6 x10 <sup>-2</sup> 4.5 x10 <sup>-2</sup>	≤ 6 x10 <sup>-2</sup> 4.5 x10 <sup>-2</sup>
Motor power 1-ph		0.75 kW	0.75 kW	1.10 kW	1.10 kW	N.A
Motor power 3-ph		0.75 kW	0.75 kW	1.10 kW	1.10 kW	1.5 kW
Special version ATEX		N.A	N.A	N.A	N.A	ATEX
Special version OXYGEN		OXYGEN	OXYGEN	OXYGEN	OXYGEN	OXYGEN
60 Hz		Evisa 25.2	Evisa 25.R	Evisa 40.2	Evisa 40.R	Evisa 65.R
Nominal air flow rate m <sup>3</sup> .h <sup>-1</sup> - cf	fm	35.3 - <i>20.8</i>	33 - 19.4	<b>57.2 -</b> <i>33.7</i>	<b>53 -</b> <i>31.2</i>	81.6 - 48
<b>End vacuum</b> Without gas ballast	mbar torr	≤ 5 x10 <sup>-1</sup> ≤ 0. <i>38</i>	≤ 8 x10 <sup>-2</sup> 6 x10 <sup>-2</sup>	≤ 5 x10 <sup>-1</sup> ≤ 0.38	≤ 6 x10 <sup>-2</sup> 4.5 x10 <sup>-2</sup>	≤ 6 x10 <sup>-2</sup> 4.5 x10 <sup>-2</sup>
Motor power 1-ph		0.9 kW	0.9 kW	1.30 kW	N.A	N.A
Motor power 3-ph		0.9 kW	0.9 kW	1.30 kW	1.32 kW	1.8 kW
Special version ATEX		N.A	N.A	N.A	N.A	ATEX
Special version OXYGEN		OXYGEN	OXYGEN	OXYGEN	OXYGEN	OXYGEN



## MIL'S

#### France since 1926.

100 persons are employed on two production sites in the region of LYON and in a sales office in the region of Paris. MIL'S operates over 15000 sq.m of manufacturing floor space.

MIL'S is ISO 9001, ISO 14001 and ISO 13485 certified and answers to all quality criterias of a modern producer.

#### PLASTIC AND COMPOSITE INDUSTRIES

- Degasing
- Pneumatic conveying
- Resin transfer
- Vacuum bagging

#### **GLASS INDUSTRY**

- Coating
- Forming

#### SOLAR AND ENERGY INDUSTRIES

- Coating
- Handling
- Lamination
- Oil degasing
- Power engineering

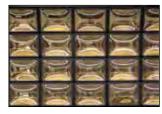
#### HEALTHCARE

- Surgery
- Obstetrics
- Anesthesia, resuscitation

#### **GENERAL PURPOSE**

- Central vacuum supply
- Leak detection
- Packaging
- Picking and handling
- Pneumatic conveying











# **Selection tool EVISA**

Evisa 100.R	Evisa 150.R	Evisa 200.R	Evisa 300.R	Evisa 350.R	Evisa 400.R	Evisa 500.R	Evisa 600.R
100 - 58.8	132 - 77.7	<b>200 -</b> <i>117.7</i>	300 - 176.5	360 - 211.9	426 - 250.7	513 - <i>302</i>	635 - <i>373.7</i>
$\leq 6 \times 10^{-2} - 4.5 \times 10^{-2}$	≤ 8 x10 <sup>-2</sup> 6 x10 <sup>-2</sup>	≤ 6 x10 <sup>-2</sup> 4.5 x10 <sup>-2</sup>	≤ 6 x10 <sup>-2</sup> 4.5 x10 <sup>-2</sup>	$\leq 1 \times 10^{-1} - 8$ $\times 10^{-2}$	≤ 1 x10 <sup>-1</sup> 8 x10 <sup>-2</sup>	≤ 1 x10 <sup>-1</sup> 8 x10 <sup>-2</sup>	≤ 1 x10 <sup>-1</sup> 8 x10 <sup>-2</sup>
N.A	N.A	N.A	N.A	N.A	N.A	N.A	N.A
2.2 kW	3 kW	4 kW	5.5 kW	7.5 kW	9 kW	11 kW	13 kW
ATEX	N.A	ATEX	ATEX	N.A	N.A	N.A	N.A
OXYGEN	OXYGEN	OXYGEN	OXYGEN	OXYGEN	OXYGEN	OXYGEN	OXYGEN
Evisa 100.R	Evisa 150.R	Evisa 200.R	Evisa 300.R	Evisa 350.R	Evisa 400.R	Evisa 500.R	Evisa 600.R
120 - 70.6	156 - <i>91.8</i>	<b>240 -</b> <i>141.3</i>	360 - 211.8	<b>432 -</b> <i>254.3</i>	511 - 300.8	616 - 362.6	769 - 452.8
≤ 6 x10 <sup>-2</sup> 4.5 x10 <sup>-2</sup>	≤ 8 x10 <sup>-2</sup> 6 x10 <sup>-2</sup>	≤ 6 x10 <sup>-2</sup> 4.5 x10 <sup>-2</sup>	≤ 6 x10 <sup>-2</sup> 4.5 x10 <sup>-2</sup>	≤ 1 x10 <sup>-1</sup> 8 x10 <sup>-2</sup>	≤ 1 x10 <sup>-1</sup> 8 x10 <sup>-2</sup>	≤ 1 x10 <sup>-1</sup> 8 x10 <sup>-2</sup>	≤ 1 x10 <sup>-1</sup> 8 x10 <sup>-2</sup>
N.A	N.A	N.A	N.A	N.A	N.A	N.A	N.A
2.64 kW	3.6 kW	4.8 kW	6.6 kW	9 kW	10.8 kW	13.2 kW	15.6 kW
ATEX	N.A	ATEX	ATEX	N.A	N.A	N.A	N.A
OXYGEN	OXYGEN	OXYGEN	OXYGEN	OXYGEN	OXYGEN	OXYGEN	OXYGEN



# High performance oil-flooded vacuum pumps



New generation of vacuum pumps with fast pumping speed due to 6 x  $10^{-2}$  mbar absolute end vacuum

High flow rate at 1 mbar

Internal design providing a low noise level for an easy integration into industrial machines

Installation near operators





Delivery with MV99S 100% synthetic oil for long life time and heavy duty operating conditions

## Lubricated rotary vane vacuum pumps



Oil filter standard on each size of vacuum pump with dual recycling oil circuit

Accessible & adjustable gas ballast following customer process with high capacities of water pumping





Possible customisation of the protection cover

#### **Options:**

- Oil level switch
- PT100 temperature sensor
- Many other options available





# EVISA E25.2 HV

The lubricated rotary vane pumps EVISA are designed to be used in a wide range of industrial and healthcare applications.

They can run continuously from atmospheric pressure to ultimate vacuum.

They are silent and extremely robust.

- Single stage vacuum pump
- Continuous operation from atmospheric pressure to end vacuum : 5.10<sup>-1</sup> mbar
- High pumping speed even at low pressure
- Integrated oil mist filter on the exhaust

## **Technical characteristics**

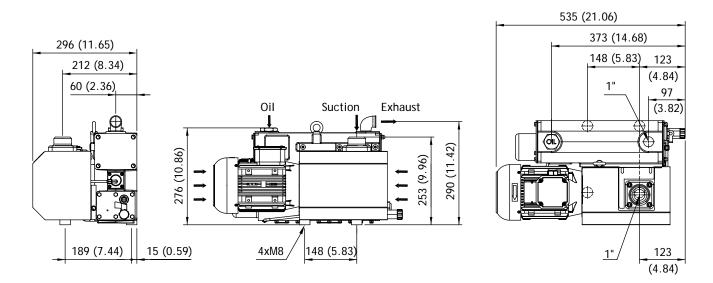
			50 Hz	60 Hz
	Nominal flow rate m	n <sup>3</sup> .h <sup>-1</sup> - <i>cfm</i>	30 - 17.7	35.3 - 20.8
	PNEUROP pumping	speed <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - cfm	<b>28 -</b> <i>16.5</i>	33.6 - 19.8
	Pumping speed at 1	mbar inlet pressure <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - cfm	<b>9.8</b> - <i>5.8</i>	11.7 - 6.9
	Without gas ballast	End vacuum mbar - torr	≤ 5 x10 <sup>-1</sup> - <i>≤ 0.38</i>	$\leq 5 \times 10^{-1} - \leq 0.38$
E25.2	Fully opened gas ballast	End vacuum mbar - torr	<b>≤ 2 -</b> <i>1.5</i>	≤ <b>2</b> - <i>1.5</i>
HV		Water vapor permitted maximum pressure mbar - torr	<b>16.9</b> - <i>12</i>	<b>18.7 -</b> <i>13.5</i>
		Water vapor capacity kg.h <sup>-1</sup>	0.27	0.36
	100 % synthetic oil		MV99S	MV99S
	Oil capacity   - qt		<b>1.5 -</b> <i>1.58</i>	<b>1.5</b> - <i>1.58</i>
	Noise level dB(A)		60	62

<sup>(1)</sup> Measurements according to PNEUROP 6602 specifications - 20°C

#### Versions

GEOGRAPHIC ZONE		EUR	OPE	ASIA MIDDLE-EAST	SOUTH AMERICA	USA
	Number of phases	1	3	3	3	3
	Voltage V	230	230 / 400	220/380	190 / 380	208-230/460
Electrical motor	Period Hz	50	50	60	50	60
motor	Motor power	0.75 kW	0.75 kW	0.9 kW	0.75 kW	1.50 HP
	Rotation speed min <sup>-1</sup>	1500	1500	1800	1500	1800
Inlet conne	ction	1" BSP	1" BSP	1" BSP	1'' NPT	1'' NPT
Outlet connection		1" BSP	1'' BSP	1" BSP	1'' NPT	1'' NPT
Weight with oil kg - <i>lb</i>		39 - <i>86</i>	39 - <i>86</i>	44 - 97	44 - 97	44 - 97

#### Dimensions mm (inch)



#### References

	E25.2 HV	
	WITH GAS BALLAST	WITHOUT GAS BALLAST
<b>EUROPE</b> 1ph, 230V-50Hz	821148 + 770800	821148
<b>EUROPE</b> 3ph, 230/400V-50Hz	821151 + 770800	821151
ASIA / MIDDLE EAST 3ph,220/380V-60Hz	823858 + 770800	823858
<b>SOUTH AMERICA / USA</b> 3ph, 190/380V-50Hz, 208-230/460V-60Hz	824055 + 770800	824055



## Maintenance kits

<b>3 000 hour usual maintenance</b> with silicone o'ring for oil mist filter	720341
<b>3 000 hour usual maintenance</b> with viton o'ring for oil mist filter	718374
12 000 hour preventive maintenance	615484



3 000 hour usual maintenance





# EVISA E25.2 HV

## **Accessories and Options**

1 Oil Level Safety	(OLS) wi	th float	616111			
Timer box for oil le	vel safet	y (base mounting)	670810			
Oil level safety and	623315					
	with bimetal thermostat NC opening at 120°C - Max 24V Oil Level Safety and PT100 temperature sensor					
PT100 temperature			623975 623980			
	5011501	Paper cartridge	715347			
2 3/4" BSP suction	n filter	Polyester cartridge	715348			
Туре 76		Carbon cartridge	715349			
Vacuum gauge fitte	d on filt	er cover	617536			
3/4" BSP paper/pa	per doul	ble filtration 76PA + 76PA	670613			
3/4" BSP polyester	/carbon	double filtration 76PO + 76CH	670616			
	Alumini	um head / plexiglass cylinder / without mechanical float	724793			
	Alumini	um head / plexiglass cylinder / with mechanical float	724794			
	Alumini	um head / Pyrex cylinder / without mechanical float	724807			
3 Liquid trap 100	Alumini	um head / Pyrex cylinder / with mechanical float	724808			
48 m <sup>3</sup> .h <sup>-1</sup>	Stainles	s steel head / Pyrex cylinder / without mechanical float	724795			
1" BSP	Stainles	s steel head / Pyrex cylinder / with mechanical float	724796			
	Pyrex b	ottle 250 ml under trap assembly	615441			
	Pyrex b	ottle 500 ml under trap assembly	615442			
	Pyrex b	ottle 1000 ml under trap assembly	615443			
Electro-pneumatic	816002					
Electrical automatic			816003			
Adjusting valve fitte	713840					
Vacuum hose (0,6 r			606086			
Vacuum hose (1 m)	-		604422			
Vacuum hose (1,5 m			618264			
Vacuum hose (2 m)	•		616085 670010			
Vacuum hose (3 m)			618131			
Vacuum hose (4 m) Suction hose with r			770151			
Exhaust double elb			624163			
Base frame assemb			670804			
Dase frame assering		For 1 pump	617610			
4 Elevated base fra	ame	For 2 pumps	619543			
(H=525 mm)		For 3 pumps	619546			
	Withou	t regulation contact 3-ph 400V + E	770495			
		it regulation contact 3-ph 230V + E	770496			
Direct starter	Without regulation contact 1-ph 230V + E		770503			
(wall mounting)	With regulation contact LG7 3-ph 400V		710422			
		gulation contact LG7 3-ph 230V	710430			
	710428					
Control board with for warm up and de		olenoid valve 3-ph, 400V+ N ycle	770811			
<b>Control board with</b> for degasing cycle	FLEXO s	olenoid valve 3-ph, 400V + N	770818			
Electrical cable (3m	) with O	N/OFF switch -1-ph 230V + E	363052			

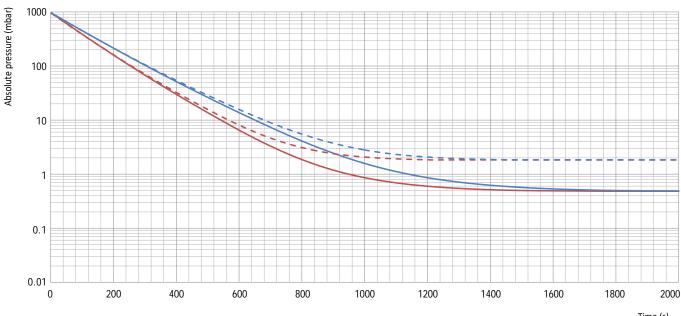






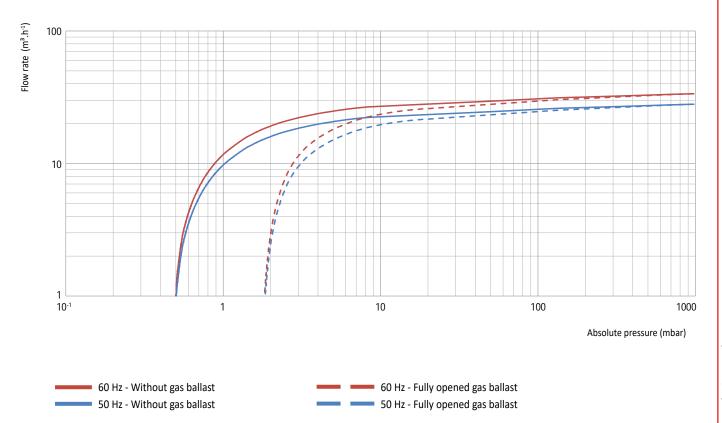


## Pumping speed on 1000 l vessel



Time (s)

### Performance curves









#### The lubricated rotary vane pumps EVISA are designed to be used in a wide range of industrial and healthcare applications.

# They can run continuously from atmospheric pressure to ultimate vacuum.

#### They are silent and extremely robust.

- Single stage vacuum pump with the end vacuum of 6.10<sup>-2</sup> mbar
- Compactness and noise level optimized for an easy integration in machines
- High water vapor pumping capacity with finely adjustable gas ballast
- Designed for light onsite maintenance without piping disconnection
- Integrated oil mist filter on the exhaust

#### **Technical characteristics**

			50 Hz	60 Hz
	Nominal flow rate m	<sup>3</sup> .h <sup>-1</sup> - <i>cfm</i>	28 - 16.4	33 - 19.4
	PNEUROP pumping	speed <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - cfm	<b>26 -</b> <i>15.3</i>	<b>31</b> - <i>18.2</i>
	Pumping speed at 1	mbar inlet pressure <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - cfm	18.6 - 10.9	20.8 - 12.2
	Without gas ballast	End vacuum mbar - torr	≤ 6 x10 <sup>-2</sup> - 4.5 x10 <sup>-2</sup>	$\leq 8 \times 10^{-2} - 6 \times 10^{-2}$
	Opened gas ballast 1,5 rotation	End vacuum mbar - torr	≤ 6 x10 <sup>-1</sup> - 4.5 x10 <sup>-1</sup>	$\leq 6 \times 10^{-1} - 4.5 \times 10^{-1}$
E25.R		Water vapor permitted maximum pressure mbar - torr	7.3 - 5.5	<b>13.0</b> - <i>9.8</i>
HV		Water vapor capacity kg.h <sup>-1</sup>	0.11	0.24
	Fully opened gas ballast	End vacuum mbar - torr	≤ <b>6.0</b> - <i>4.5</i>	≤ 6.0 - 4.5
		Water vapor permitted maximum pressure mbar - torr	130 - 97	<b>180 -</b> <i>135</i>
		Water vapor capacity kg.h <sup>-1</sup>	2.1	3.6
	Without gas ballast	End vacuum mbar - torr	<b>≤ 2.0</b> - <i>1.5</i>	≤ <b>2.0</b> - <i>1.5</i>
		End vacuum mbar - torr	≤ 3.0 - <i>2.2</i>	≤ 3.0 - 2.2
E25.R	Fully opened gas ballast	Water vapor permitted maximum pressure mbar - torr	88 - <i>66</i>	114 - <i>85</i>
	ballast	Water vapor capacity kg.h <sup>-1</sup>	1.4	2.2
	100 % synthetic oil		MV99S	MV99S
	Oil capacity   - qt		1.0 - 1.1	1.0 - 1.1
	Noise level dB(A)		59	63

 $^{(1)}$  Measurements according to PNEUROP 6602 specifications - 20°C

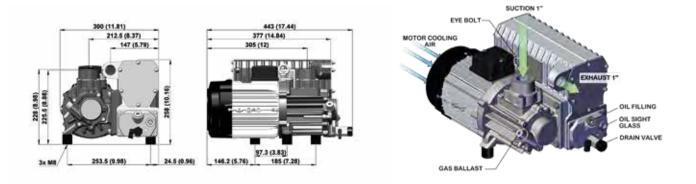
#### Versions

GEOGRAPHIC ZONE		EUR	OPE	ASIA MIDDLE-EAST	SOUTH AMERICA	USA	JAPAN
	Number of phases	1	3	3	3	3	3
	Voltage V	230	230 / 400	220 / 380	190 / 380	208-230/460	200 / 380
Electrical motor	Period Hz	50	50	50 / 60	50	60	50/60
motor	Motor power	0.75 kW	0.75 kW	0.75 / 0.90 kW	0.75 kW	1.50 HP	0.75 / 0.90 kW
	Rotation speed min <sup>-1</sup>	1500	1500	1500/1800	1500	1800	1500/1800
Inlet connection <sup>(2)</sup>		1" BSP	1" BSP	1'' BSP	1'' NPT	1'' NPT	1'' BSP
Outlet connection <sup>(3)</sup>		1" BSP	1" BSP	1'' BSP	1'' NPT	1" NPT	1" BSP
Weight with oil kg - <i>lb</i>		31.3 - 69.0	30.0 - 66.2	30.0 - 66.2	30.8 - 67.9	30.8 - 67.9	30.8 - 67.9

<sup>(2)</sup> DN 25 ISO-KF adaptation flange can be supplied, see accessories
 <sup>(3)</sup> DN 25 ISO-KF connector can be supplied, see accessories

# Lubricated rotary vane vacuum pumps

#### Dimensions mm (inch)



### References

	E25.R HV		E25.R	
	WITH GAS BALLAST	WITHOUT GAS BALLAST	WITH GAS BALLAST	WITHOUT GAS BALLAST
<b>EUROPE</b> 1ph, 230V-50Hz	824179	824181	824183	824185
EUROPE / ASIA 3ph, 230/400V-50Hz, 220/380V-50/60Hz	824091	824187	824090	824189
<b>SOUTH AMERICA / USA</b> 3ph, 190/380V-50Hz, 208-230/460V-60Hz	824094	824191	824193	824195
<b>JAPAN</b> 3ph, 200/380V-50/60Hz	824096	824197	824199	824201
Oxygon version available Contact us				

Oxygen version available - Contact us

#### HV accessories - KF connection



Suction flange DN25KF	625029		
	Paper cartridge	625030	
1 Suction filter DN25KF - Type 100	Polyester cartridge	625031	
	Carbon cartridge	625032	
Aluminium clamping ring DN25KF		361638	
Stainless steel / Viton DN25KF centerin	361641		
Stainless steel DN25KF hose - 0,5 m	361644		
Stainless steel DN25KF hose - 1 m		361645	
Elbow DN25KF		333827	
Equal T-square DN25KF	Equal T-square DN25KF		
Manual ball valve DN25KF	333829		
Solenoid valve DN25KF		333830	
Exhaust adapter 1" BSP - DN25KF		625019	

## Maintenance kits

<b>3 000 hour usual maintenance</b> with silicone o'ring for oil mist filter	724572
<b>3 000 hour usual maintenance</b> with viton o'ring for oil mist filter	724573
12 000 hour preventive maintenance	724583



3 000 hour usual maintenance



12 000 hour preventive maintenance

Oxygen version maintenance available - Contact us



# EVISA E25.R

## **Accessories and Options**

Additional rubber f	oot		625169
1 Oil Level Safety	1 Oil Level Safety (OLS) with float		
PT100 temperature	sensor		625021
NC bimetal temperature safety - opening at 120°C - Max 24V			625022
		per cartridge	714975
2 1" BSP suction f Type 100	l <b>ter</b> Po	lyester cartridge	714976
	Ca	rbon cartridge	714977
Ø63 vacuum gauge	fitted on fil	ter	617536
1" BSP polyester/carbon double filtration 100PO + 100CH			625023
Adjusting valve fitte	ed on T-squa	are MF 1" BSP	714979
	Aluminium	head / plexiglass cylinder / without mechanical float	724793
	Aluminium	head / plexiglass cylinder / with mechanical float	724794
	Aluminium	head / Pyrex cylinder / without mechanical float	724807
Liquid trap 100	Aluminium	head / Pyrex cylinder / with mechanical float	724808
48 m <sup>3</sup> .h <sup>-1</sup>	Stainless st	eel head / Pyrex cylinder / without mechanical float	724795
1" BSP	Stainless st	eel head / Pyrex cylinder / with mechanical float	724796
	Pyrex bottl	e 250 ml under trap assembly	615441
	Pyrex bottl	e 500 ml under trap assembly	615442
	Pyrex bottle 1000 ml under trap assembly		615443
Electro-pneumatic automatic drain with control board			816002
Electrical automation	c drain with	control board	816003
Vacuum hose (0,6 m) MF 1" BSP			618265
Vacuum hose (1 m) MF 1" BSP			617372
Vacuum hose (1,5 m) MF 1" BSP			618266
Vacuum hose (2 m)	MF 1" BSP		616179
Suction hose (1m)	MM 1"		714980
No return valve MF	1" BSP		618457
Base frame assemb	ly (H=150 n	nm)	625012
		For 1 pump	625013
4 Elevated base fra (H=525 mm)	ame	For 2 pumps	625014
(11-525 1111)		For 3 pumps	625015
	Without re	egulation contact 3-ph 400V + E	770495
	Without re	egulation contact 1-ph 230V + E	770503
Direct starter	With regul	ation contact LG7 3-ph 400V + N + E	710422
(wall mounting)	With regul	ation contact LG7 1-ph 230V + E	710428
	With regulation contact LG7 + Timer 3-ph 400V + N + E		724576
With regulation contact LG7 + Timer 1-ph 230V + E		724577	
	•	contact LG7 and Flexo valve em - 3-ph 400V + N + E	724578
Direct starter with for warm up and de	•	contact LG7 and Flexo valve em - 1-ph 230V + E	724579
Electrical cable (3m	) with ON/	OFF switch -1-ph 230V + E	625016
Direct starter suppo	ort for base	fixation	625017

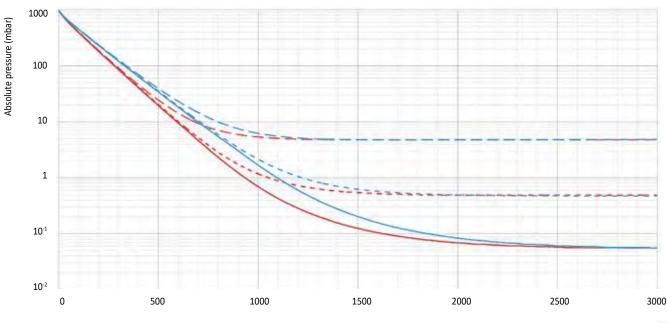






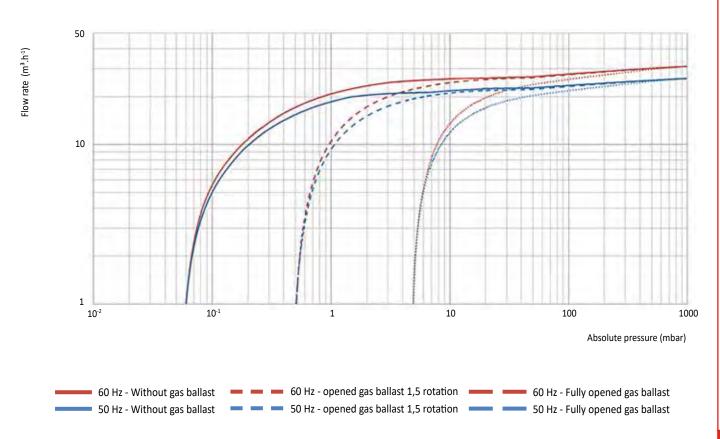


## Pumping speed on 1000 l vessel



Time (s)

#### Performance curves







# EVISA E40.2 HV

The lubricated rotary vane pumps EVISA are designed to be used in a wide range of industrial and healthcare applications.

They can run continuously from atmospheric pressure to ultimate vacuum.

They are silent and extremely robust.

- Single stage vacuum pump
- Continuous operation from atmospheric pressure to end vacuum : 5.10<sup>-1</sup> mbar
- High pumping speed even at low pressure
- Integrated oil mist filter on the exhaust

### Technical characteristics

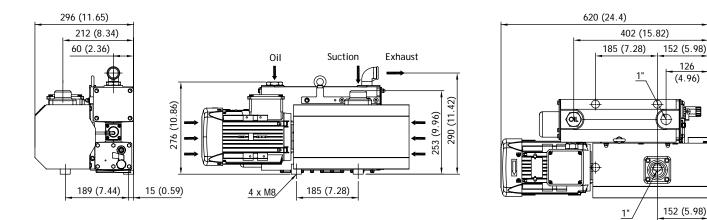
			50 Hz	60 Hz
	Nominal flow rate	m <sup>3</sup> .h <sup>-1</sup> - <i>cfm</i>	47.7 - 28.1	<b>57.2</b> - <i>33.7</i>
	PNEUROP pumping	s speed <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - <i>cfm</i>	41.5 - 24.4	49.8- <i>29.3</i>
	Pumping speed at 2	L mbar inlet pressure <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - <i>cfm</i>	14.4 - 8.47	11.7 - 6.9
	Without gas ballast End vacuum mbar - torr		≤ 5 x10 <sup>-1</sup> - <i>≤ 0.38</i>	$\leq 5 \times 10^{-1} - \leq 0.38$
E40.2	Fully opened gas ballast	End vacuum mbar - torr	≤ <b>1.5</b> - <i>1.13</i>	≤ <b>1</b> . <b>5</b> - <i>1</i> . <i>13</i>
HV		Water vapor permitted maximum pressure mbar - torr	14.8 - 10.5	16.6 - 12
		Water vapor capacity kg.h <sup>-1</sup>	0.37	0.49
	100 % synthetic oil		MV99S	MV99S
	Oil capacity   - qt		<b>1.5 -</b> <i>1.58</i>	<b>1.5</b> - <i>1.58</i>
	Noise level dB(A)		62	64

(1) Measurements according to PNEUROP 6602 specifications - 20°C

#### Versions

GE	OGRAPHIC ZONE	EUROPE	EUROPE	ASIA MIDDLE-EAST	SOUTH AMERICA	USA
	Number of phases	1	3	3	3	3
	Voltage V	230	230 / 400	265/460	190 / 380	208-230/460
Electrical motor	Period Hz	50	50	60	50	60
motor	Motor power	1.1 kW	1.1 kW	1.3 kW	1.10 kW	2.0 HP
	Rotation speed min <sup>-1</sup>	1500	1500	1800	1500	1800
Inlet connection		1" BSP	1" BSP	1" BSP	1" NPT	1'' NPT
Outlet connection		1" BSP	1'' BSP	1" BSP	1" NPT	1'' NPT
Weight with oil kg - <i>lb</i>		<b>52 -</b> <i>115</i>	<b>52 -</b> <i>115</i>	<b>52 -</b> <i>115</i>	35.0 - 77.2	35.0 - 77.2

#### Dimensions mm (inch)



#### References

	E40.2 HV	
	WITH GAS BALLAST	WITHOUT GAS BALLAST
<b>EUROPE</b> 1ph, 230V-50Hz	821149 + 770826	821149
<b>EUROPE</b> 3ph, 230/400V-50Hz	821152 + 770826	821152
ASIA / MIDDLE EAST 3ph,220/380V-60Hz	823859 + 770826	823859
<b>SOUTH AMERICA / USA</b> 3ph, 190/380V-50Hz, 208-230/460V-60Hz	824056 + 770826	824056



126

## Maintenance kits

<b>3 000 hour usual maintenance</b> with silicone o'ring for oil mist filter	720341
<b>3 000 hour usual maintenance</b> with viton o'ring for oil mist filter	718374
12 000 hour preventive maintenance	615485



3 000 hour usual maintenance





# EVISA E40.2 HV

### **Accessories and Options**

	(OLS) with floot	616111		
1 Oil Level Safety	670810			
	vel safety (base mounting) temperature indicator	670810		
with bimetal thermos	623315			
Oil Level Safety and	I PT100 temperature sensor	623975		
PT100 temperature	e sensor	623980		
	Paper cartridge	714975		
2 1" BSP suction fi Type 100	Polyester cartridge	714976		
	Carbon cartridge	714977		
Vacuum gauge fitte	d on filter	617536		
1" BSP polyester/p	olyester double filtration 100PO + 100PO	622167		
	Aluminium head / plexiglass cylinder / without mechanical float	724793		
	Aluminium head / plexiglass cylinder / with mechanical float	724794		
	Aluminium head / Pyrex cylinder / without mechanical float	724807		
3 Liquid trap 100	Aluminium head / Pyrex cylinder / with mechanical float	724808		
48 m <sup>3</sup> .h <sup>-1</sup>	Stainless steel head / Pyrex cylinder / without mechanical float	724795		
1" BSP	Stainless steel head / Pyrex cylinder / with mechanical float	724796		
	Pyrex bottle 250 ml under trap assembly	615441		
	Pyrex bottle 500 ml under trap assembly	615442		
	Pyrex bottle 1000 ml under trap assembly			
Electro-pneumatic	automatic drain with control board	816002		
Electrical automatio	816003			
Adjusting valve fitt	714979			
Vacuum hose (0,6 r	618265			
Vacuum hose (1 m)	617372			
Vacuum hose (1,5 r	618266			
ALU adapter M1" /	· · · · · · · · · · · · · · · · · · ·	117133		
ALU clamping colla		361638		
Centering ring INO		361641		
Stainless steel hose		361644		
Stainless steel hose		361645		
Base frame assemb		617610		
4	For 1 pump	619543		
Elevated base fr		619546		
(H=525 mm)	For 3 pumps	619546		
	Without regulation contact 3-ph 400V + E	770496		
	Without regulation contact 3-ph 400V + E Without regulation contact 3-ph 230V + E	770490		
Direct starter	Without regulation contact 1-ph 230V + E	770504		
(wall mounting)	Without regulation contact 1-ph 250V + E	710423		
	With regulation contact LG7 3-ph 400V	710423		
	With regulation contact LG7 5-ph 230V With regulation contact LG7 1-ph 230V	710431		
		/10435		
Control board with for warm up and de	FLEXO solenoid valve 3-ph, 400V+ N egasing cycle	770812		
Control board with for degasing cycle	FLEXO solenoid valve 3-ph, 400V + N	770819		
Electrical cable (3m	ı) with ON/OFF switch -1-ph 230V + E	363052		

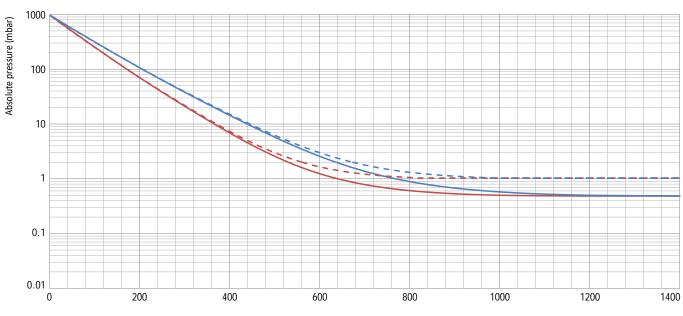






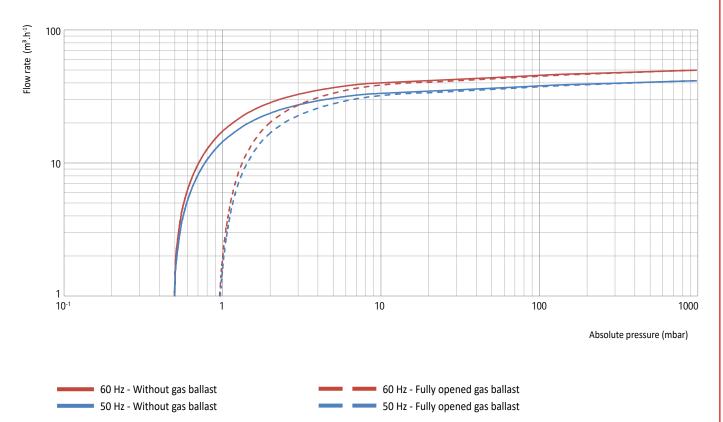


Pumping speed on 1000 l vessel



Time (s)

### Performance curves









#### The lubricated rotary vane pumps EVISA are designed to be used in a wide range of industrial and healthcare applications.

# They can run continuously from atmospheric pressure to ultimate vacuum.

#### They are silent and extremely robust.

- Single stage vacuum pump with the end vacuum of 6.10<sup>-2</sup> mbar
- Compactness and noise level optimized for an easy integration in machines
- High water vapor pumping capacity with finely adjustable gas ballast
- Designed for light onsite maintenance without piping disconnection
- Integrated oil mist filter on the exhaust

#### **Technical characteristics**

			50 Hz	60 Hz
	Nominal flow rate m	<sup>3</sup> .h <sup>-1</sup> - <i>cfm</i>	<b>44 -</b> 25.9	53 - 31.2
	PNEUROP pumping	speed <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - cfm	42 - 24.7	<b>50 -</b> <i>29.4</i>
	Pumping speed at 1	mbar inlet pressure <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - cfm	30 - 17.6	34 - 20.0
	Without gas ballast	End vacuum mbar - torr	$\leq 6 \times 10^{-2} - 4.5 \times 10^{-2}$	≤ 6 x10 <sup>-2</sup> - 4.5 x10 <sup>-2</sup>
		End vacuum mbar - torr	≤ 6 x10 <sup>-1</sup> - 4.5 x10 <sup>-1</sup>	$\leq 6 \times 10^{-1} - 4.5 \times 10^{-1}$
E40 D	Opened gas ballast 1,5 rotation	Water vapor permitted maximum pressure mbar - torr	13.6 - 10.2	18.4 - 13.8
E40.R HV	1,5 10(8(10))	Water vapor capacity kg.h <sup>-1</sup>	0.34	0.53
	Fully opened gas ballast	End vacuum mbar - torr	≤ 6.0 - <i>4.5</i>	<b>≤</b> 6.0 - <i>4.5</i>
		Water vapor permitted maximum pressure mbar - torr	143 - 107	326 - 244
		Water vapor capacity kg.h <sup>-1</sup>	3.7	10.6
	Without gas ballast	End vacuum mbar - torr	<b>≤ 2.0</b> - <i>1.5</i>	≤ 2.0 - 1.5
		End vacuum mbar - torr	≤ 3.0 - 2.2	≤ 3.0 - <i>2.2</i>
E40.R	Fully opened gas ballast	Water vapor permitted maximum pressure mbar - torr	107 - <i>80</i>	233 - 174
	ballast	Water vapor capacity kg.h <sup>-1</sup>	2.7	7.5
	100 % synthetic oil		MV99S	MV99S
	Oil capacity   - qt		1.0 - 1.1	1.0 - 1.1
	Noise level dB(A)		58	60

<sup>(1)</sup> Measurements according to PNEUROP 6602 specifications - 20°C

#### Versions

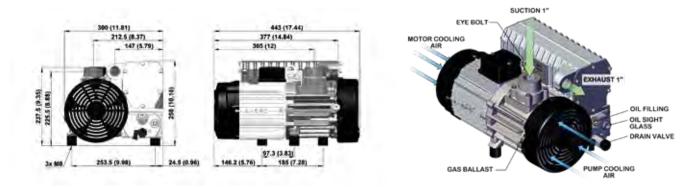
	GEOGRAPHIC	EUR	OPE	ASIA MIDDLE-EAST	SOUTH AMERICA	USA	JAPAN
	Number of phases	1	3	3	3	3	3
	Voltage V	230	230 / 400	220 / 380	190 / 380	208-230/460	200 / 380
Electrical motor	Period Hz	50	50	50 / 60	50	60	50/ 60
motor	Motor power	1.10 kW	1.10 kW	1.10 / 1.32 kW	1.10 kW	2.0 HP	1.10 / 1.32 kW
	Rotation speed min <sup>-1</sup>	1500	1500	1500/1800	1500	1800	1500/1800
Inlet connection <sup>(2)</sup>		1" BSP	1" BSP	1'' BSP	1'' NPT	1" NPT	1" BSP
Outlet connection <sup>(3)</sup>		1" BSP	1" BSP	1'' BSP	1'' NPT	1" NPT	1" BSP
Weight with	h oil kg - Ib	35.5 - <i>78.3</i>	34.3 - 75.6	34.3 - 75.6	35.0 - <i>77.2</i>	35.0 - 77.2	35.0 - 77.2

<sup>(2)</sup> DN 40 ISO-KF adaptation flange can be supplied, see accessories

<sup>(3)</sup> DN 25 ISO-KF connector can be supplied, see accessories

# Lubricated rotary vane vacuum pumps

#### Dimensions mm (inch)



#### References

	E40.R HV		E40.R	
	WITH GAS BALLAST	WITHOUT GAS BALLAST	WITH GAS BALLAST	WITHOUT GAS BALLAST
<b>EUROPE</b> 1ph, 230V-50Hz	824180	824182	824184	824186
EUROPE / ASIA 3ph, 230/400V-50Hz, 220/380V-50/60Hz	824093	824188	824092	824190
<b>SOUTH AMERICA / USA</b> 3ph, 190/380V-50Hz, 208-230/460V-60Hz	824095	824192	824194	824196
<b>JAPAN</b> 3ph, 200/380V-50/60Hz	824097	824198	824200	824202
Oxygen version available - Contact us				

Oxygen version available - Contact us

### **HV** Accessories - KF connection



Suction flange DN40KF		625018
	Paper cartridge	625009
1 Suction filter DN40KF - Type 100	Polyester cartridge	625010
	Carbon cartridge	625011
Aluminium clamping ring DN40KF	361639	
Stainless steel / Viton DN40KF centerin	361642	
Stainless steel DN40KF hose - 0,5 m	361646	
Stainless steel DN40KF hose - 1 m		361647
Elbow DN40KF		333818
Equal T-square DN40KF		333819
Manual ball valve DN40KF	333820	
Solenoid valve DN40KF		333821
Exhaust adapter 1" BSP - DN25KF		625019

#### Maintenance kits

<b>3 000 hour usual maintenance</b> with silicone o'ring for oil mist filter	724572
<b>3 000 hour usual maintenance</b> with viton o'ring for oil mist filter	724573
12 000 hour preventive maintenance	724574



3 000 hour usual maintenance



12 000 hour preventive maintenance

Oxygen version maintenance available - Contact us



# EVISA E40.R

## Accessories and Options

Additional rubber fo	ot	625169
1 Oil Level Safety (	625020	
PT100 temperature	sensor	625021
NC bimetal tempera	625022	
	Paper cartridge	714975
2 1" BSP suction fi Type 100	Iter Polyester cartridge	714976
1996 100	Carbon cartridge	714977
Ø63 vacuum gauge f	itted on filter	617536
1" BSP polyester/ca	rbon double filtration 100PO + 100CH	625023
Adjusting valve fitte	d on T-square MF 1" BSP	714979
	Aluminium head / plexiglass cylinder / without mechanical flo	at <b>724793</b>
	Aluminium head / plexiglass cylinder / with mechanical float	724794
	Aluminium head / Pyrex cylinder / without mechanical float	724807
3 Liquid trap 100	Aluminium head / Pyrex cylinder / with mechanical float	724808
	Stainless steel head / Pyrex cylinder / without mechanical floa	at <b>724795</b>
1"BSP	Stainless steel head / Pyrex cylinder / with mechanical float	724796
	Pyrex bottle 250 ml under trap assembly	615441
	Pyrex bottle 500 ml under trap assembly	615442
	Pyrex bottle 1000 ml under trap assembly	615443
Electro-pneumatic a	utomatic drain with control board	816002
Electrical automatic	drain with control board	816003
Vacuum hose (0,6 m) MF 1" BSP		618265
Vacuum hose (1 m) l	MF 1" BSP	617372
Vacuum hose (1,5 m	) MF 1" BSP	618266
Vacuum hose (2 m) l	MF 1" BSP	616179
Suction hose (1m) N	IM 1"	714980
No return valve MF	1" BSP	618457
Base frame assembl	y height 150 mm	625012
_	For 1 pump	625013
4 Elevated base fra (H=525 mm)	For 2 pumps	625014
(11-525 1111)	For 3 pumps	625015
	Without regulation contact 3-ph 400V + E	770496
	Without regulation contact 1-ph 230V + E	770504
Direct starter (wall mounting)	With regulation contact LG7 3-ph 400V + N + E	710423
(waii mounting)	With regulation contact LG7 1-ph 230V + E	710435
	With regulation contact LG7 + Timer 3-ph 400V + N + E	724570
	With regulation contact LG7 + Timer 1-ph 230V + E	724571
	egulation contact LG7 and Flexo valve gasing system - 3-ph 400V + N + E	724580
	egulation contact LG7 and Flexo valve gasing system - 1-ph 230V + E	724581
ioi waini ap ana aci		
	with ON/OFF switch -1-ph 230V + E	625016

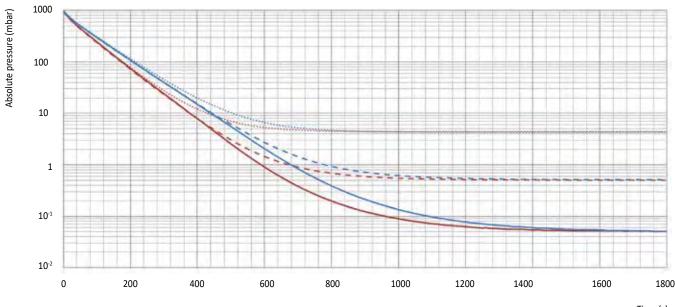








## Pumping speed on 1000 l vessel



Time (s)

#### Performance curves 50 Flow rate (m<sup>3</sup>.h<sup>-1</sup>) 10 11 1 1 1 1 t 1 1 1 1 1000 10-2 10-1 1 10 100 Absolute pressure (mbar) 60 Hz - opened gas ballast 1,5 rotation 60 Hz - Without gas ballast 60 Hz - Fully opened gas ballast 50 Hz - Without gas ballast 50 Hz - opened gas ballast 1,5 rotation 50 Hz - Fully opened gas ballast





The lubricated rotary vane pumps EVISA are designed to be used in a wide range of industrial and healthcare applications.

# They can run continuously from atmospheric pressure to ultimate vacuum.

#### They are silent and extremely robust.

- Single stage vacuum pump with the end vacuum of 6.10<sup>-2</sup> mbar
- Compactness and noise level optimized for an easy integration in machines
- High water vapor pumping capacity with finely adjustable gas ballast
- Designed for light onsite maintenance without piping disconnection
- Integrated oil mist filter on the exhaust
- IE3 motor

### **Technical characteristics**

			50 Hz	60 Hz
	Nominal flow rate m	<sup>3</sup> .h <sup>-1</sup> - cfm	68 - 40	81.6 - 48
	PNEUROP pumping	speed <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - cfm	65 - <i>38.2</i>	78 - 45.9
	Pumping speed at 1	mbar inlet pressure <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - cfm	40 - 23.5	48 - 28.2
	Without gas ballast	End vacuum mbar - torr	≤ 6 x10 <sup>-2</sup> - 4.5 x10 <sup>-2</sup>	$\leq 6 \times 10^{-2} - 4.5 \times 10^{-2}$
	Opened gas ballast 3 rotations	End vacuum mbar - torr	≤ 5 x10 <sup>-1</sup> - <i>3.8 x10<sup>-1</sup></i>	$\leq 5 \times 10^{-1} - 3.8 \times 10^{-1}$
E65.R		Water vapor permitted maximum pressure mbar - torr	<b>50</b> - <i>37.5</i>	<b>42 -</b> <i>31.5</i>
HV	5 10(20013	Water vapor capacity kg.h <sup>-1</sup>	2	1.9
пv		End vacuum mbar - torr	≤ 3.0 - <i>2.3</i>	≤ 3.0 - <i>2.3</i>
	Fully opened gas ballast	Water vapor permitted maximum pressure mbar - torr	80 - <i>60</i>	67 - 50
		Water vapor capacity kg.h <sup>-1</sup>	3	3
	Without gas ballast	End vacuum mbar - torr	≤ 3.0 - <i>2.3</i>	≤ <b>3</b> .0 - <i>2</i> . <i>3</i>
		End vacuum mbar - torr	≤ 5.0 - <i>3.8</i>	≤ 5.0 - <i>3.8</i>
65.R	Fully opened gas ballast	Water vapor permitted maximum pressure mbar - torr	<b>49 -</b> <i>36.7</i>	<b>43 -</b> <i>32.2</i>
	Dallast	Water vapor capacity kg.h <sup>-1</sup>	1.7	1.7
	100 % synthetic oil		MV99S	MV99S
	Oil capacity   - qt		<b>3</b> - <i>3.2</i>	<b>3</b> - <i>3.2</i>
	Noise level dB(A)		67	72

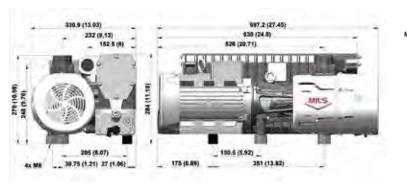
<sup>(1)</sup> Measurements according to PNEUROP 6602 specifications - 20°C

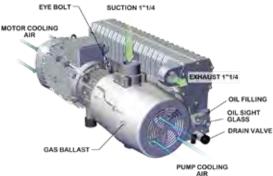
#### Versions

GE	OGRAPHIC ZONE	EUROPE	ASIA MIDDLE-EAST	SOUTH AMERICA	USA	JAPAN
	Number of phases	3	3	3	3	3
	Voltage V	230 / 400	220 / 380	190 / 380	208-230 / 460	200 / 380
Electrical motor	Period Hz	50	60	50	60	50/60
motor	Motor power	1.50 kW	1.80 kW	1.50 kW	3 HP	1.50 / 1.80 kW
	Rotation speed min <sup>-1</sup>	1500	1800	1500	1800	1500/1800
Inlet connection <sup>(2)</sup>		1''1/4 BSP	1''1/4 BSP	1''1/4 NPT	1''1/4 NPT	1''1/4 BSP
Outlet connection <sup>(3)</sup>		1" 1/4 BSP	1" 1/4 BSP	1" 1/4 NPT	1" 1/4 NPT	1''1/4 BSP
Weight with oil kg - <i>lb</i>		63.4 - 139.8	71.6 - 157.9	78.5 - 173.1	78.5 - 173.1	63.4 - 139.8

<sup>(2)</sup> DN 40 ISO-KF adaptation flange can be supplied, see accessories
 <sup>(3)</sup> DN 40 ISO-KF connector can be supplied, see accessories

#### Dimensions mm (inch)





#### References

	E65.R HV		E6	5.R
	WITH GAS BALLAST WITHOUT GAS BALLAST		WITH GAS BALLAST	WITHOUT GAS BALLAST
<b>EUROPE</b> 3ph, 230/400V-50Hz	824247	824248	824245	824246
<b>SOUTH AMERICA/ USA</b> 3ph, 190/380V-50Hz, 208-230/460V-60Hz	824255	824256	824253	824254
<b>ASIA / MIDDLE-EAST</b> 3ph, 220/380V-60Hz	824263	824264	824261	824262

JAPAN version - Contact us Oxygen version available - Contact us

### **HV** Accessories - KF connection



Suction flange DN40KF		625018
	Paper cartridge	625009
1 Suction filter DN40KF - Type 100	Polyester cartridge	625010
	Carbon cartridge	625011
Aluminium clamping ring DN40KF	361639	
Stainless steel / Viton DN40KF centerin	361642	
Stainless steel DN40KF hose - 0,5 m	361646	
Stainless steel DN40KF hose - 1 m	Stainless steel DN40KF hose - 1 m	
Elbow DN40KF	333818	
Equal T-square DN40KF	333819	
Manual ball valve DN40KF	333820	
Solenoid valve DN40KF		333821
Exhaust adapter 1"1/4 BSP - DN40KF		625109

## Maintenance kits

<b>3 000 hour usual maintenance</b> with silicone o'ring for oil mist filter	724601	
<b>3 000 hour usual maintenance</b> with viton o'ring for oil mist filter	724602	L
12 000 hour preventive maintenance	724603	



3 000 hour usual maintenance



12 000 hour preventive maintenance



# EVISA E65.R

### **Accessories and Options**

1	Oil Level Safety	(OLS) wi	th float	625369	
PT:	100 temperature	sensor		625021	
NC	bimetal tempera	ture saf	ety - opening at 120°C - Max 24V	625022	
			Paper cartridge	706192	
2	1"1/4 BSP suction Type 126	on filter	Polyester cartridge	709398	
	Type 120		Carbon cartridge	710521	
Ø1	Ø126 vacuum gauge fitted on filter				
1"1	L/4 BSP polyester	/carbon	double filtration 126PO + 126CH	670617	
Ad	justing valve fitte	d on T-s	quare	713841	
		Alumini	ium head / plexiglass cylinder / without mechanical float	724797	
		Alumini	ium head / plexiglass cylinder / with mechanical float	724798	
		Alumini	ium head / Pyrex cylinder / without mechanical float	724811	
3	Liquid trap 125	Alumini	ium head / Pyrex cylinder / with mechanical float	724812	
120	120 m <sup>3</sup> .h <sup>-1</sup>	Stainles	s steel head / Pyrex cylinder / without mechanical float	724799	
	1"1/4 BSP	Stainles	724800		
		Pyrex b	615441		
		Pyrex bottle 500 ml under trap assembly		615442	
		Pyrex b	ottle 1000 ml under trap assembly	615443	
Ele	Electro-pneumatic automatic drain with control board				
Ele	ctrical automatic	drain w	ith control board	816003	
Va	cuum hose (0,6 m	) MF 1''	1/4 BSP	670650	
Va	cuum hose (1 m)	MF 1''1/	'4 BSP	607058	
Va	cuum hose (1,5 m	) MF 1''	1/4 BSP	610457	
Suc	ction hose (1m) N	1M 1"1/	4	770152	
Exł	naust double elbo	w mour	nting	625480	
Bas	se frame assembl	y height	: 150 mm	625209	
			For 1 pump	625210	
4	Elevated base fr (H=525 mm)	ame	For 2 pumps	625211	
	(H=323 IIIII)		For 3 pumps	625212	
		Withou	it regulation contact 3-ph 400V	770496	
	ect starter	Withou	it regulation contact 3-ph 230V	770498	
(wa	all mounting)	With regulation contact LG7 3-ph 400V		710423	
	With regulation contact LG7 3-ph 230V				
	ntrol board with I warm up and deg		olenoid valve 3-ph ,400V + N /cle	770813	
	ntrol board with I degasing cycle	FLEXO so	olenoid valve 3-ph ,400V + N	770820	

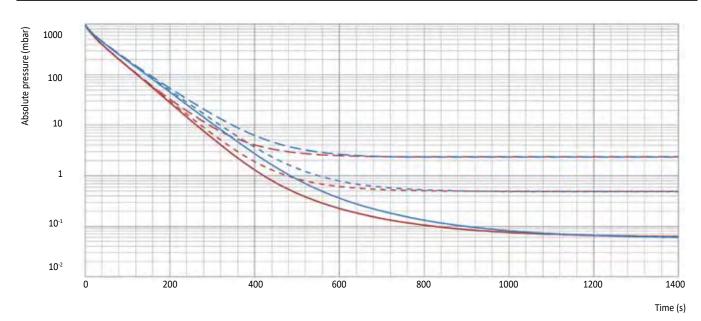




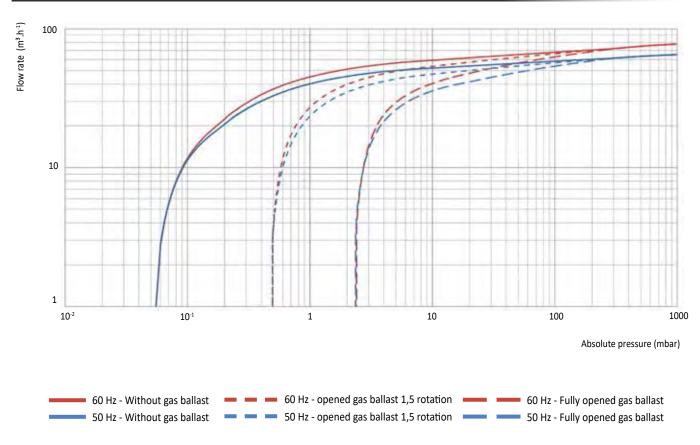
3 Liquid trap 125 with mechanical stop and optional bottle



## Pumping speed on 1000 l vessel



## Performance curves





# EVISA E100.R



The lubricated rotary vane pumps EVISA are designed to be used in a wide range of industrial and healthcare applications.

# They can run continuously from atmospheric pressure to ultimate vacuum.

#### They are silent and extremely robust.

- Single stage vacuum pump with the end vacuum of 6.10<sup>-2</sup> mbar
- Compactness and noise level optimized for an easy integration in machines
- High water vapor pumping capacity with finely adjustable gas ballast
- Designed for light onsite maintenance without piping disconnection
- Integrated oil mist filter on the exhaust
- IE3 motor

#### **Technical characteristics**

			50 Hz	60 Hz
	Nominal flow rate m	<sup>3</sup> .h <sup>-1</sup> - <i>cfm</i>	100 - 58.8	120 - 70.6
	PNEUROP pumping	speed <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - cfm	<b>96 -</b> <i>56.5</i>	115 - 67.7
	Pumping speed at 1	mbar inlet pressure <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - cfm	52 - 30.6	<b>62</b> - <i>36.5</i>
	Without gas ballast	End vacuum mbar - torr	≤ 6 x10 <sup>-2</sup> - 4.5 x10 <sup>-2</sup>	$\leq 6 \times 10^{-2} - 4.5 \times 10^{-2}$
	Opened gas ballast 3 rotations	End vacuum mbar - torr	≤ 5 x10 <sup>-1</sup> - 3.8 x10 <sup>-1</sup>	$\leq 5 \times 10^{-1} - 3.8 \times 10^{-1}$
100.R		Water vapor permitted maximum pressure mbar - torr	59 - 44.2	<b>49 -</b> <i>36.7</i>
HV	STOLALIONS	Water vapor capacity kg.h <sup>-1</sup>	3.4	3.2
пv		End vacuum mbar - torr	≤ 2.0 - 1.5	≤ 2.0 - 1.5
	Fully opened gas ballast	Water vapor permitted maximum pressure mbar - torr	95 - 71.2	<b>79 -</b> <i>59.2</i>
		Water vapor capacity kg.h <sup>-1</sup>	5.5	5.2
	Without gas ballast	End vacuum mbar - torr	≤ <b>3.0</b> - <i>2.3</i>	≤ <b>3.0</b> - <i>2.3</i>
400 D		End vacuum mbar - torr	≤ 5.0 - <i>3.8</i>	≤ 5.0 - <i>3.8</i>
100.R	Fully opened gas ballast	Water vapor permitted maximum pressure mbar - torr	<b>69 -</b> <i>51.7</i>	60 - 45.0
	ballast	Water vapor capacity kg.h <sup>-1</sup>	3.8	3.8
	100 % synthetic oil		MV99S	MV99S
	Oil capacity   - qt		<b>3</b> - <i>3.2</i>	<b>3</b> - <i>3.2</i>
	Noise level dB(A)		67	69

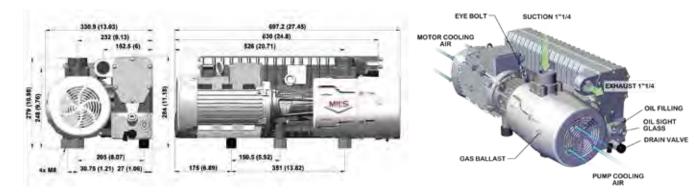
 $^{(1)}$  Measurements according to PNEUROP 6602 specifications - 20°C

#### Versions

GE	OGRAPHIC ZONE	EUROPE	ASIA MIDDLE-EAST	SOUTH AMERICA	USA	JAPAN
	Number of phases	3	3	3	3	3
Electrical motor	Voltage V	230 / 400	220 / 380	190 / 380	208-230 / 460	200 / 380
	Period Hz	50	60	50	60	50 / 60
motor	Motor power	2.20 kW	2.64 kW	2.20 kW	5 HP	2.20 / 2.64 kW
	Rotation speed min <sup>-1</sup>	1500	1800	1500	1800	1500/1800
Inlet conne	ction <sup>(2)</sup>	1''1/4 BSP	1''1/4 BSP	1''1/4 NPT	1''1/4 NPT	1''1/4 BSP
Outlet conn	ection <sup>(3)</sup>	1" 1/4 BSP	1" 1/4 BSP	1'' 1/4 NPT	1'' 1/4 NPT	1''1/4 BSP
Weight with	n oil kg - <i>lb</i>	67.2 - 148.2	67.2 - 148.2	85.5 - 188.5	85.5 - 188.5	67.2 - 148.2

<sup>(2)</sup> DN 40 ISO-KF adaptation flange can be supplied, see accessories
 <sup>(3)</sup> DN 40 ISO-KF connector can be supplied, see accessories

#### Dimensions mm (inch)



#### References

	E100.R HV		E100.R	
	WITH GAS BALLAST WITHOUT GAS BALLAST		WITH GAS BALLAST	WITHOUT GAS BALLAST
<b>EUROPE</b> 3ph, 230/400V-50Hz	824251	824252	824249	824250
SOUTH AMERICA/ USA 3ph, 190/380V-50Hz, 208-230/460V-60Hz	824259	824260	824257	824258
<b>ASIA / MIDDLE-EAST</b> 3ph, 220/380V-60Hz	824267	824268	824265	824266

JAPAN version - Contact us Oxygen version available - Contact us

### **HV** Accessories - KF connection



Suction flange DN40KF	625018	
	Paper cartridge	625009
1 Suction filter DN40KF - Type 100	Polyester cartridge	625010
	Carbon cartridge	625011
Aluminium clamping ring DN40KF	361639	
Stainless steel / Viton DN40KF centering	361642	
Stainless steel DN40KF hose - 0,5 m	361646	
Stainless steel DN40KF hose - 1 m	361647	
Elbow DN40KF	333818	
Equal T-square DN40KF	333819	
Manual ball valve DN40KF	333820	
Solenoid valve DN40KF	333821	
Exhaust adapter 1"1/4 BSP - DN40KF	625109	

## Maintenance kits

<b>3 000 hour usual maintenance</b> with silicone o'ring for oil mist filter	724601	
<b>3 000 hour usual maintenance</b> with viton o'ring for oil mist filter	724602	L
12 000 hour preventive maintenance	724604	



3 000 hour usual maintenance



Oxygen version maintenance available - Contact us



# EVISA E100.R

## **Accessories and Options**

Oil Level Safety	(OLS) wit	th float	625369	
PT100 temperature sensor			625021	
NC bimetal temper	625022			
	Paper cartridge		706192	
1"1/4 BSP sucti Type 126	on filter	Polyester cartridge	709398	
Carbon cartridge		710521		
Ø126 vacuum gaug	e fitted o	n filter	617536	
1"1/4 BSP polyeste	r/carbon	double filtration 126PO + 126CH	670617	
Adjusting valve fitte	ed on T-sc	luare	713841	
	Aluminiu	m head / plexiglass cylinder / without mechanical float	724797	
	Aluminiu	m head / plexiglass cylinder / with mechanical float	724798	
	Aluminiu	m head / Pyrex cylinder / without mechanical float	724811	
Liquid trap 125	Aluminiu	m head / Pyrex cylinder / with mechanical float	724812	
	Stainless	steel head / Pyrex cylinder / without mechanical float	724799	
1"1/4 BSP	Stainless	steel head / Pyrex cylinder / with mechanical float	724800	
	Pyrex bot	Pyrex bottle 250 ml under trap assembly		
	Pyrex bot	tle 500 ml under trap assembly	615442	
	615443			
Electro-pneumatic	816002			
Electrical automati	816003			
Vacuum hose (0,6 r	n) MF 1''1	L/4 BSP	670650	
Vacuum hose (1 m)	MF 1''1/4	4 BSP	607058	
Vacuum hose (1,5 r	n) MF 1''1	L/4 BSP	610457	
Suction hose (1m)	MM 1"1/4	1	770152	
Exhaust double elb	ow moun	ting	625480	
Base frame assemb	ly height	150 mm	625209	
		For 1 pump	625210	
Elevated base f	rame	For 2 pumps	625211	
(H=525 mm)		For 3 pumps	625212	
	Withou	t regulation contact 3-ph 400V	770497	
Direct starter	Without regulation contact 3-ph 230V		770498	
(wall mounting)	With re	gulation contact LG7 3-ph 400V	710424	
	710432			
<b>Control board with</b> for warm up and de		lenoid valve 3-ph, 400V + N cle	770814	
<b>Control board with</b> for degasing cycle	FLEXO so	lenoid valve 3-ph, 400V + N	770821	

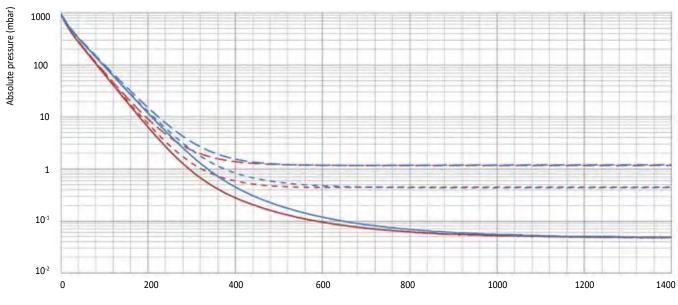






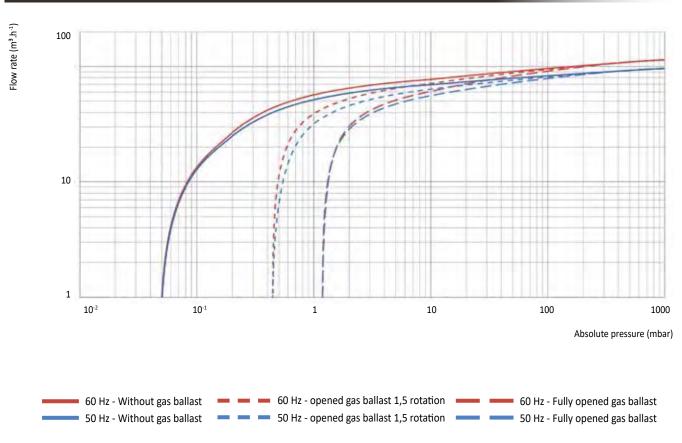


## Pumping speed on 1000 l vessel



Time (s)

### Performance curves





# EVISA E150.R



The lubricated rotary vane pumps EVISA are designed to be used in a wide range of industrial and healthcare applications.

# They can run continuously from atmospheric pressure to ultimate vacuum.

#### They are silent and extremely robust.

- Single stage vacuum pump
- Continuous operation from atmospheric pressure to end vacuum : 8.10<sup>-2</sup> mbar
- High pumping speed even at low pressure
- Integrated oil mist filter on the exhaust
- IE3 motor

#### **Technical characteristics**

			50 Hz	60 Hz <sup>(2)</sup>
	Nominal flow rate m	n <sup>3</sup> .h <sup>-1</sup> - <i>cfm</i>	132 - 77.7	156 - <i>91.8</i>
	PNEUROP pumping	speed <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - cfm	125 - 73.6	150 - <i>88.3</i>
	Pumping speed at 1	mbar inlet pressure <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - cfm	<b>95</b> - <i>55.9</i>	114 - 67.1
	Without gas ballast	End vacuum mbar - torr	$\leq 8 \times 10^{-2} - 6 \times 10^{-2}$	$\leq 8 \times 10^{-2} - 6 \times 10^{-2}$
E150.R	Fully opened gas ballast	End vacuum mbar - torr	<b>≤ 2 -</b> <i>1.5</i>	≤ <b>2</b> - 1.5
HV		Water vapor permitted maximum pressure mbar - torr	58.8 - 44.1	<b>70.3 -</b> <i>52.8</i>
		Water vapor capacity kg.h <sup>-1</sup>	4.2	6.2
	Without gas ballast	End vacuum mbar - torr	<b>≤ 3 -</b> <i>2.3</i>	≤ <b>3</b> - <i>2.3</i>
E150.R	End vacuum mbar - torr		≤ <b>5</b> - <i>3.8</i>	≤ <b>5</b> - <i>3.8</i>
ET20.K	Fully opened gas ballast	Water vapor permitted maximum pressure mbar - torr	41 - 30.7	<b>49 -</b> <i>36.7</i>
	Water vapor capacity kg.h <sup>-1</sup>		2.9	4.3
	100 % synthetic oil		MV99S	MV99S
	Oil capacity   - qt		<b>5.0</b> - <i>5.3</i>	<b>5.0</b> - <i>5.3</i>
	Noise level dB(A)		69	72

 $^{(1)}$  Measurements according to PNEUROP 6602 specifications - 20  $^\circ\mathrm{C}$ 

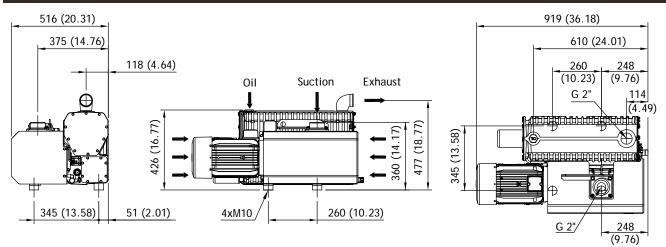
<sup>(2)</sup> 260/460V 60 Hz only

#### Versions

GEOGRAPHIC ZONE		EUROPE	SOUTH AMERICA	USA
	Number of phases	3	3	3
	Voltage V	230 / 400	190 / 380	208-230 / 460
Electrical motor	Period Hz	50	50	60
motor	Motor power	3 kW	3 kW	5 HP
	Rotation speed min <sup>-1</sup>	1000	1000	1200
Inlet connection <sup>(2)</sup>		2'' BSP	2'' NPT	2'' NPT
Outlet connection <sup>(2)</sup>		2'' BSP	2'' NPT	2'' NPT
Weight with oil kg - <i>lb</i>		154 - 340	174 - 384	174 - 384

<sup>(2)</sup> DN 50 ISO-KF connector can be supplied, see accessories

#### Dimensions mm (inch)



### References

E150.R HV		E150.R	
WITH GAS BALLAST	WITHOUT GAS BALLAST	WITH GAS BALLAST	WITHOUT GAS BALLAST
823857 + 624229	823857	823856 + 624229	823856
824059 + 624229	824059	Contact us	Contact us
	WITH GAS BALLAST 823857 + 624229 824059 +	WITH GAS BALLAST         WITHOUT GAS BALLAST           823857         +           4         823857           624229         -           824059         +           +         824059           +         824059	WITH GAS BALLAST         WITHOUT GAS BALLAST         WITH GAS BALLAST           823857         823856         823856           +         823857         +           624229         624229         624229           824059         -         -           +         824059         Contact us

For booster direct mounting : contact us

### **Special versions**

	E15(	E150.R HV		E150.R	
	WITH GAS BALLAST	WITHOUT GAS BALLAST	WITH GAS BALLAST	WITHOUT GAS BALLAST	
OXYGEN with Fomblin oil 3ph, 230/400V-50Hz	823871 + 624229	823871	823870 + 624229	823870	
<b>EVISA H<sub>2</sub>O</b> 3ph, 230/400V-50Hz	Contact us	Contact us	823869 + 624229	823869	

## Maintenance kits

<b>3 000 hour usual maintenance</b> with silicone o'ring for oil mist filter	724054	3 000 hour usual		
<b>3 000 hour usual maintenance</b> with viton o'ring for oil mist filter	724055	maintenance		
12 000 hour preventive maintenance	724052	· · · · · · · · · · · · · · · · · · ·		
Gasket set	624230			
<b>3 000 hour usual maintenance</b> for OXYGEN version	724089	12 000 hour		
12 000 hour preventive maintenance for OXYGEN version	724087	preventive maintenance		



# EVISA E150.R

## Accessories and Options

1 Oil Level Safety (O	LS) with fl	pat	624245	
Timer box for oil leve	el safety (b	ase mounting)	670810	
NC bimetal temperat	ure safety	- opening at 120°C + SNH - Max 24V	624246	
Oil Level Safety and I	Oil Level Safety and PT100 temperature sensor			
PT100 temperature s	PT100 temperature sensor			
		Paper cartridge	715350	
2 2" BSP suction filte	r ·	Polyester cartridge	715351	
Туре 201		Carbon cartridge	715352	
Vacuum gauge fitted	617536			
2" BSP paper/paper	670615			
2" BSP polyester/car	bon doubl	e filtration 201PO + 201CH	670618	
	Aluminiu	m head / polycarbonate cylinder / without float	720801	
	Aluminiu	m head / polycarbonate cylinder / with float	720802	
	Stainless	steel head/ Pyrex cylinder / without float	720803	
3 Liquid trap 200	Stainless	steel head / Pyrex cylinder / with float	720804	
340 m <sup>3</sup> .h <sup>-1</sup> 2" BSP	Pyrex bo	ttle 250 ml under trap assembly	615441	
2 031	Pyrex bo	ttle 500 ml under trap assembly	615442	
	Pyrex bo	ttle 1000 ml under trap assembly	615443	
	Bracket f	or wall fixing	619907	
Electro-pneumatic a	816002			
Electrical automatic	816003			
Adjusting valve fitted	713842			
Vacuum hose (0,6 m)	618149			
Vacuum hose (1 m) F	606099			
Vacuum hose (1,5 m)	FF 2" BSP		607592	
Suction hose with no	on-return v	valve (1 m)	770154	
Exhaust double elbo	w mountir	lg	622788	
Base frame assembly	/ height 15	0 mm	670806	
4 Elevated base fran	ne	For 1 pump	617612	
(H=525 mm)		For 2 pumps	619545	
	Without	regulation contact 3-ph 400V	770499	
Direct starter	Without	regulation contact 3-ph 230V	770500	
(wall mounting)	With reg	ulation contact LG7 3-ph 400V	710426	
	With reg	ulation contact LG7 3-ph 230V	710434	
Control board with F for warm up and deg		noid valve 3-ph, 400V + N	770815	
Control board with FLEXO solenoid valve 3-ph, 400V + N for degasing cycle			770822	
Aluminium adapter I	117132			
Aluminium clamping	Aluminium clamping collar DN50 KF			
Centering ring stainle	ess steel /	VITON	361643	
Stainless steel hose (	Stainless steel hose (0,5 m) DN50 KF			
Stainless steel hose (			361649	

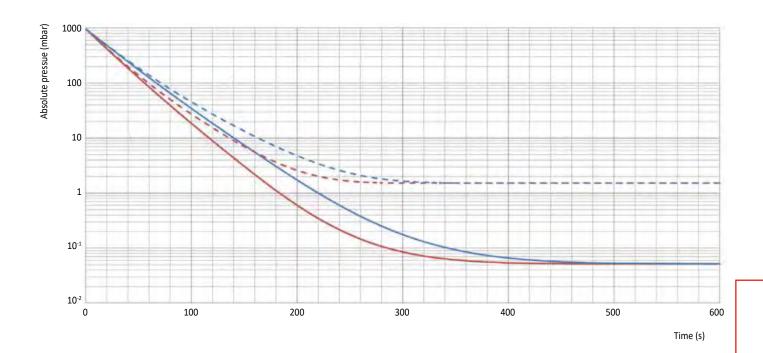




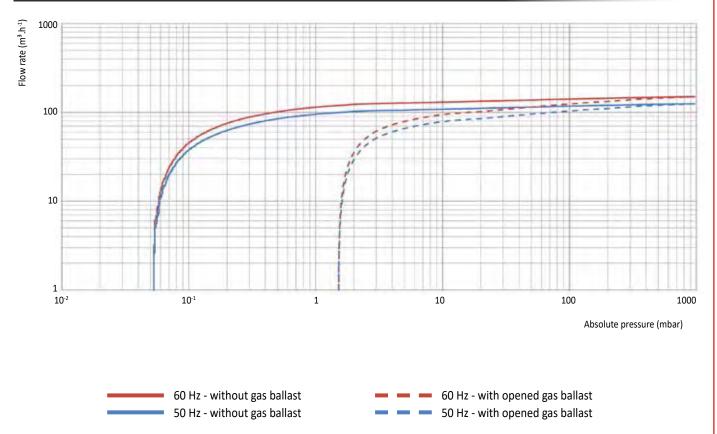
3 Liquid trap 200 with mechanical stop and optional bottle



## Pumping speed on 1000 l vessel



### Performance curves





# EVISA E200.R



The lubricated rotary vane pumps EVISA are designed to be used in a wide range of industrial and healthcare applications.

# They can run continuously from atmospheric pressure to ultimate vacuum.

#### They are silent and extremely robust.

- Single stage vacuum pump
- Continuous operation from atmospheric pressure to end vacuum : 6.10<sup>-2</sup> mbar
- High pumping speed even at low pressure
- Integrated oil mist filter on the exhaust
- IE3 motor

#### **Technical characteristics**

			50 Hz	60 Hz
	Nominal flow rate	m <sup>3</sup> .h <sup>-1</sup> - <i>cfm</i>	200 - 117.7	240 - 141.3
	PNEUROP pumping	g speed <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - <i>cfm</i>	190 - 111.8	228 - 134.2
	Pumping speed at	1 mbar inlet pressure <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - <i>cfm</i>	134 - 78.9	161 - 94.8
	Without gas ballas	t End vacuum mbar - <i>torr</i>	$\leq 6 \times 10^{-2} - 4.5 \times 10^{-2}$	$\leq 6 \times 10^{-2} - 4.5 \times 10^{-2}$
E200.R	Fully opened gas ballast	End vacuum mbar - torr	≤ <b>1</b> - <i>0.75</i>	≤ <b>1</b> - <i>0.75</i>
HV		Water vapor permitted maximum pressure mbar - torr	20.2 - 15.1	21.3 - 15.9
		Water vapor capacity kg.h <sup>-1</sup>	2.2	2.8
	Without gas ballas	t End vacuum mbar - <i>torr</i>	≤ <b>3</b> - <i>2.3</i>	≤ <b>3</b> - <i>2.3</i>
E200.R		End vacuum mbar - torr	≤ 5 - <i>3.8</i>	≤ 5 - <i>3.8</i>
E200.N	Fully opened gas ballast	Water vapor permitted maximum pressure mbar - torr	<b>14 -</b> <i>10.5</i>	<b>15 -</b> <i>11.2</i>
	Water vapor capacity kg.h <sup>-1</sup>		1.5	2
	100 % synthetic oil		MV99S	MV99S
	Oil capacity   - qt		<b>5.0</b> - <i>5.3</i>	<b>5.0</b> - <i>5.3</i>
	Noise level dB(A)		71	77

<sup>(1)</sup> Measurements according to PNEUROP 6602 specifications - 20°C

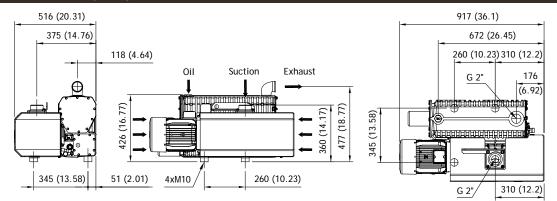
#### Versions

GEOGRAPHIC ZONE		EUROPE	ASIA MIDDLE-EAST	SOUTH AMERICA	USA	JAPAN
	Number of phases	3	3	3	3	3
	Voltage V	230 / 400	220 / 380	190 / 380	208-230 / 460	220 / 380
Electrical motor	Period Hz	50	60	50	60	50 / 60
motor	Motor power	4 kW	4.8 kW	4 kW	7.5 HP	4 / 4.8 kW
	Rotation speed min <sup>-1</sup>	1500	1800	1500	1800	1500 / 1800
Inlet conne	ection <sup>(2)</sup>	2'' BSP	2'' BSP	2'' NPT	2'' NPT	2" BSP
Outlet connection <sup>(2)</sup>		2'' BSP	2'' BSP	2'' NPT	2" NPT	2" BSP
Weight with oil kg - <i>lb</i>		143 - 316	158 - <i>349</i>	174 - 384	174 - 384	160 - <i>353</i>

<sup>(2)</sup> DN 50 ISO-KF connector can be supplied, see accessories

# Lubricated rotary vane vacuum pumps

#### Dimensions mm (inch)



#### References

	E200.R HV		E200.R		
	WITH GAS BALLAST	WITHOUT GAS BALLAST	WITH GAS BALLAST	WITHOUT GAS BALLAST	
<b>EUROPE</b> 3ph, 230/400V-50Hz	823766 + 624229 824060	823766	823830 + 624229	823830	
SOUTH AMERICA / USA 3ph, 190/380V-50Hz, 208-230/460V-60Hz	+ 624229	824060	Contact us	Contact us	
<b>ASIA / MIDDLE - EAST</b> 3ph, 220/380V-50/60Hz	823835 + 624229	823835	823833 + 624229	823833	

JAPAN Version : contact us

### **Special versions**

	E200.R HV		E200.R	
	WITH GAS BALLAST	WITHOUT GAS BALLAST	WITH GAS BALLAST	WITHOUT GAS BALLAST
CONDENSABLE VAPOUR PUMPING	823864		823837	
(small propeller)	+	823864	+	823837
3ph, 230/400V-50Hz	624229		624229	
OXYGEN with Fomblin oil	823873 +	823873	823872 +	823872
3ph, 230/400V-50Hz	624229		624229	
<b>EVISA H<sub>2</sub>O</b> 3ph, 230/400V-50Hz	Contact us	Contact us	823845 + 624229	823845

For booster direct mounting : contact us

### Maintenance kits

<b>3 000 hour usual maintenance</b> with silicone o'ring for oil mist filter	724054
3 000 hour usual maintenance with viton o'ring for oil mist filter	724055
12 000 hour preventive maintenance	724052
Gasket set	624230
3 000 hour usual maintenance	724089
for OXYGEN version	



3 000 hour usual maintenance



12 000 hour preventive maintenance



# EVISA E200.R

## **Accessories and Options**

1 Oil Level Safety (OI	S) with float	624245	
Timer box for oil level	670810		
NC bimetal temperatu	624246		
Oil Level Safety and P	624247		
PT100 temperature se	624248		
	Paper cartridge	715350	
2 2" BSP suction filte	r Polyester cartridge	715351	
Туре 201	Carbon cartridge	715352	
Vacuum gauge fitted o	617536		
2" BSP paper/paper d	670615		
2" BSP polyester/carb	670618		
	Aluminium head / polycarbonate cylinder / without float	720801	
	Aluminium head / polycarbonate cylinder / with float	720802	
	Stainless steel head/ Pyrex cylinder / without float	720803	
3 Liquid trap 200	Stainless steel head / Pyrex cylinder / with float	720804	
340 m³.h⁻¹ 2" BSP	Pyrex bottle 250 ml under trap assembly	615441	
2 001	Pyrex bottle 500 ml under trap assembly	615442	
	Pyrex bottle 1000 ml under trap assembly	615443	
	Bracket for wall fixing	619907	
Electro-pneumatic aut	816002		
Electrical automatic d	Electrical automatic drain with control board		
Adjusting valve fitted	Adjusting valve fitted on T-square		
Vacuum hose (0,6 m)	Vacuum hose (0,6 m) FF 2" BSP		
Vacuum hose (1 m) FF	Vacuum hose (1 m) FF 2" BSP		
Vacuum hose (1,5 m)	FF 2" BSP	607592	
Suction hose with nor	Suction hose with non-return valve (1 m)		
Exhaust double elbow	r mounting	622788	
Base frame assembly	Base frame assembly height 150 mm		
4 Elevated base fram	e For 1 pump	617612	
(H=525 mm)	For 2 pumps	619545	
	Without regulation contact 3-ph 400V	770499	
Direct starter	Without regulation contact 3-ph 230V	770500	
(wall mounting)	With regulation contact LG7 3-ph 400V	710426	
	With regulation contact LG7 3-ph 230V	710434	
Control board with FL for warm up and dega	EXO solenoid valve 3-ph, 400V + N sing cycle	770815	
Control board with FL for degasing cycle	770822		
Aluminium adapter M	117132		
Aluminium clamping	361640		
Centering ring stainles	361643		
Stainless steel hose (0	361648		
Stainless steel hose (1	361649		

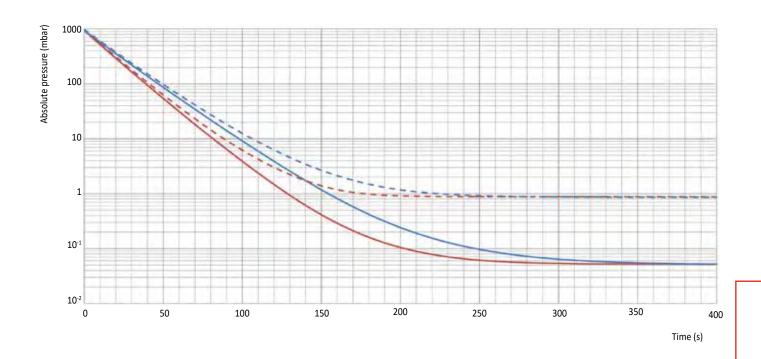




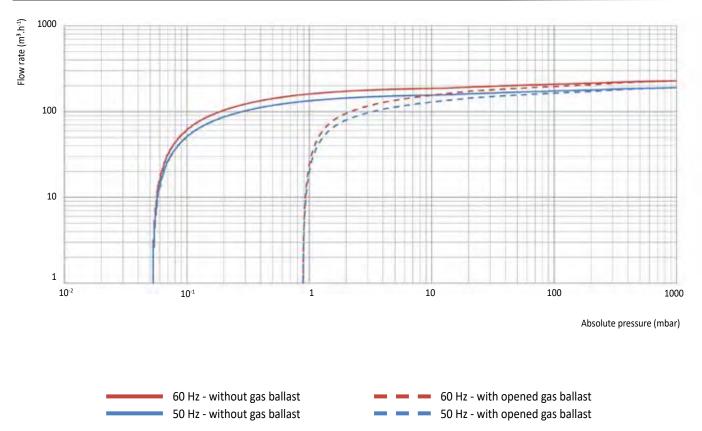




## Pumping speed on 1000 l vessel



#### **Performance curves**





# EVISA E300.R



The lubricated rotary vane pumps EVISA are designed to be used in a wide range of industrial and healthcare applications.

# They can run continuously from atmospheric pressure to ultimate vacuum.

#### They are silent and extremely robust.

- Single stage vacuum pump
- Continuous operation from atmospheric pressure to end vacuum : 6.10<sup>-2</sup> mbar
- High pumping speed even at low pressure
- Integrated oil mist filter on the exhaust
- IE3 motor

#### **Technical characteristics**

			50 Hz	60 Hz
	Nominal flow rate	m <sup>3</sup> .h <sup>-1</sup> - cfm	300 - 176.5	360 - 211.8
	PNEUROP pumping	g speed <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - cfm	280 - 165	336 - 198
	Pumping speed at	1 mbar inlet pressure <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - <i>cfm</i>	171 - 101	205 - 121
	Without gas ballas	<b>t End vacuum</b> mbar - <i>torr</i>	≤ 6 x10 <sup>-2</sup> - 4.5 x10 <sup>-2</sup>	$\leq 6 \times 10^{-2} - 4.5 \times 10^{-2}$
E300.R		End vacuum mbar - torr	≤ <b>2</b> - 1.5	<b>≤ 2</b> - 1.5
HV	Fully opened gas ballast	Water vapor permitted maximum pressure mbar - torr	18.6 - 13.9	20 - 15
		Water vapor capacity kg.h <sup>-1</sup>	2.3	3
	Without gas ballas	t End vacuum mbar - torr	≤ <b>3</b> - <i>2.3</i>	<b>≤ 3 -</b> <i>2.3</i>
E300.R		End vacuum mbar - torr	≤ <b>5</b> - <i>3.8</i>	≤ <b>5</b> - <i>3.8</i>
	Fully opened gas ballast	Water vapor permitted maximum pressure mbar - torr	<b>13</b> - <i>9</i> .7	<b>14 -</b> <i>10.5</i>
	Water vapor capacity kg.h <sup>-1</sup>		1.6	2
	100 % synthetic oil		MV99S	MV99S
	Oil capacity   - qt		<b>5.0</b> - <i>5.3</i>	<b>5.0</b> - <i>5.3</i>
	Noise level dB(A)		72	76

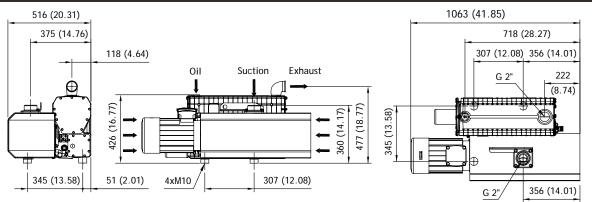
<sup>(1)</sup> Measurements according to PNEUROP 6602 specifications - 20°C

#### Versions

GEO	OGRAPHIC ZONE	EUROPE	ASIA MIDDLE-EAST	SOUTH AMERICA	USA	JAPAN
	Number of phases	3	3	3	3	3
	Voltage V	230 / 400	220 / 380	190 / 380	208-230 / 460	220 / 380
Electrical motor	Period Hz	50	60	50	60	50 / 60
motor	Motor power	5.5 kW	6.6 kW	5.5 kW	10 HP	5.5 / 6.6 kW
	Rotation speed min <sup>-1</sup>	1500	1800	1500	1800	1500 / 1800
Inlet conne	ection <sup>(2)</sup>	2'' BSP	2'' BSP	2" NPT	2" NPT	2'' BSP
Outlet connection <sup>(2)</sup>		2'' BSP	2'' BSP	2" NPT	2" NPT	2'' BSP
Weight wit	: <b>h oil</b> kg - <i>lb</i>	<b>172 -</b> <i>380</i>	182 - 402	198 - 437	198 - 437	179 - <i>395</i>

<sup>(2)</sup> DN 50 ISO-KF connector can be supplied, see accessories

### Dimensions mm (inch)



#### References

	E300.R HV		E300.R	
	WITH GAS BALLAST	WITHOUT GAS BALLAST	WITH GAS BALLAST	WITHOUT GAS BALLAST
<b>EUROPE</b> 3ph, 230/400V-50Hz	823767 + 624229	823767	823831 + 624229	823831
<b>SOUTH AMERICA / USA</b> 3ph, 190/380V-50Hz, 208-230/460V-60Hz	824061 + 624229	824061	Contact us	Contact us
<b>ASIA / MIDDLE-EAST</b> 3ph, 220/380V-60Hz	823836 + 624229	823836	823834 + 624229	823834

JAPAN version : contact us

#### **Special versions**

	E300.R HV		E300.R	
	WITH GAS BALLAST	WITHOUT GAS BALLAST	WITH GAS BALLAST	WITHOUT GAS BALLAST
CONDENSABLE VAPOUR PUMPING	824287		823838	
(small propeller)	+	824287	+	823838
3ph, 230/400V-50Hz	624229		624229	
OXYGEN with Fomblin oil 3ph, 230/400V-50Hz	823875 + 624229	823875	823874 + 624229	823874
<b>EVISA H<sub>2</sub>O</b> 3ph, 230/400V-50Hz	Contact us	Contact us	823846 + 624229	823846

For booster direct mounting : contact us

### Maintenance kits

3 000 hour usual maintenance724079with silicone o'ring for oil mist filter724079	
<b>3 000 hour usual maintenance</b> with viton o'ring for oil mist filter	724080
12 000 hour preventive maintenance	724053
Gasket set	624231
<b>3 000 hour usual maintenance</b> for OXYGEN version	724090
<b>12 000 hour preventive maintenance</b> for OXYGEN version	724088



3 000 hour usual maintenance



maintenance \_\_\_\_\_\_\_Specifications are subject to be changed without notice.

12 000 hour

preventive



# EVISA E300.R

## Accessories and Options

1 Oil Level Safety (OLS	) with float	624245		
Timer box for oil level s		670810		
	e safety - opening at 120°C + SNH - Max 24V	624246		
	Oil Level Safety and PT100 temperature sensor			
PT100 temperature sen	<u> </u>			
	Paper cartridge	715350		
2 2" BSP suction filter	Polyester cartridge	715351		
Туре 201	Carbon cartridge	715352		
Vacuum gauge fitted or		617536		
	uble filtration 201PA + 201PA	670615		
	n double filtration 201PO + 201CH	670618		
	Aluminium head / polycarbonate cylinder / without float	720801		
	Aluminium head / polycarbonate cylinder / with float	720802		
	Stainless steel head/ Pyrex cylinder / without float	720803		
3 Liquid trap 200	Stainless steel head / Pyrex cylinder / with float	720804		
340 m <sup>3</sup> .h <sup>-1</sup>	Pyrex bottle 250 ml under trap assembly	615441		
2" BSP .	Pyrex bottle 500 ml under trap assembly	615442		
	Pyrex bottle 1000 ml under trap assembly	615443		
		619907		
Electro-ppeumatic aut	Bracket for wall fixing Electro-pneumatic automatic drain with control board			
	ain with control board	816002 816003		
Adjusting valve fitted of		713842		
Vacuum hose (0,6 m) F	· · · · · · · · · · · · · · · · · · ·	618149		
Vacuum hose (0,0 m) FF		606099		
Vacuum hose (1,5 m) F		607592		
Suction hose with non		770154		
Exhaust double elbow		622788		
Base frame assembly h		670806		
		617612		
4 Elevated base frame (H=525 mm)	For 2 pumps	619545		
(	Without regulation contact 3-ph 400V	770499		
Direct starter	Without regulation contact 3-ph 230V	770500		
(wall mounting)	With regulation contact LG7 3-ph 400V	710426		
	With regulation contact LG7 3-ph 230V	710434		
<b>Control board with FLE</b> for warm up and degasi	XO solenoid valve 3-ph, 400 + N	770815		
	XO solenoid valve 3-ph, 400 + N	770822		
Aluminium adapter M2	" / DN50 KF	117132		
•	Aluminium adapter M2 7 DN50 KF			
Centering ring stainless		361640 361643		
Stainless steel hose (0,5		361648		
		361649		
Stanless steer nose (11	Stainless steel hose (1 m) DN50 KF			



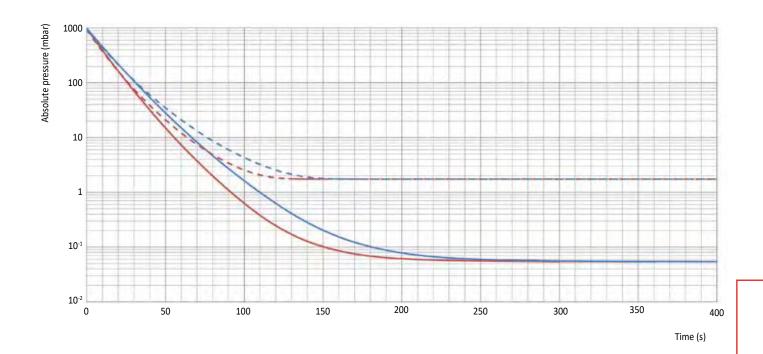


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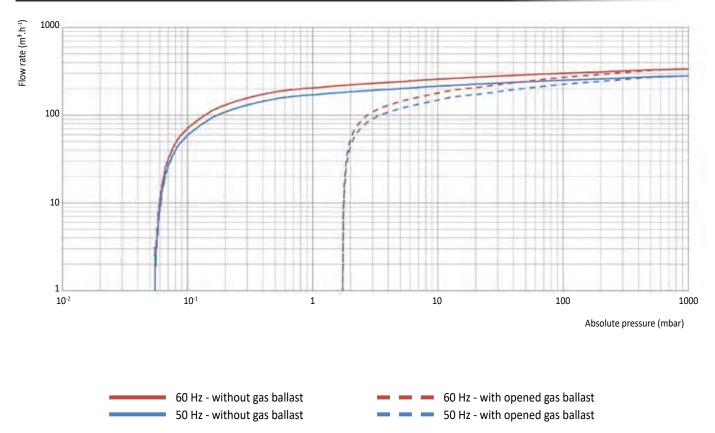
2 Liquid trap 200 with mechanical stop and optional bottle



## Pumping speed on 1000 l vessel



#### Performance curves





# EVISA E350.R



The lubricated rotary vane pumps EVISA are designed to be used in a wide range of industrial and healthcare applications.

# They can run continuously from atmospheric pressure to ultimate vacuum.

They are silent and extremely robust.

- Single stage vacuum pump
- Continuous operation from atmospheric pressure to end vacuum : 1.10<sup>-1</sup> mbar
- High pumping speed even at low pressure
- Integrated oil mist filter on the exhaust
- IE3 motor

#### **Technical characteristics**

			50 Hz	60 Hz <sup>(2)</sup>
	Nominal flow rate	m <sup>3</sup> .h <sup>-1</sup> - cfm	360 - 211.9	<b>432</b> - <i>254.3</i>
	PNEUROP pumping	g speed <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - cfm	341 - 200.7	409 - 240.7
	Pumping speed at	1 mbar inlet pressure <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - <i>cfm</i>	179 - 105.3	<b>215</b> - <i>126.5</i>
	Without gas ballas	t End vacuum mbar - <i>torr</i>	$\leq 1 \times 10^{-1} - 8 \times 10^{-2}$	$\leq 1 \times 10^{-1} - 8 \times 10^{-2}$
E350.R		End vacuum mbar - torr	≤ <b>1</b> - 0.75	≤ <b>1</b> - 0.75
HV	Fully opened gas ballast	Water vapor permitted maximum pressure mbar - torr	12.5 - 9.9	13.5 - 10.1
		Water vapor capacity kg.h <sup>-1</sup>	2	2.6
	Without gas ballas	t End vacuum mbar - torr	<b>≤ 3-</b> <i>2.3</i>	<b>≤ 3-</b> <i>2.3</i>
		End vacuum mbar - torr	≤ <b>5</b> - <i>3.8</i>	≤ <b>5</b> - <i>3.8</i>
E350.R	Fully opened gas ballast	Water vapor permitted maximum pressure mbar - torr	8.7 - 6.5	9.4 - 7
	ballast	Water vapor capacity kg.h <sup>-1</sup>	1.4	1.8
	100 % synthetic oil		MV99S	MV99S
	Oil capacity   - qt		14 - 14.8	<b>14 -</b> <i>14.8</i>
	Noise level dB(A)		72	76

<sup>(1)</sup> Measurements according to PNEUROP 6602 specifications - 20°C

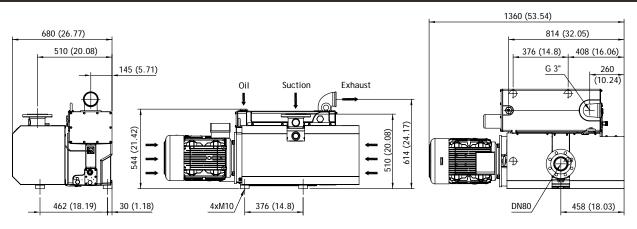
(2) 460V - 60 Hz 3-ph only

#### Versions

GEOGRAPHIC ZONE		EUROPE	ASIA MIDDLE-EAST
	Number of phases	3	3
Electrical motor	Voltage V	400 / 690	380
	Period Hz	50	60
motor	Motor power	7.5 kW	9 kW
	Rotation speed min <sup>-1</sup>	1000	1200
Inlet connection <sup>(2)</sup>		DN80 / 3'' BSP	DN80 / 3'' BSP
Outlet connection <sup>(2)</sup>		3'' BSP	3'' BSP
Weight with oil kg - <i>lb</i>		363 - 801	788 - <i>83</i> 4

<sup>(2)</sup> DN 80 ISO-K connector can be supplied, see accessories

#### Dimensions mm (inch)



### References

	E350.R HV		E350.R	
	WITH GAS BALLAST WITHOUT GAS BALLAST		WITH GAS BALLAST	WITHOUT GAS BALLAST
<b>EUROPE</b> 3ph, 400/690V-50Hz	823923 + 724214	823923	823922 + 724214	823922
ASIA / MIDDLE-EAST 3ph, 380V-60Hz	contact us	contact us	contact us	contact us

EVISA H<sub>2</sub>O version : contact us

#### Maintenance kits

<b>3 000 hour usual maintenance</b> with viton o'rings for oil mist filters	724184	
12 000 hour preventive maintenance	724200	
Gasket set	624486	



3 000 hour usual maintenance

12 000 hour preventive maintenance





# **EVISA E350.R**

## Accessories and Options

1 Oil Level Safety (OLS	) with float	624398		
Additional filter for gas	ballast	617710		
Timer box for oil level s	670810			
NC bimetal temperatur	624389			
Oil Level Safety and PT	100 temperature sensor	624405		
PT100 temperature sen	sor	624388		
	Paper cartridge	717369		
2 3" BSP suction filter Type 301	Polyester cartridge	717370		
Type Sol	Carbon cartridge	717371		
Vacuum gauge fitted or	n filter	617536		
Vacuum-tight suction fi	Iter Paper cartridge	361627		
ST301 straight-through	Polyester cartridge	620166		
Deflector for filters CT	301 and ST 301	215696		
Bracket for mural fixing	g for filters CT, ST	617512		
Flanges DN 80 for filter	s CT, ST	617513		
_	Aluminium head/ polycarbonate cylinder / without float	724809		
3 Liquid trap 300	Aluminium head / polycarbonate cylinder / with float	720810		
696 m³.h <sup>-1</sup> 3" BSP	Bracket for wall fixing	617512		
5 551	Flanges DN80	617513		
	Pyrex bottle 250 ml under trap assembly	615441		
	Pyrex bottle 500 ml under trap assembly	615442		
	Pyrex bottle 1000 ml under trap assembly	615443		
Electro-pneumatic auto	omatic drain with control board	816002		
Electrical automatic dra	in with control board	816003		
Vacuum hose (0,6 m) D	N80	618269		
Vacuum hose (1 m) DN	80	617833		
Vacuum hose (1,5 m) N	IM 3" BSP	719925		
Vacuum hose (4 m) M 3		618573		
Base frame assembly h	eight 200 mm	618251		
4 Elevated base frame (H=525 mm)	For 1 pump	617613		
Direct starter	Without regulation contact 3-ph 400V	770500		
(wall mounting)	With regulation contact LG7 3-ph 400V	713746		
Star / Delta starter 400	V + N + E (without pressure valve)	718389		
- Electrical unload	ding valve (230V-50Hz)	617496		
- Pneumatic unlo	ading valve (6 bar)	618257		
Exhaust double elbow	mounting	623534		
Double acting electric b with electric actuator 5	outterfly cast iron valve DN80 /2 NF 230V-50Hz	617522		
Double acting pneumat with electric actuator 5	tic butterfly cast iron valve DN80 /2 NF 230V-50Hz	617523		
Aluminium adapter M3	117130			
Aluminium adapter DN	117129			
Aluminium clamping co	4 X 361653			
Centering ring Aluminiu	um / PERBUNAN	361650		
Stainless steel hose (0,5	5 m) DN80 ISO K	361651		
Stainless steel hose (1	m) DN80 ISO K	361652		

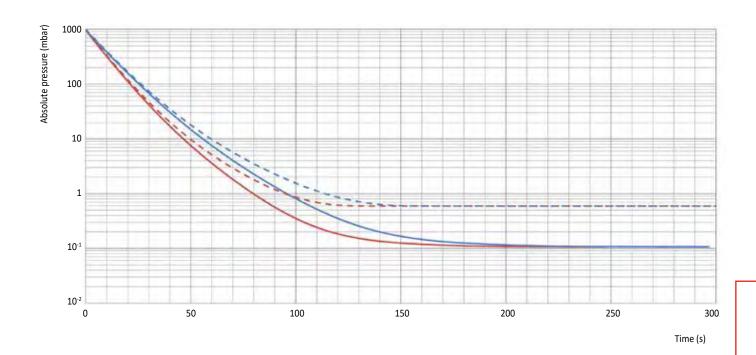








## Pumping speed on 1000 l vessel



Performance curves Flow rate (m<sup>3</sup>.h<sup>-1</sup>) 1000 :: 100 10 1 10-2 10-1 1000 1 10 100 Absolute pressure (mbar) 60 Hz - without gas ballast 60 Hz - with opened gas ballast 50 Hz - without gas ballast 50 Hz - with opened gas ballast



# EVISA E400.R



The lubricated rotary vane pumps EVISA are designed to be used in a wide range of industrial and healthcare applications.

# They can run continuously from atmospheric pressure to ultimate vacuum.

#### They are silent and extremely robust.

- Single stage vacuum pump
- Continuous operation from atmospheric pressure to end vacuum : 1.10<sup>-1</sup> mbar
- High pumping speed even at low pressure
- Integrated oil mist filter on the exhaust
- IE3 motor

#### **Technical characteristics**

			50 Hz	60 Hz
	Nominal flow rate	m <sup>3</sup> .h <sup>-1</sup> - <i>cfm</i>	<b>426 -</b> <i>250.7</i>	<b>511</b> - <i>300.8</i>
	PNEUROP pumping	g speed <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - cfm	410 - 241.3	<b>492 -</b> <i>289.6</i>
	Pumping speed at	1 mbar inlet pressure <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - <i>cfm</i>	<b>215</b> - <i>126.5</i>	<b>258 -</b> <i>151.8</i>
	Without gas ballas	<b>t End vacuum</b> mbar - <i>torr</i>	$\leq 1 \times 10^{-1} - 8 \times 10^{-2}$	$\leq 1 \times 10^{-1} - 8 \times 10^{-2}$
E400.R		End vacuum mbar - torr	≤ <b>1</b> - 0.75	≤ <b>1</b> - <i>0.75</i>
HV	Fully opened gas ballast	Water vapor permitted maximum pressure mbar - torr	<b>11.9</b> - <i>8.9</i>	<b>12.9</b> - <i>9.6</i>
		Water vapor capacity kg.h <sup>-1</sup>	2.3	3
	Without gas ballas	t End vacuum mbar - <i>torr</i>	≤ <b>3</b> - <i>2.3</i>	≤ <b>3</b> - <i>2.3</i>
E400.R		End vacuum mbar - torr	≤ <b>5</b> - <i>3.8</i>	≤ <b>5</b> - <i>3.8</i>
E400.K	Fully opened gas ballast	Water vapor permitted maximum pressure mbar - torr	8.3 - 6.2	9 - 6.7
	banast	Water vapor capacity kg.h <sup>-1</sup>	1.6	2
	100 % synthetic oil		MV99S	MV99S
	Oil capacity   - qt		14 - 14.8	14 - 14.8
	Noise level dB(A)		72	76

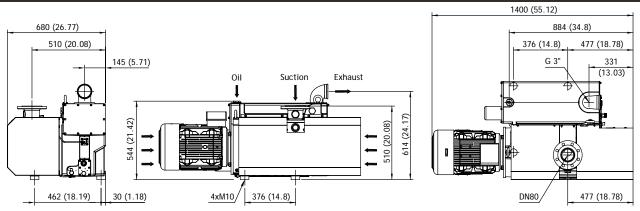
<sup>(1)</sup> Measurements according to PNEUROP 6602 specifications - 20°C

#### Versions

GEOGRAPHIC ZONE		EUROPE	ASIA MIDDLE-EAST
Number of phases		3	3
	Voltage V	400 / 690	380
Electrical motor	Period Hz	50	60
motor	Motor power	9 kW	10.8 kW
	Rotation speed min <sup>-1</sup>	1000	1200
Inlet connection <sup>(2)</sup>		DN80 / 3'' BSP	DN80 / 3'' BSP
Outlet connection <sup>(2)</sup>		3'' BSP	3" BSP
Weight with oil kg - <i>lb</i>		408 - <i>900</i>	<b>433</b> - <i>955</i>

<sup>(2)</sup> DN 80 ISO-K connector can be supplied, see accessories

#### Dimensions mm (inch)



#### References

	E400.R HV		E40	)0.R
	WITH GAS BALLAST	WITHOUT GAS BALLAST	WITH GAS BALLAST	WITHOUT GAS BALLAST
<b>EUROPE</b> 3ph, 400/690V-50Hz	823919 + 724214	823919	823918 + 724214	823918
ASIA / MIDDLE-EAST 3ph, 380V-60Hz	Contact us	Contact us	Contact us	Contact us

EVISA H<sub>2</sub>O version : contact us

### Maintenance kits

<b>3 000 hour usual maintenance</b> with viton o'rings for oil mist filters	724184
12 000 hour preventive maintenance	724195
Gasket set	624479



3 000 hour usual maintenance

12 000 hour preventive maintenance





# EVISA E400.R

### **Accessories and Options**

1 Oil Level Safety (OLS) w	vith float	624398
Additional filter for gas ba	617710	
Timer box for oil level safety (base mounting)		670810
NC bimetal temperature s	afety - opening at 120°C - Max 24V	624389
Oil Level Safety and PT100	) temperature sensor	624405
PT100 temperature senso	r	624388
	Paper cartridge	717369
2 3" BSP suction filter	Polyester cartridge	717370
Туре 301	Carbon cartridge	717371
Vacuum gauge fitted on fil	ter	617536
Vacuum-tight suction filte		361627
ST301 straight-through	Polyester cartridge	620166
Deflector for filters CT 301	, ,	215696
Bracket for mural fixing for		617512
Flanges DN 80 for filters C		617513
i langes bit ou for filters c	Aluminium head/ polycarbonate cylinder / without float	724809
	Aluminium head / polycarbonate cylinder / with float	720810
_		
3 Liquid trap 300	Bracket for wall fixing	617512
696 m³.h <sup>-1</sup> 3" BSP	Flanges DN80	617513
0 00.	Pyrex bottle 250 ml under trap assembly	615441
	Pyrex bottle 500 ml under trap assembly Pyrex bottle 1000 ml under trap assembly	615442
	615443	
Electro-pneumatic automa	816002	
Electrical automatic drain with control board		816003
Vacuum hose (0,6 m) DN8	0	618269
Vacuum hose (1 m) DN80		617833
Vacuum hose (1,5 m) MM	3" BSP	719925
Vacuum hose (4 m) M 3" E	3SP - DN80	618573
Base frame assembly heig	ht 200 mm	618251
4 Elevated base frame (H=525 mm)	For 1 pump	617613
Direct starter	Without regulation contact 3-ph 400V	770500
(wall mounting)	With regulation contact LG7 3-ph 400V	713746
Star / Delta starter 400V +	• N + E (without pressure valve)	718389
- Electrical unloadin	g valve (230V-50Hz)	617496
- Pneumatic unload	ing valve (6 bar)	618257
Exhaust double elbow mo	unting	623534
Double acting electric but with electric actuator 5/2	617522	
Double acting pneumatic with electric actuator 5/2	butterfly cast iron valve DN80 NF 230V-50Hz	617523
Aluminium adapter M3"	117130	
Aluminium adapter DN80	117129	
Aluminium clamping colla	4 X 361653	
Centering ring Aluminium	361650	
Stainless steel hose (0,5 m	361651	
Stainless steel hose (1 m)	·	361652
		001001

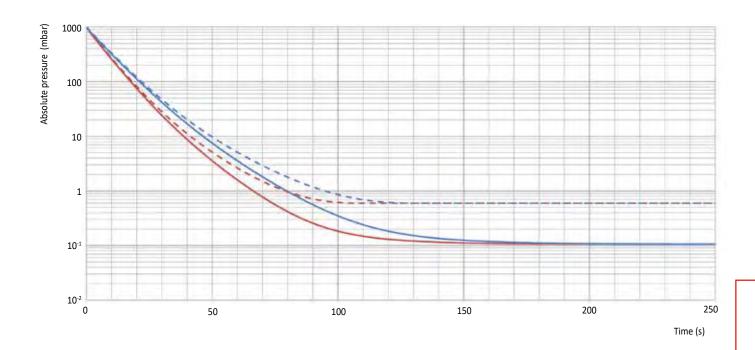




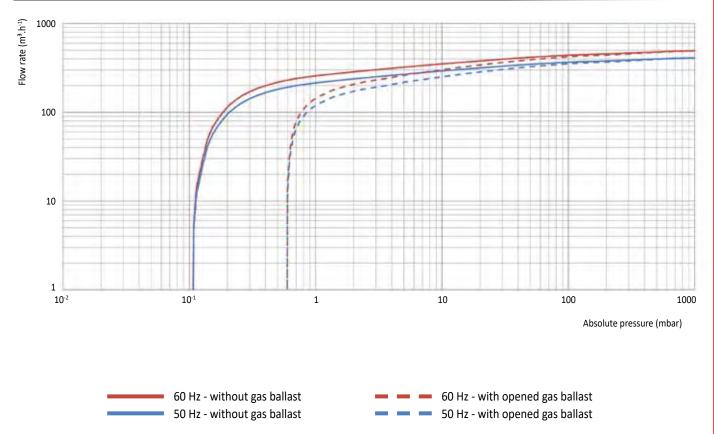




## Pumping speed on 1000 l vessel



#### Performance curves





# EVISA E500.R



The lubricated rotary vane pumps EVISA are designed to be used in a wide range of industrial and healthcare applications.

# They can run continuously from atmospheric pressure to ultimate vacuum.

#### They are silent and extremely robust.

- Single stage vacuum pump
- Continuous operation from atmospheric pressure to end vacuum : 1.10<sup>-1</sup> mbar
- High pumping speed even at low pressure
- Integrated oil mist filter on the exhaust
- IE3 motor

#### **Technical characteristics**

			50 Hz	60 Hz
	Nominal flow rate	m <sup>3</sup> .h <sup>-1</sup> - cfm	513 - <i>302</i>	<b>616 -</b> <i>362.6</i>
	PNEUROP pumpin	g speed <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - cfm	496 - 291.6	<b>595 -</b> <i>350.2</i>
	Pumping speed at	1 mbar inlet pressure <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - cfm	266 - 156.6	<b>320 -</b> <i>188.3</i>
	Without gas ballas	<b>t End vacuum</b> mbar - <i>torr</i>	$\leq 1 \times 10^{-1} - 8 \times 10^{-2}$	$\leq 1 \times 10^{-1} - 8 \times 10^{-2}$
E500.R	Fully opened gas ballast	End vacuum mbar - torr	≤ <b>1</b> -0.75	≤ <b>1</b> - 0.75
HV		Water vapor permitted maximum pressure mbar - torr	11.3 - 8.4	12.2 - 9.1
		Water vapor capacity kg.h <sup>-1</sup>	2.7	3.5
	Without gas ballast End vacuum mbar - torr		<b>≤ 3 -</b> <i>2.3</i>	≤ <b>3</b> - <i>2.3</i>
E500.R		End vacuum mbar - torr	≤ <b>5</b> - <i>3.8</i>	≤ <b>5</b> - <i>3.8</i>
ESUU.K	Fully opened gas ballast	Water vapor permitted maximum pressure mbar - torr	<b>7.9</b> - <i>5.9</i>	8.5 - 6.4
	Water vapor capacity kg.h <sup>-1</sup>		1.9	2.4
	100 % synthetic oi	l	MV99S	MV99S
	Oil capacity   - qt		14 - 14.8	14 - 14.8
	Noise level dB(A)		73	77
(4)				

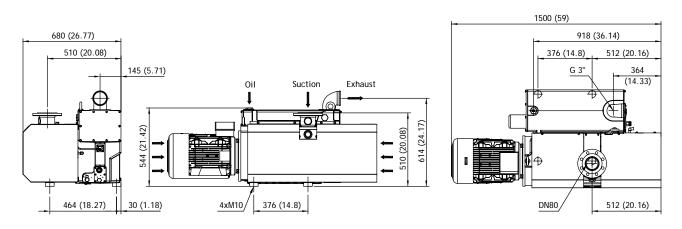
<sup>(1)</sup> Measurements according to PNEUROP 6602 specifications - 20°C

#### Versions

GEOGRAPHIC ZONE		EUROPE	ASIA MIDDLE-EAST
	Number of phases	3	3
	Voltage V	400 / 690	380
Electrical motor	Period Hz	50	60
motor	Motor power	11 kW	13.2 kW
	Rotation speed min <sup>-1</sup>	1000	1200
Inlet connection <sup>(2)</sup>		DN80 / 3" BSP	DN80 / 3'' BSP
Outlet connection <sup>(2)</sup>		3'' BSP	3'' BSP
Weight with oil kg - <i>lb</i>		462 - 1019	<b>497 -</b> <i>1096</i>

<sup>(2)</sup> DN 80 ISO-K connector can be supplied, see accessories

### Dimensions mm (inch)



#### References

	E500.R HV		E5	00.R
	WITH GAS BALLAST	WITHOUT GAS BALLAST	WITH GAS BALLAST	WITHOUT GAS BALLAST
<b>EUROPE</b> 3ph, 400/690V-50Hz	823913 + 723973	823913	823912 + 723973	823912
ASIA / MIDDLE-EAST 3ph, 380V-60Hz	Contact us	Contact us	Contact us	Contact us

EVISA H<sub>2</sub>O version : contact us

### Maintenance kits

3 000 hour usual maintenance with viton o'rings for oil mist filters	724184
12 000 hour preventive maintenance	724191
Gasket set	624479



3 000 hour usual maintenance

12 000 hour preventive maintenance





# **EVISA E500.R**

### **Accessories and Options**

1 Oil Level Safety (OLS) w	624398		
Additional filter for gas ba	617710		
Timer box for oil level safe	670810		
NC bimetal temperature sa	afety - opening at 120°C - Max 24V	624389	
Oil Level Safety and PT100	temperature sensor	624405	
PT100 temperature sensor		624388	
	Paper cartridge	717369	
2 3" BSP suction filter Type 301	Polyester cartridge	717370	
Type 301	Carbon cartridge	717371	
Vacuum gauge fitted on fil	ter	617536	
Vacuum-tight suction filter	Paper cartridge	361627	
ST301 straight-through	Polyester cartridge	620166	
Deflector for filters CT 301		215696	
Bracket for mural fixing fo	r filters CT. ST	617512	
Flanges DN 80 for filters C		617513	
	Aluminium head/ polycarbonate cylinder / without float	724809	
3 Liquid trap 300	Aluminium head / polycarbonate cylinder / with float	720810	
696 m <sup>3</sup> .h <sup>-1</sup>	Bracket for wall fixing	617512	
3" BSP	Flanges DN80	617513	
		615441	
	Pyrex bottle 250 ml under trap assembly		
	Pyrex bottle 500 ml under trap assembly	615442	
Pyrex bottle 1000 ml under trap assembly		615443	
Electro-pneumatic automa	816002		
Electrical automatic drain		816003	
Vacuum hose (0,6 m) DN80		618269	
Vacuum hose (1 m) DN80	617833		
Vacuum hose (1,5 m) MM		719925	
Vacuum hose (4 m) M 3" B	SP - DN80	618573	
Base frame assembly height	ht 200 mm	624328	
4 Elevated base frame (H=525 mm)	For 1 pump	624329	
Direct starter	Without regulation contact 3-ph 400V	719238	
(wall mounting)	With regulation contact LG7 3-ph 400V	719239	
Star / Delta starter 400V +	N + E (without pressure valve)	718392	
- Electrical unloading	g valve (230V-50Hz)	617496	
- Pneumatic unloadi	ng valve (6 bar)	618257	
Exhaust double elbow mo	unting	623534	
Double acting electric butt with electric actuator 5/2	•	617522	
	outterfly cast iron valve DN80	617523	
Aluminium adapter M3" /	117130		
Aluminium adapter DN80	117129		
Aluminium clamping collar	4 X 361653		
	Centering ring Aluminium / PERBUNAN		
Stainless steel hose (0,5 m	<u> </u>		
Stainless steel hose (0,5 m		361652	
Stanliess steel nose (1 M) I	201025		

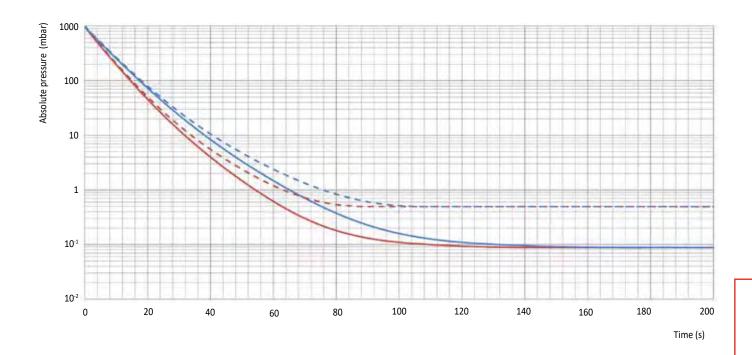




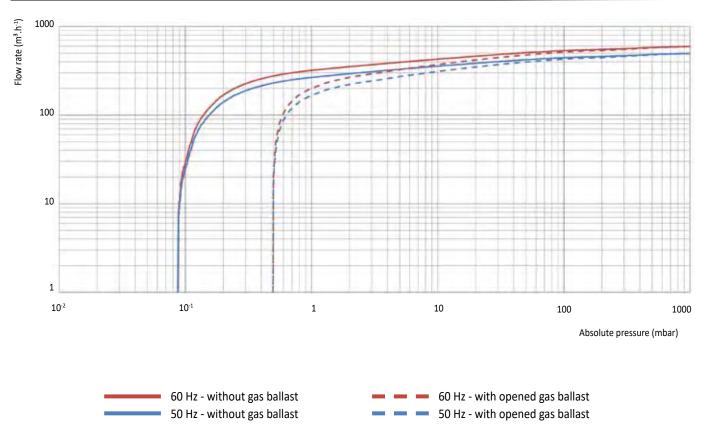




## Pumping speed on 1000 l vessel



#### Performance curves





# EVISA E600.R



The lubricated rotary vane pumps EVISA are designed to be used in a wide range of industrial and healthcare applications.

# They can run continuously from atmospheric pressure to ultimate vacuum.

#### They are silent and extremely robust.

- Single stage vacuum pump
- Continuous operation from atmospheric pressure to end vacuum : 1.10<sup>-1</sup> mbar
- High pumping speed even at low pressure
- Integrated oil mist filter on the exhaust
- IE3 motor

#### **Technical characteristics**

			50 Hz	60 Hz
	Nominal flow rate	m <sup>3</sup> .h <sup>-1</sup> - cfm	634.9 - <i>373.7</i>	769.2 - 452.8
	PNEUROP pumping	s speed <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - <i>cfm</i>	581 - <i>342</i>	696 - 409.7
	Pumping speed at	1 mbar inlet pressure <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - <i>cfm</i>	308 - 181.3	370 - 217.8
	Without gas ballas	t End vacuum mbar - <i>torr</i>	$\leq 1 \times 10^{-1} - 8 \times 10^{-2}$	$\leq 1 \times 10^{-1} - 8 \times 10^{-2}$
E600.R	Fully opened gas ballast	End vacuum mbar - torr	≤ <b>1</b> -0.75	≤ <b>1</b> - <i>0.75</i>
HV		Water vapor permitted maximum pressure mbar - torr	18.8 - 14.1	<b>22 -</b> <i>16.5</i>
		Water vapor capacity kg.h <sup>-1</sup>	5.6	8.1
	Without gas ballas	t End vacuum mbar - <i>torr</i>	≤ <b>3</b> - <i>2.3</i>	≤ <b>3</b> - <i>2.3</i>
600.R		End vacuum mbar - torr	≤ <b>5</b> - <i>3.8</i>	≤ <b>5</b> - <i>3.8</i>
-000.1	Fully opened gas ballast	Water vapor permitted maximum pressure mbar - torr	13.1 - 9.8	<b>15.4</b> - <i>11.5</i>
	Dallast	Water vapor capacity kg.h <sup>-1</sup>	3.9	5.6
	100 % synthetic oil		MV99S	MV99S
	Oil capacity   - qt		14 - 14.8	14 - 14.8
	Noise level dB(A)		74	78

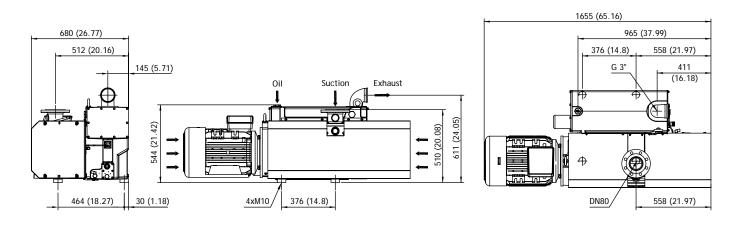
<sup>(1)</sup> Measurements according to PNEUROP 6602 specifications - 20°C

### Versions

GEOGRAPHIC ZONE		EUROPE	ASIA MIDDLE-EAST
	Number of phases	3	3
	Voltage V	400 / 690	380
Electrical motor	Period Hz	50	60
motor	Motor power	13 kW	15.6 kW
	Rotation speed min <sup>-1</sup>	1000	1200
Inlet connection <sup>(2)</sup>		DN80 / 3'' BSP	DN80 / 3'' BSP
Outlet connection <sup>(2)</sup>		3'' BSP	3" BSP
Weight with oil kg - <i>lb</i>		531 - 1171	531 - 1171

<sup>(2)</sup> DN 80 ISO-K connector can be supplied, see accessories

#### Dimensions mm (inch)



#### References

	E600.R HV		E6	00.R
	WITH GAS BALLAST	WITHOUT GAS BALLAST	WITH GAS BALLAST	WITHOUT GAS BALLAST
<b>EUROPE</b> 3ph, 400/690V-50Hz	823880 + 723956	823880	823885 + 723956	823885
ASIA / MIDDLE-EAST 3ph, 380V-60Hz	Contact us	Contact us	Contact us	Contact us

EVISA H<sub>2</sub>O version : contact us

### Maintenance kits

<b>3 000 hour usual maintenance</b> with viton o'rings for oil mist filters	724139
12 000 hour preventive maintenance HV pump	624394
12 000 hour preventive maintenance	624393
Gasket set	624395



3 000 hour usual maintenance

12 000 hour preventive maintenance





# **EVISA E600.R**

### **Accessories and Options**

	-	
1 Oil Level Safety (OLS) w	vith float	624398
Additional filter for gas ba	617710	
Timer box for oil level safety (base mounting)		670810
NC bimetal temperature s	afety - opening at 120°C - Max 24V	624389
Oil Level Safety and PT100	) temperature sensor	624405
PT100 temperature senso	r	624388
	Paper cartridge	717369
2 3" BSP / DN80 suction Type 301	filter Polyester cartridge	717370
Type Sol	Carbon cartridge	717371
Vacuum gauge fitted on fi	617536	
Vacuum-tight suction filte	r Paper cartridge	361627
ST301 straight-through	Polyester cartridge	620166
Deflector for filters CT 301	l and ST 301	215696
Bracket for mural fixing fo	or filters CT, ST	617512
Flanges DN 80 for filters C	T, ST	617513
	Aluminium head/ polycarbonate cylinder / without float	724809
3 Liquid trap 300	Aluminium head / polycarbonate cylinder / with float	720810
696 m³.h⁻¹ 3" BSP	Bracket for wall fixing	617512
0 001	Flanges DN80	617513
	Pyrex bottle 250 ml under trap assembly	615441
	Pyrex bottle 500 ml under trap assembly	615442
	615443	
Electro-pneumatic automa	816002	
Electrical automatic drain	with control board	816003
Vacuum hose (0,6 m) DN8	0	618269
Vacuum hose (1 m) DN80		617833
Vacuum hose (1,5 m) MM	3" BSP	719925
Vacuum hose (4 m) M 3" I	BSP - DN80	618573
Base frame assembly heig	ht 200 mm	618251
4 Elevated base frame (H=525 mm)	For 1 pump	617613
Direct starter	Without regulation contact 3-ph 400V	719237
(wall mounting)	With regulation contact LG7 3-ph 400V	719239
Star / Delta starter 400V +	N + E (without pressure valve)	718391
- Electrical unloadin	g valve (230V-50Hz)	617496
- Pneumatic unload	ing valve (6 bar)	618257
Exhaust double elbow mo	unting	623534
Double acting electric but with electric actuator 5/2	terfly cast iron valve DN80 NF 230V-50Hz	617522
Double acting pneumatic with electric actuator 5/2	butterfly cast iron valve DN80 NF 230V-50Hz	617523
Aluminium adapter M3"	/ DN80 ISO K	117130
Aluminium adapter DN80	ISO K	117129
Aluminium clamping colla	r DN63/250 ISO K	4 X 361653
Centering ring Aluminium	/ PERBUNAN	361650
Stainless steel hose (0,5 m	n) DN80 ISO K	361651
Stainless steel hose (1 m)	DN80 ISO K	361652

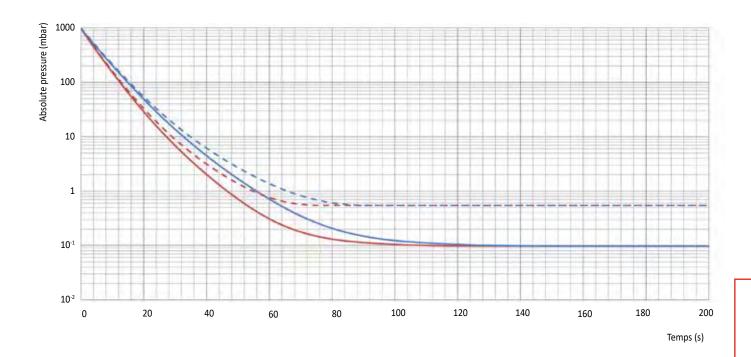




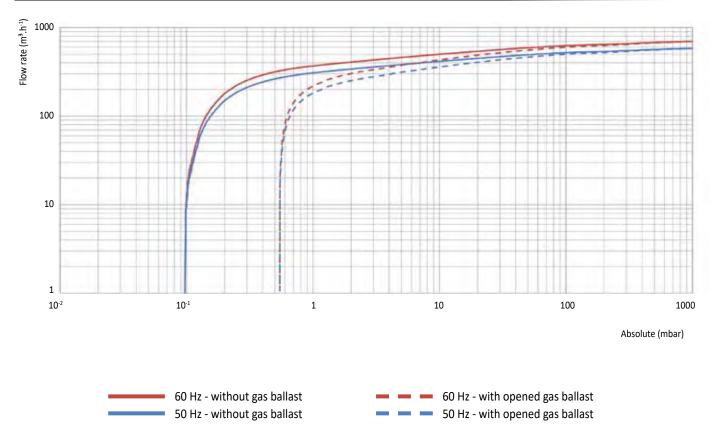




## Pumping speed on 1000 l vessel

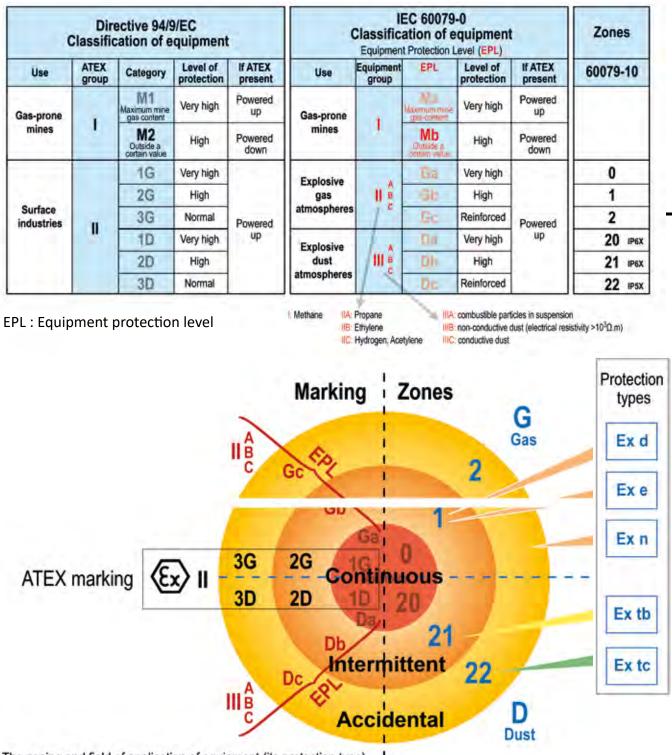


#### Performance curves





# **EVISA ATEX**



The zoning and field of application of equipment (its protection type) is determined by the site manager where the equipment is installed.

Temperature class	T1	T2	Т3	Т4	T5	Т6
Ignition temperature	> 450°C	> 300°C	> 200°C	> 135°C	> 100°C	> 85°C
Max. permissible surface temperature for the equipment	450°C	300°C	200°C	135°C	100°C	85°C

Specifications are subject to be changed without notice.

# **Selection tool EVISA ATEX**

## High performance ATEX oil-flooded vacuum pumps



Gas & dust certified electrical motor

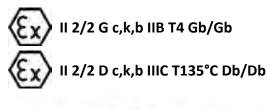
PT100 temperature sensor as standard equipment Optional oil level sensor Fixation on reinforced metallic flange





#### Oil mist filters designed for ATEX areas

50 Hz	Evisa 65.R HV Atex	Evisa 100.R HV Atex	Evisa 200.R HV Atex	Evisa 300.R HV Atex
Nominal air flow rate m <sup>3</sup> .h <sup>-1</sup> - <i>cfm</i>	68 - 40	100 - 58.8	200 - 117.7	300 - 176.5
End vacuum mbar - torr - Gast ballast closed	$\leq 6 \times 10^{-2} - 4.5 \times 10^{-2}$	$\leq 6 \times 10^{-2} - 4.5 \times 10^{-2}$	$\leq 6 \times 10^{-2} - 4.5 \times 10^{-2}$	$\leq 6 \times 10^{-2} - 4.5 \times 10^{-2}$
End vacuum mbar - torr - Gast ballast opened	$\leq 5 \times 10^{-1} - 3.8 \times 10^{-1}$	$\leq 5 \times 10^{-1} - 3.8 \times 10^{-1}$	≤ <b>1</b> - <i>0.75</i>	≤ <b>2</b> -1.5
Motor power	1.5 kW	2.2 kW	4 kW	5.5 kW





N° INERIS-EQEN : 033438/17

#### **Technical characteristics**



EVISA ATEX lubricated vane pumps are designed for a wide range of applications in potentially explosive atmospheres. Depending on the model, they can be installed in gas or dust zone.

They can run continuously from atmospheric pressure to ultimate vacuum.

They are silent and extremely robust.

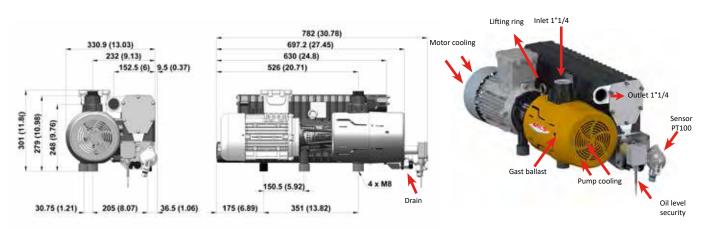
- Single stage vacuum pump with an end vacuum of 6.10<sup>-2</sup> mbar
  - Compactness and noise level optimized for an easy integration in machines
- High water vapor pumping capacity with finely adjustable gas ballast
- Integrated oil mist filter on the exhaust
- Standard temperature safety control by intrinsically safe PT100

			50 Hz
	Nominal flow rate m	<sup>3</sup> .h <sup>-1</sup> - cfm	68 - 40
	PNEUROP pumping	65 - <i>38.2</i>	
	Pumping speed at 1	<b>40 -</b> <i>23.5</i>	
	Closed gas ballast	End vacuum mbar - torr	≤ 6 x10 <sup>-2</sup> - 4.5 x10 <sup>-2</sup>
		End vacuum mbar - torr	≤ 5 x10 <sup>-1</sup> - <i>3.8 x10<sup>-1</sup></i>
	Opened gas ballast 3 rotations	Water vapor permitted maximum pressure mbar - torr	<b>50 -</b> <i>37.5</i>
		Water vapor capacity kg.h <sup>-1</sup>	2
	End vacuum mbar - torr		≤ 3.0 - <i>2.3</i>
E65.R	Fully opened gas ballast	Water vapor permitted maximum pressure mbar - torr	80 - 60
ATEX		Water vapor capacity kg.h <sup>-1</sup>	3
ΗV	100 % synthetic oil		MV99S
	Oil capacity   - qt		<b>3</b> - 3.2
	Noise level dB(A)		67
		Voltage	3ph - 230 / 400 V 50 Hz
	Electrical motor	Motor power	1.50 kW
		Rotation speed min <sup>-1</sup>	1500
	Inlet connection		1''1/4 BSP
	Outlet connection		1''1/4 BSP
	Weight with oil kg -	lb	<b>63.4</b> - <i>139.8</i>
(1)			

•

<sup>(1)</sup> Measurements according to PNEUROP 6602 specifications - 20°C

#### Dimensions mm (inch)



Specifications are subject to be changed without notice.

#### References

E65.R ATEX HV	WITH GAS BALLAST
DUST ZONE II2D c,k,b IIIC T135°C Db/Db	824384
GAS ZONE II2/2G c,k,b IIB T4 Gb/Gb	824388
DUST AND GAS ZONE II2/2G c,k,b IIB T4 Gb/Gb - II2D c,k,b IIIC T135°C Db/Db	824392

#### Accessories and options

Oil level security	333172	
Constinue filtras	Paper cartridge 126PA	625470
Suction filter Zone ATEX ZONE IIGD c IIIC T4 X	Carbon cartridge 126CH	625471
Zone Arex Zone high Child 14 A	Polyester cartridge 126PO	619884
Stainless steel inlet or outlet hose - 0,5 m KF		619886
Elevated base frame H = 150 mm		670805
Flame arrester DN50		625417
PT100 intrinsically safe power supply (assembly out of atex zone) - Output 0-10V		362640

#### Maintenance kits

3 000 hours usual maintenance

724608



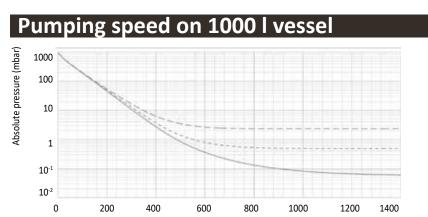
3 000 hours usual maintenance



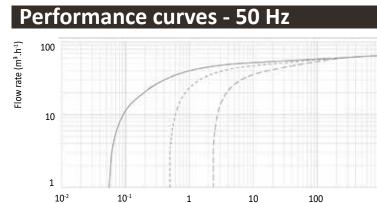
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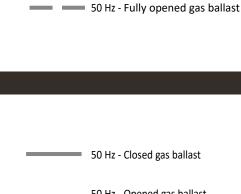












50 Hz - Closed gas ballast

50 Hz - Opened gas ballast

3 rotations

50 Hz - Opened gas ballast 3 rotations

50 Hz - Fully opened gas ballast

1000

100



II 2/2 D c,k,b IIIC T135°C Db/Db



N° INERIS-EQEN : 033438/17

#### EVISA ATEX lubricated vane pumps are designed for a wide range of applications in potentially explosive atmospheres. Depending on the model, they can be installed in gas or dust zone.

They can run continuously from atmospheric pressure to ultimate vacuum.

They are silent and extremely robust.

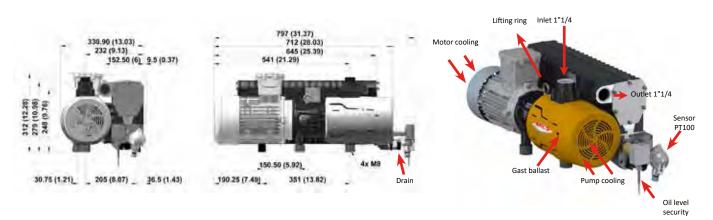
- Single stage vacuum pump with an end vacuum of 6.10<sup>-2</sup> mbar
- Compactness and noise level optimized for an easy integration in machines
- High water vapor pumping capacity with finely adjustable gas ballast
- Integrated oil mist filter on the exhaust
- Standard temperature safety control by intrinsically safe PT100

#### **Technical characteristics**

			50 Hz
	Nominal flow rate m <sup>3</sup> .h <sup>-1</sup> - cfm		100 - 58.8
	PNEUROP pumping	speed <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - cfm	<b>96 -</b> <i>56.5</i>
	Pumping speed at 1	mbar inlet pressure <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - <i>cfm</i>	<b>52 -</b> <i>30.6</i>
	Closed gas ballast	End vacuum mbar - torr	$\leq 6 \times 10^{-2} - 4.5 \times 10^{-2}$
		End vacuum mbar - torr	$\leq 5 \times 10^{-1} - 3.8 \times 10^{-1}$
	Opened gas ballast 3 rotations	Water vapor permitted maximum pressure mbar - torr	59 - 44.2
		Water vapor capacity kg.h <sup>-1</sup>	3.4
	Fully opened gas ballast	End vacuum mbar - torr	≤ <b>2.0</b> - <i>1.5</i>
E100.R		Water vapor permitted maximum pressure mbar - torr	<b>95 -</b> <i>71.2</i>
ATEX		Water vapor capacity kg.h <sup>-1</sup>	5.5
HV	100 % synthetic oil		MV99S
	Oil capacity   - qt		<b>3</b> - <i>3.2</i>
	Noise level dB(A)		67
		Voltage	230 / 400 V 50 Hz - 3ph
	Electrical motor	Motor power	2.20 kW
		Rotation speed min <sup>-1</sup>	1500
	Inlet connection		1''1/4 BSP
	Outlet connection		1''1/4 BSP
	Weight with oil kg -	lb	<b>67.2</b> - <i>148.2</i>

<sup>(1)</sup> Measurements according to PNEUROP 6602 specifications - 20°C

#### **Dimensions** mm (inch)



#### References

E100.R ATEX HV	WITH GAS BALLAST
DUST ZONE	824385
II2D c,k,b IIIC T135°C Db/Db	
GAS ZONE	824389
II2/2G c,k,b IIB T4 Gb/Gb	024303
DUST AND GAS ZONE	824393
II2/2G c,k,b IIB T4 Gb/GB - II2D c,k,b IIIC T135°C Db/Db	824393

#### **Accessories and options**

Oil level security		333172
Suction filter	Paper cartridge 126PA	625470
Zone ATEX ZONE IIGD c IIIC T4 X	Carbon cartridge 126CH	625471
Zone ATEX ZONE HGD CHIC 14 X	Polyester cartridge 126PO	619884
Stainless steel inlet or outlet hose - 0,5 m KF		619886
Elevated base frame H = 150 mm		670805
Flame arrester DN50		625417
PT100 intrinsically safe power supply (assembly out of atex zone) - Output 0-10V		362640

#### Maintenance kits

3 000 hours usual maintenance 12 000 hours preventive maintenance

724608

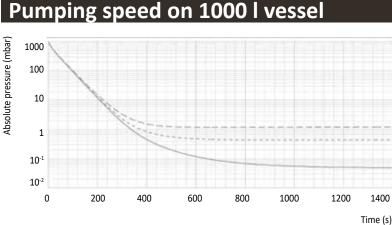
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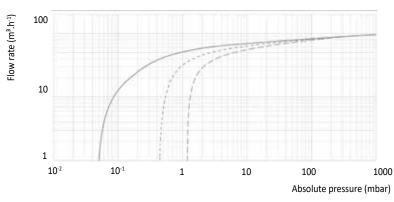
3 000 hours usual maintenance

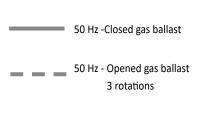


12 000 hours preventive maintenance

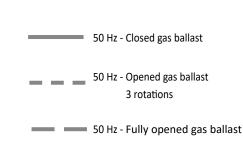








50 Hz - Fully opened gas ballast





II 2/2 D c,k,b IIIC T135°C Db/Db



EVISA ATEX lubricated vane pumps are designed for a wide range of applications in potentially explosive atmospheres. Depending on the model, they can be installed in gas or dust zone.

They can run continuously from atmospheric pressure to ultimate vacuum.

They are very silent and extremely robust.

- Single stage vacuum pump with an end vacuum of 6.10<sup>-2</sup> mbar
- High pumping speed even at low pressure
- Integrated oil mist filter on the exhaust
- Standard temperature safety control by intrinsically safe PT100

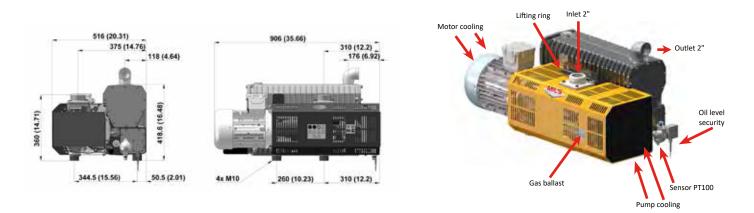
#### N° INERIS-EQEN : 033438/17

#### **Technical characteristics**

			50 Hz
	Nominal flow rate n	200 - 117.7	
	PNEUROP pumping	speed <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - cfm	<b>190 -</b> <i>111.8</i>
	Pumping speed at 1	mbar inlet pressure <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - <i>cfm</i>	<b>134</b> - <i>78.9</i>
	Closed gas ballast	End vacuum mbar - torr	$\leq 6 \times 10^{-2} - 4.5 \times 10^{-2}$
		End vacuum mbar - torr	≤ <b>1</b> - 0.75
	Fully opened gas ballast	Water vapor permitted maximum pressure mbar - torr	20.2 - 15.1
	ballast	Water vapor capacity kg.h <sup>-1</sup>	2.2
E200.R	100 % synthetic oil		MV99S
ATEX	Oil capacity   - qt		<b>5</b> - <i>5.3</i>
HV	Noise level dB(A)		71
		Voltage	3ph - 230 / 400 V 50 Hz
	Electrical motor	Motor power	4 kW
		Rotation speed min <sup>-1</sup>	1500
	Inlet connection		2'' BSP
	Outlet connection		2'' BSP
	Weight with oil kg -	lb	<b>143</b> - <i>316</i>

<sup>(1)</sup> Measurements according to PNEUROP 6602 specifications - 20°C

#### Dimensions mm (inch)



#### References

E200.R ATEX HV	WITH GAS BALLAST
DUST ZONE	824386
II2D c,k,b IIIC T135°C Db/Db	
GAS ZONE	824390
II2/2G c,k,b IIB T4 Gb/Gb	
DUST AND GAS ZONE	824394
II2/2G c,k,b IIB T4 Gb/Gb - II2D c,k,b IIIC T135°C Db/Db	024334

#### **Accessories and options**

Oil level security	333172	
Suction filton	Paper cartridge 201PA	625472
Suction filter Zone ATEX ZONE IIGD c IIIC T4 X	Carbon cartridge 201CH	625473
	Polyester cartridge 201PO	619885
Stainless steel inlet or outlet hose -	619887	
Elevated base frame H = 150 mm	670806	
Flame arrester DN80	625422	
PT100 intrinsically safe power supply (assembly out of atex zone) - Output 0-10V		362640

#### Maintenance kits

3 000 hours usual maintenance 12 000 hours preventive maintenance 724885

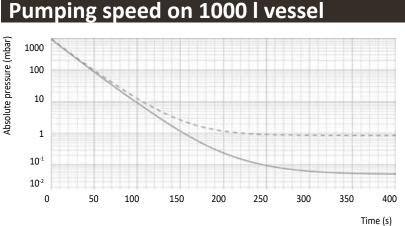


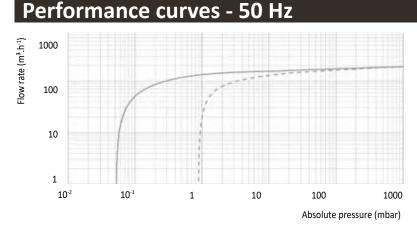
3 000 hours usual maintenance





12 000 hours preventive maintenance





50 Hz - Closed gas ballast

50 Hz - With opened gas ballast

50 Hz - Closed gas ballast 50 Hz - With opened gas ballast





ll 2/2 D c,k,b lllC T135°C Db/Db



EVISA ATEX lubricated vane pumps are designed for a wide range of applications in potentially explosive atmospheres. Depending on the model, they can be installed in gas or dust zone.

They can run continuously from atmospheric pressure to ultimate vacuum.

They are silent and extremely robust.

- Single stage vacuum pump with an end vacuum of 6.10<sup>-2</sup> mbar
- High pumping speed even at low pressure
- Integrated oil mist filter on the exhaust
- Standard temperature safety control by intrinsically safe PT100

#### N° INERIS-EQEN : 033438/17

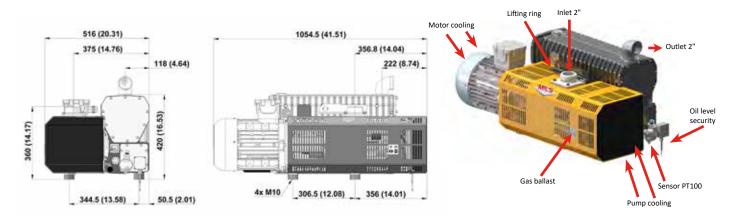
#### **Technical characteristics**

			50 Hz	
	Nominal flow rate m	300 - 176.5		
	PNEUROP pumping	<b>280 -</b> <i>165</i>		
	Pumping speed at 1	mbar inlet pressure <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - cfm	171 - 101	
	Without gas ballast	End vacuum mbar - torr	≤ 6 x10 <sup>-2</sup> - 4.5 x10 <sup>-2</sup>	
		End vacuum mbar - torr	≤ <b>2</b> - 1.5	
	Fully opened gas ballast	Water vapor permitted maximum pressure mbar - torr	18.6 - 13.9	
	Danast	Water vapor capacity kg.h <sup>-1</sup>	2.3	
E300.R	100 % synthetic oil		MV99S	
ATEX	Oil capacity   - qt		<b>5</b> - <i>5.3</i>	
HV	Noise level dB(A)	72		
	Electrical motor	Voltage	3ph - 230 / 400 V <sup>(2)</sup> ou 3ph - 400/690V <sup>(3)</sup> 50 Hz	
		Motor power	5.5 kW	
		Rotation speed min <sup>-1</sup>	1500	
	Inlet connection		2'' BSP	
	Outlet connection	2'' BSP		
	Weight with oil kg -	lb	172 - 380	

 $^{(1)}$  Measurements according to PNEUROP 6602 specifications - 20°C

<sup>(2)</sup> Dust or gas zone model
<sup>(3)</sup> Dust and gas zone model

#### Dimensions mm (inch)



#### References

E300.R ATEX HV	WITH GAS BALLAST
DUST ZONE II2D c,k,b IIIC T135°C Db/DBb	824387
GAS ZONE II2/2G c,k,b IIB T4 Gb/Gb	824391
DUST AND GAS ZONE II2/2G c,k,b IIB T4 Gb/Gb - II2D c,k,b IIIC T135°C Db/Db	824395

#### Accessories and options

Oil level security	333172	
Custion filter	Paper cartridge 201PA	625472
Suction filter	Carbon cartridge 201CH	625473
Zone ATEX ZONE IIGD c IIIC T4 X	Polyester cartridge 201PO	619885
Stainless steel inlet or outlet hose -	619887	
Elevated base frame H = 150 mm	670806	
Flame arrester DN80	625422	
PT100 intrinsically safe power supply (assembly out of atex zone) - Output 0-10V		362640

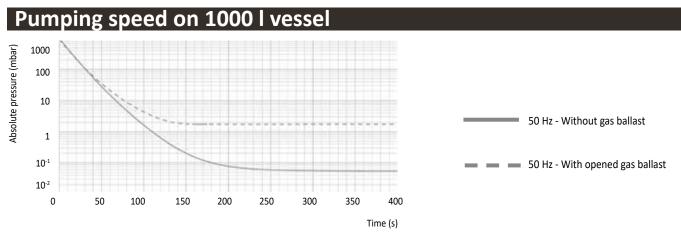
#### Maintenance kits

3 000 hours usual maintenance	724886
12 000 hours preventive maintenance	724888

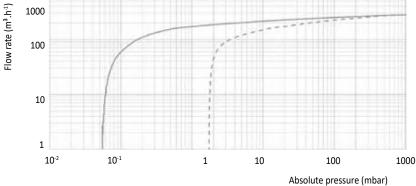


3 000 hours usual maintenance





# Performance curves - 50 Hz



50 Hz - Without gas ballast

50 Hz - With opened gas ballast





# Single stage oil sealed rotary vane pump with an end vacuum of 2 mbar and high and stable pumping speed.

- Compactness and noise level optimized for an easy integration in machines
- Available with 1-ph and 3-ph motor
- Standard built-in oil mist filter and gas ballast
- Delivered with 100% synthetic oil for heavy duty applications and long term operation
- Designed for light onsite maintenance





#### **Technical characteristics**

		К04		K08		K12		
		50 Hz 60 Hz		50 Hz	60 Hz	50 Hz	60 Hz	
Nominal flow rate n	n <sup>3</sup> .h <sup>-1</sup>	4	4.8	8 9 12		14		
	End vacuum mbar	:	2	2		2		
With gas ballast	Water vapor permitted maximum pressure mbar	ire mbar N.A		N.A		35		
	Water vapor capacity kg.h <sup>-1</sup>	N	.A	N	.A	0	.3	
100 % synthetic oil	100 % synthetic oil		MV99S		MV99S		MV99S	
Oil capacity I - qt 0,065		)65	0,2		0,4			
Noise level dB(A)		48	52	58	60	62	64	

\* Measurements according to PNEUROP 6002 specifications - 20 °C

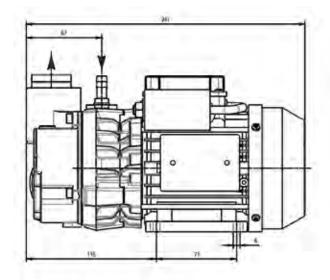
\* Measurements according to EN ISO 2151 - K specifications - 20  $^\circ \! C$ 

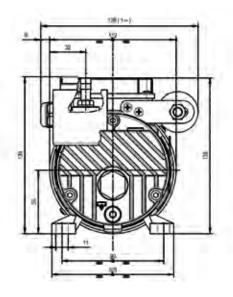
#### Versions

ROTOMIL'S		К04		K	08	К12		
	Number of phases	1	3	1	3	1	3	
Electrical motor	Voltage V	230	230 / 400	230	230 / 400	230	230 / 400	
	Period Hz	50 (60)	50 (60)	50 (60)	50 (60)	50 (60)	50 (60)	
	Motor power kW	0.12 (0.15)	0.12 (0.15)	0.25 (0.3)	0.25 (0.3)	0.45 (0.55)	0.37 (0.45)	
	Rotation speed min <sup>-1</sup>	2800	3300	2800	3300	2800	3300	
Inlet connection		1/8'' G	1/8'' G	3/8'' G	3/8'' G	1/2'' G	1/2'' G	
Outlet connection		1/8'' G	1/8'' G	3/8'' G	3/8'' G	1/2'' G	1/2'' G	
Weight with oil kg		5,4	5,4	10	9	14	12,5	

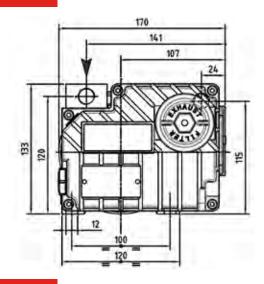
#### Dimensions mm (inch)

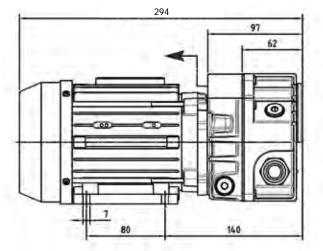
### K04



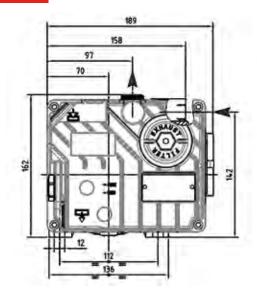


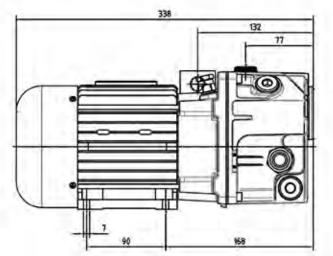
### K08





## K12







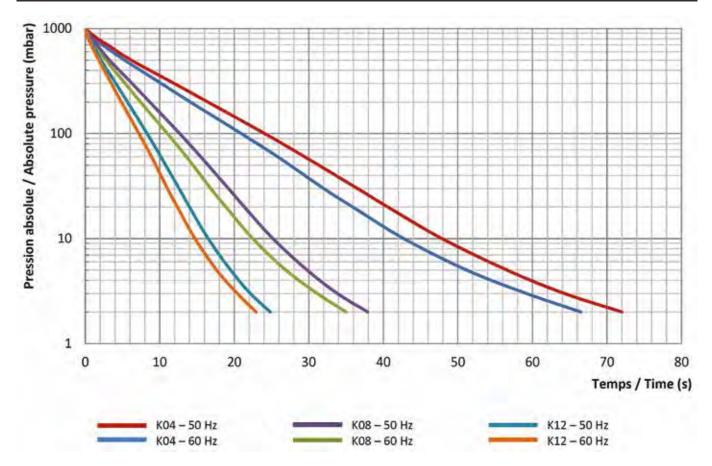
### References

	К04	K08	K12
1-ph - 230V 50/60 Hz	824224	824226	824288
3-ph - 230 / 400V 50/60 Hz	824225	824227	824289

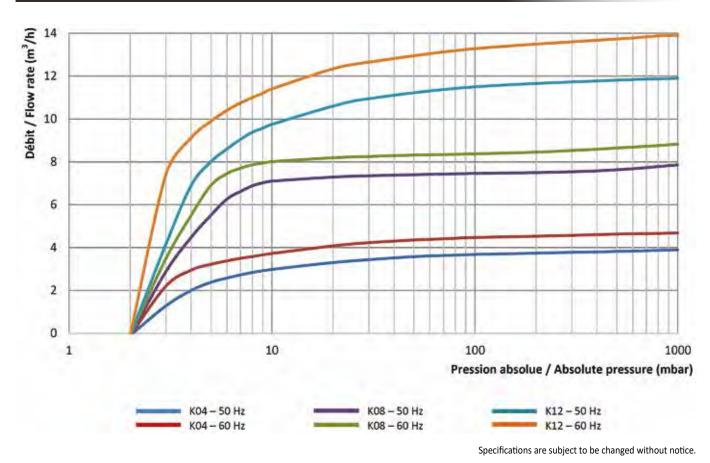
### Accessories

			К04	К08	K12
Inlet filter not mounted (Paper cartridge) 39PA - G3/8"		333512	333512	333512	
Inlet hose MF 1/4"	(l.1000 mm)		670177	670177	670177
Inlet hose MF 1/2" (	l.1000 mm)		712931	712931	712931
Inlet hose MF 3/8" (	l.1000 mm)		618981	618981	618981
	without regulation	1-ph, 230V	770502	770502	770503
		3-ph, 400V	770573	770573	770573
Direct starter	with regulation contact LG7	1-ph, 230V	710427	710427	710428
		3-ph, 400V	710421	710421	710421
Safety valve + vacuu	m gauge mounted		670069	670069	670069
Base frame assembly		670019	670019	670019	
Electrical cable (3m) with plug - 1ph - 230V		363052	363052	363052	

## Pumping speed on 1000 l vessel



### Performance curves





# High performance oil-less vacuum pumps



# **INNOVATION 1**

SIRELLA.R oil less claw vacuum pump is a contactless technology designed to insure a very low noise level.

Corrosion resistant claws and chamber



# **INNOVATION 2**

The SIRELLA.R has the best efficiency in the market which brings energy cost saving for the end users



# **INNOVATION 3**

The exhaust temperature is lower than other similar pumps

Specifications are subject to be changed without notice.

# **INNOVATION 4**

Access to the claws is easy in order to clean them in case of pollution





# **INNOVATION 5**

The SIRELLA.R has been studied to simplify the pump replacement due to its compact dimensions



# SIRELLA.

Compatible with VFC variable frequency converter for electricity cost saving Operation from 25 Hz to 70 Hz Built-in or separate VFC into electrical board for central vacuum systems





- Contactless technology
- Low noise level
- High efficiency
- Low exhaust temperature
- Easy access and low maintenance
- Compact size
- PT100 temperature sensor included

# Working principle



claws trap a volume of gas at the inlet



claws convey gas to the exhaust



gas is compressed (compression chamber)



Gas is discharged

# **Technical characteristics**

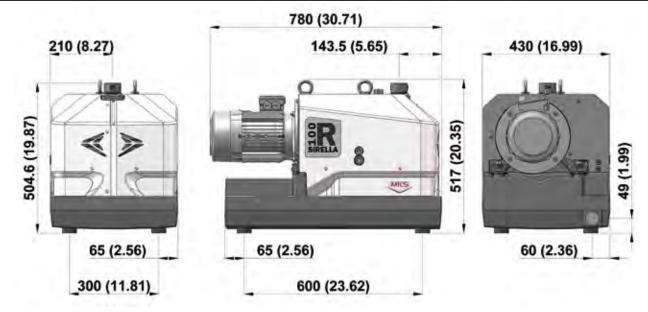
Sirella SL100.R	50 Hz	60 Hz
Pneurop pumping speed <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - cfm	<b>90 -</b> <i>53</i>	108 - 63.6
End vacuum mbar - torr	60 - 45	60 - 45
Continuous end vacuum mbar - torr	<b>60 -</b> <i>45</i>	60 - 45
Gear box oil capacity MB150S 100 % synthetic l $\ \ -qt$	0.7 - 0.74	0.7 - 0.74
Noise level dB(A)	69	71

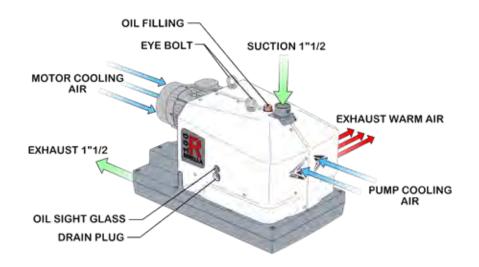
<sup>(1)</sup> Measurements according to PNEUROP 6602 specifications - 20°C

## Versions

GEOGRAPHIC ZONE		EUROPE	ASIA MIDDLE-EAST	SOUTH AMERICA	USA	JAPAN
	Number of phases	3	3	3	3	3
	Voltage V	230 / 400	220 / 380	190 / 380	208-230 / 460	200 / 380
Electrical motor	Period Hz	50	60	50	60	50 / 60
	Motor power	2.20 kW	2.64 kW	2.20 kW	3.5 HP	2.20 / 2.64 kW
	Rotation speed min <sup>-1</sup>	3000	3600	3000	3600	3000/3600
Inlet connection (2)		1''1/2 BSP	1''1/2 BSP	1''1/2 NPT	1''1/2 NPT	1''1/2 BSP
Outlet connection	2)	1" 1/2 BSP	1''1/2 BSP	1''1/2 NPT	1''1/2 NPT	1''1/2 BSP
Weight with oil kg	- Ib	170 - 375	174 - 384	174 - 384	174 - 384	174 - 384

## Dimensions mm (inch)









# Maintenance kits

Gear box oil MB150S

1 liter can **619626** 

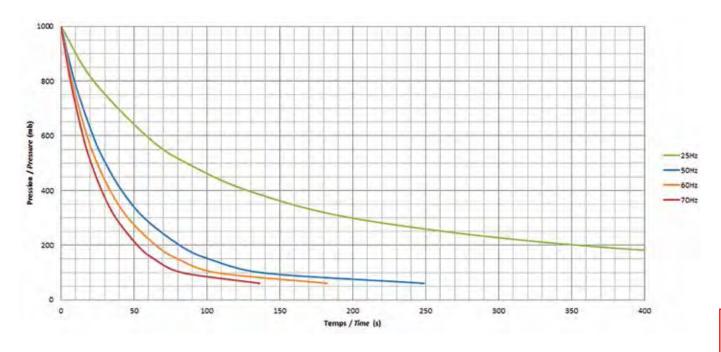
# **Accessories and Options**

			SL100.R	
Constant vacuum sole	Constant vacuum solenoid valve - electronic control of the end vacuum			
1 Adjusting valve fitte	d on T-square (without filter)		723341	
_		Paper cartridge	625570	
2 Fitted suction filter type 126		625571		
		Carbon cartridge	625572	
Vacuum gauge fitted on	Vacuum gauge fitted on filter			
Suction hose (l : 1500 m	m)		625573	
		3ph, 400V- 50HZ	770497	
Direct starter	Without regulation contact	3ph, 230V- 50HZ	770498	
(wall mounting)	With regulation contact LC7	3ph, 400V- 50HZ	710424	
	With regulation contact LG7	3ph, 230V- 50HZ	710432	

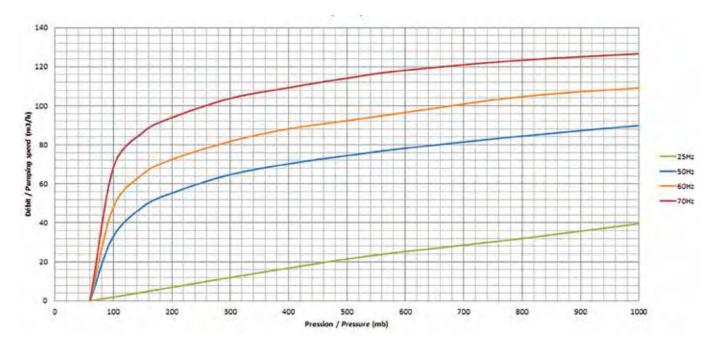




# Pumping speed on 1000 l vessel



# Performance curves







- Contactless technology
- Low noise level
- High efficiency
- Low exhaust temperature
- Easy access and low maintenance
- Compact size
- PT100 temperature sensor included

# Working principle



claws trap a volume of gas at the inlet



claws convey gas to the exhaust



gas is compressed (compression chamber)



Gas is discharged

## **Technical characteristics**

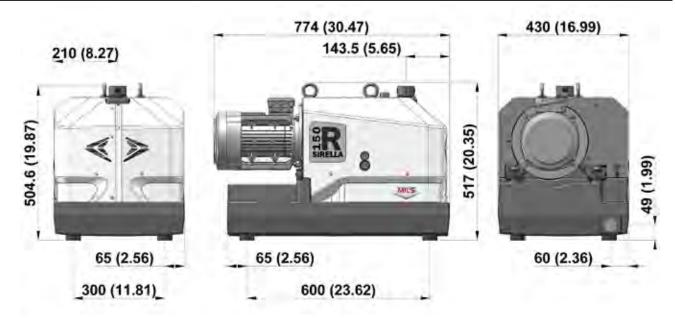
Sirella SL150.R	50 Hz	60 Hz
Pneurop pumping speed <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - cfm	140 - 82.4	<b>164</b> - <i>96.5</i>
End vacuum mbar - torr	<b>50 -</b> <i>37.5</i>	<b>50 -</b> <i>37.5</i>
Continuous end vacuum mbar - torr	<b>150 -</b> <i>112.5</i>	<b>150 -</b> <i>112.5</i>
Gear box oil capacity MB150S 100 % synthetic <code>l - qt</code>	0.7 - 0.74	0.7 - 0.74
Noise level dB(A)	69	71

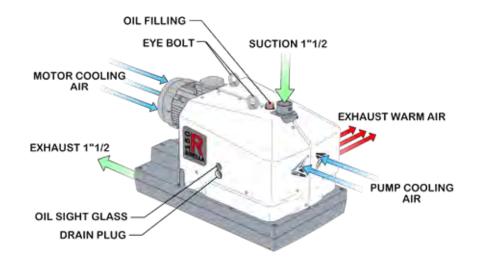
 $^{(1)}$  Measurements according to PNEUROP 6602 specifications - 20  $^\circ {\rm C}$ 

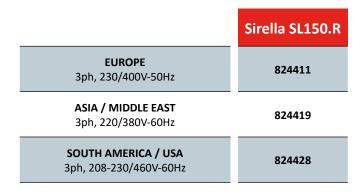
## Versions

GEOGR	APHIC ZONE	EUROPE	ASIA MIDDLE-EAST	SOUTH AMERICA	USA	JAPAN
	Number of phases	3	3	3	3	3
	Voltage V	230 / 400	220 / 380	190 / 380	208-230 / 460	200 / 380
Electrical motor	Period Hz	50	60	50	60	50 / 60
	Motor power	3 kW	3.60 kW	3 kW	5 HP	3 / 3.60 kW
	Rotation speed min <sup>-1</sup>	3000	3600	3000	3600	3000/3600
Inlet connection		1''1/2 BSP	1''1/2 BSP	1''1/2 NPT	1''1/2 NPT	1''1/2 BSP
Outlet connection		1" 1/2 BSP	1''1/2 BSP	1''1/2 NPT	1''1/2 NPT	1''1/2 BSP
Weight with oil kg	- Ib	180 - 397	190 - 419	190 - 419	190 - 419	190 - 419

## Dimensions mm (inch)









# Maintenance kits

Gear box oil MB150S

1 liter can **619626** 

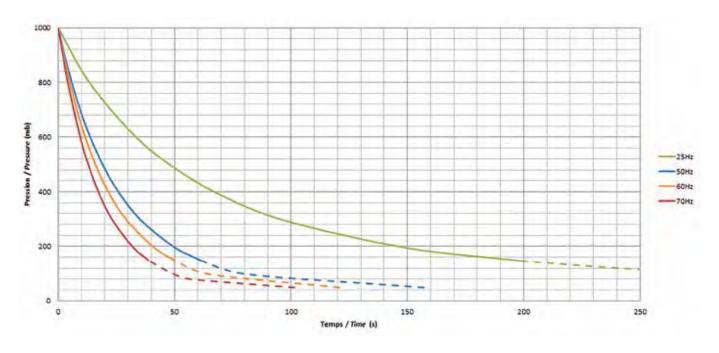
# **Accessories and Options**

			SL150.R	
Constant vacuum sole	Constant vacuum solenoid valve - electronic control of the end vacuum			
1 Adjusting valve fitte	d on T-square (without filter)		723341	
_		Paper cartridge	619891	
2 Fitted suction filter type 201	Polyester cartridge		619892	
		Carbon cartridge	619893	
Vacuum gauge fitted on filter			617536	
Suction hose (I : 1500 m	m)		625574	
	Without regulation contact	3ph, 400V- 50HZ	770498	
Direct starter	Without regulation contact	3ph, 230V- 50HZ	770499	
(wall mounting)	With regulation contact LC7	3ph, 400V- 50HZ	710425	
	With regulation contact LG7	3ph, 230V- 50HZ	710433	

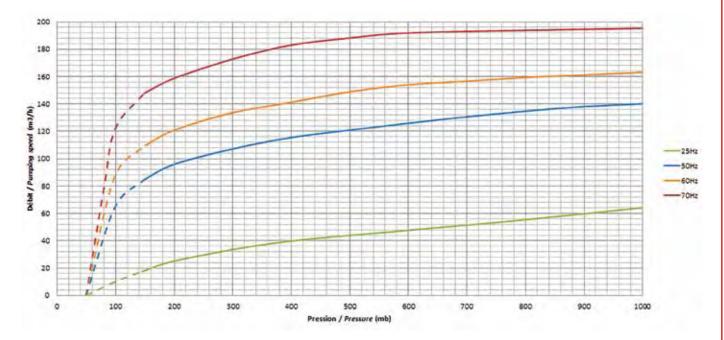




# Pumping speed on 1000 l vessel



# Performance curves







- Contactless technology
- Low noise level
- High efficiency
- Low exhaust temperature
- Easy access and low maintenance
- Compact size
- PT100 temperature sensor included

# Working principle



claws trap a volume of gas at the inlet



claws convey gas to the exhaust



gas is compressed (compression chamber)



Gas is discharged

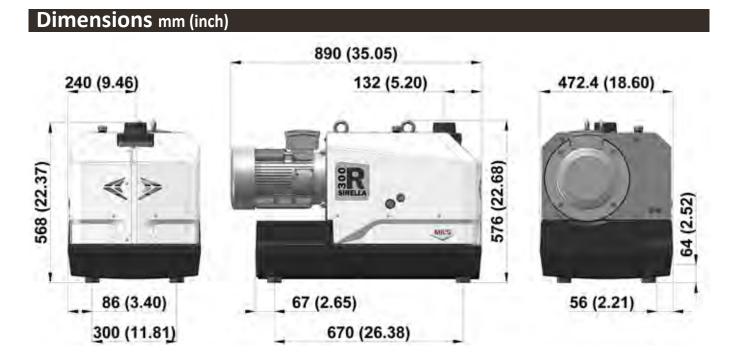
## **Technical characteristics**

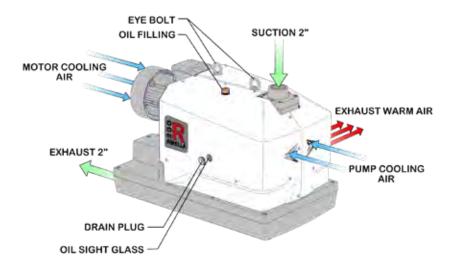
Sirella SL300.R	50 Hz	60 Hz
Pneurop pumping speed <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - cfm	260 - 153	312 - 183.6
End vacuum mbar - torr	<b>50 -</b> <i>37.5</i>	<b>50 -</b> <i>37.5</i>
Continuous end vacuum mbar - torr	<b>150 -</b> <i>112.5</i>	<b>150 -</b> <i>112.5</i>
Gear box oil capacity MB150S 100 % synthetic <code>l - qt</code>	<b>1</b> - <i>1.06</i>	1 - 1.06
Noise level dB(A)	70	72

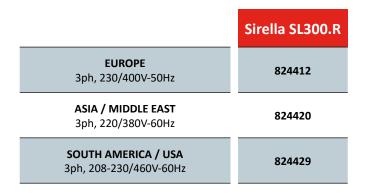
<sup>(1)</sup> Measurements according to PNEUROP 6602 specifications - 20°C

## Versions

GEOGR	APHIC ZONE	EUROPE	ASIA MIDDLE-EAST	SOUTH AMERICA	USA	JAPAN
	Number of phases	3	3	3	3	3
	Voltage V	230 / 400	220 / 380	190 / 380	208-230 / 460	200 / 380
Electrical motor	Period Hz	50	60	50	60	50 / 60
	Motor power	5.5 kW	6.6 kW	5.5 kW	9 HP	5.5 / 6.6 kW
	Rotation speed min <sup>-1</sup>	3000	3600	3000	3600	3000/3600
Inlet connection		2" BSP	2" BSP	2'' NPT	2'' NPT	2" BSP
Outlet connection		2" BSP	2" BSP	2'' NPT	2'' NPT	2" BSP
Weight with oil kg	- Ib	300 - 662	315 - <i>695</i>	315 - <i>695</i>	315 - 695	315 - 695









# Maintenance kits

Gear box oil MB150S

1 liter can 619626

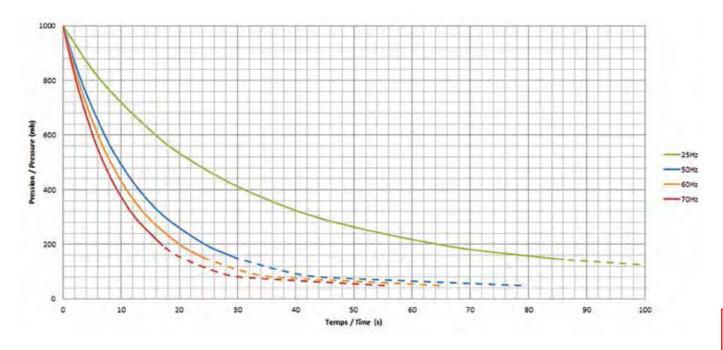
# **Accessories and Options**

			SL300.R
Constant vacuum sol	Constant vacuum solenoid valve - electronic control of the end vacuum		
1 Adjusting valve fit	ed on T-square (without filter)		713842
		Paper cartridge	715350
2 Fitted suction filte type 201	r	Polyester cartridge	715351
"	Carbon cartridge		715352
Vacuum gauge fitted o	Vacuum gauge fitted on filter		
Suction hose (I : 1500 i	nm)		625575
		3ph, 400V- 50HZ	770499
Direct starter	Without regulation contact	3ph, 230V- 50HZ	770500
(wall mounting)	With regulation contact LC7	3ph, 400V- 50HZ	710426
	With regulation contact LG7	3ph, 230V- 50HZ	710434

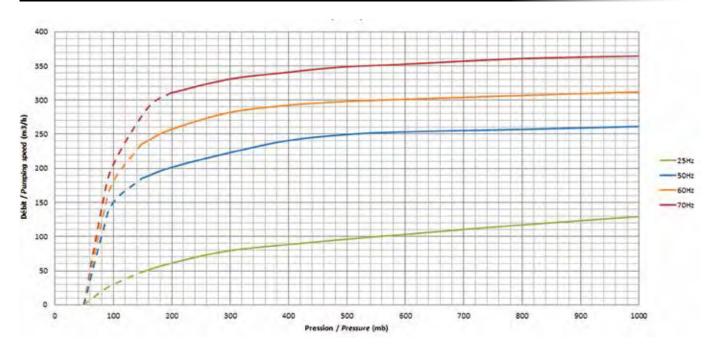




# Pumping speed on 1000 l vessel



# Performance curves



# R MIL'S Oil-less claw vacuum pumps





Compatible with VFC variable frequency converter for electricity cost saving Operation from 25 Hz to 70 Hz Built-in or separate VFC into electrical board for central vacuum systems

- Contactless technology
- Low noise level, compact size and high efficiency
- Low exhaust temperature
- Easy access and low maintenance
- PT100 temperature sensor





# **Technical characteristics**

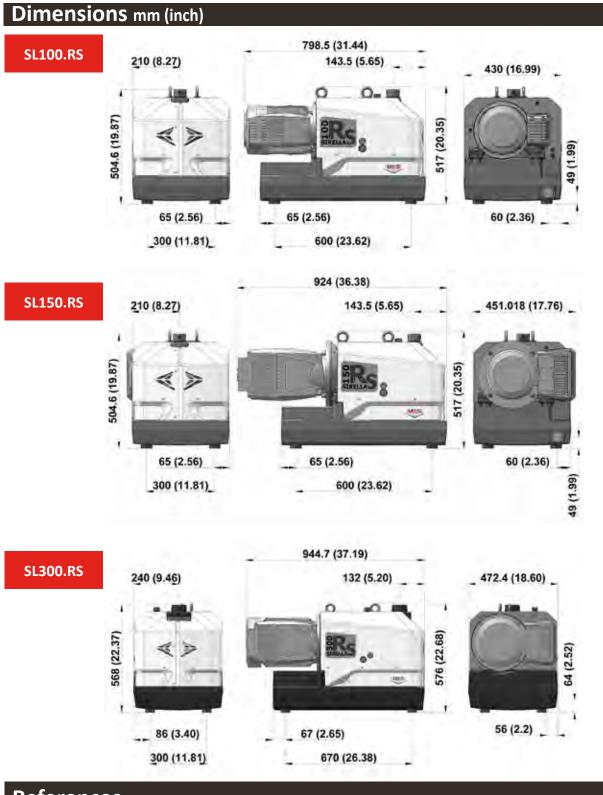
Sirella RS	SL100.RS	SL150.RS	SL300.RS
Pneurop pumping speed <sup>(1)</sup> m <sup>3</sup> .h <sup>-1</sup> - cfm	40 to 126 - 23 to 74	64 to 195 - 37 to 115	129 to 312 - 76 to 184
End vacuum mbar - torr	60 - 45	<b>50 -</b> <i>37.5</i>	<b>50 -</b> <i>37.5</i>
Continuous end vacuum mbar - torr	<b>150 -</b> <i>112.5</i>	<b>150 -</b> <i>112.5</i>	<b>150 -</b> <i>112.5</i>
Gear oil capacity MB150S 100 % synthetic   - qt	0.7 - 0.74	<b>0.7</b> - <i>0.74</i>	0.7 - 0.74
Noise level dB(A)	72	72	72

<sup>(1)</sup> Measurements according to PNEUROP 6602 specifications - 20°C

# Versions

SI	RELLA	SL100.RS	SL150.RS	SL300.RS
	Number of phases	3	3	3
	Voltage V	380 to 480	380 to 480	380 to 480
Electrical motor	Period Hz (*)	45 to 66	45 to 66	45 to 66
Max motor power		3.5 kW	4.5 kW	6.6 kW
	Rotation speed min <sup>-1</sup>	1500 to 4200	1500 to 4200	1500 to 3600
Inlet connection		1"1/2 BSP or NPT	1"1/2 BSP or NPT	2" BSP or NPT
Outlet connection		1"1/2 BSP or NPT	1"1/2 BSP or NPT	2" BSP or NPT
Weight with oil kg	- Ib	177 - 390	200 - 441	316 - <i>697</i>

(\*) Admissible frequency for power sypply of the VFC



	SL100.RS	SL150.RS	SL300.RS
BSP CONNECTIONS	824413	824414	824415
NPT CONNECTIONS	824430	824431	824432

# Liquid traps

- Optimized protection of vacuum pumps
- High efficiency to drain liquids in vacuum pipeline
- Model with stainless steel mechanical float (cutting the flow in the event of excessively large liquid overflow) to protect the pumping group
- Plexiglas, polycarbonate or PYREX bowls
- 316L stainless steel version available for liquid traps type 100 / 125 / 200
- Wall fixation or head fitting on machine frame

## Options

- Glass (pyrex) bottle fixed under the trap to drain condensates
- Fitting of an automatic liquid drain under the trap : allows to drain the system without stopping the process

## Dimensions (mm)

	А	В	С	Tank
Liquid trap type 100	125	415	137	2 L
Liquid trap type 125	125	415	137	2 L
Liquid trap type 200	230	495	220	7 L
Liquid trap type 250	230	495	220	7 L
Liquid trap type 300	345	647	290	16 L
Liquid trap type 400	345	647	290	16L



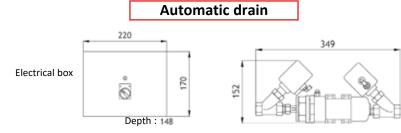
100 - 125 type drain trap

**Optional PYREX bottle** 250 ml bottle : + 160 mm 500 ml bottle : + 200 mm 1000 ml bottle : + 250 mm

#### 200 - 250 - 300 - 400 type drain trap



**Optional PYREX bottle** 250 ml bottle : + 160 mm 500 ml bottle : + 200 mm 1000 ml bottle : + 250 mm



# **References and characteristics**

Aluminium head Plexiglas cylinder	100	125
Flow rate m <sup>3</sup> /h	48	120
Inlet / Outlet BSPP	1"	1" 1/4
Drain valve outlet	G 1/2"	G1/2"
Without mechanical float	724793	724797
With mechanical float	724794	724798

Aluminium head Pyrex cylinder	100	125
Flow rate m <sup>3</sup> /h	48	120
Inlet / Outlet BSPP	1"	1" 1/4
Drain valve outlet	G1/2"	G1/2"
Without mechanical float	724807	724811
With mechanical float	724808	724812

Aluminium head Polycarbonate cylinder	200	250	300	400
Flow rate m <sup>3</sup> /h	340	408	696	835
Inlet / Outlet BSPP	2"	2" 1/2	3"	4"
Drain valve outlet	G1/2"	G1/2"	G1/2"	G1/2"
Without mechanical float	724801	724805	724809	724813
With mechanical float	724802	724806	724810	724814

316L stainless steel head Pyrex cylinder	100	125	200
Flow rate m <sup>3</sup> /h	48	120	340
Inlet / Outlet BSPP	1″	1" 1/4	2"
Drain valve outlet	G1/2"	G1/2"	G1/2"
Without mechanical float	724795	724799	724803
With mechanical float	724796	724800	724804

Options	100	125	200	250	300	400				
250 ml PYREX bottle		615441								
500 ml PYREX bottle			615	442						
1000 ml PYREX bottle		615443								
Bracket for wall fixing	Included 619907 617512									
Flanges DN80					617513					
Flanges DN100						617514				
	Electro-p	neumatic w	ith control	board		816002				
Automatic drain	Electro-pneumatic with control board (2l) 821664									
	Electrical	with control	ol board			816003				

# Vacuum sealed suction filters



The suction filters prevent the entry of solid particles into the pump, ensuring its longevity

- One or two 1/4" differential taps for gauges (depending on model)
- Vacuum level : 1,3 x10<sup>-3</sup> mbar (except filters 25 / 38 / 51)

196

493

2,3

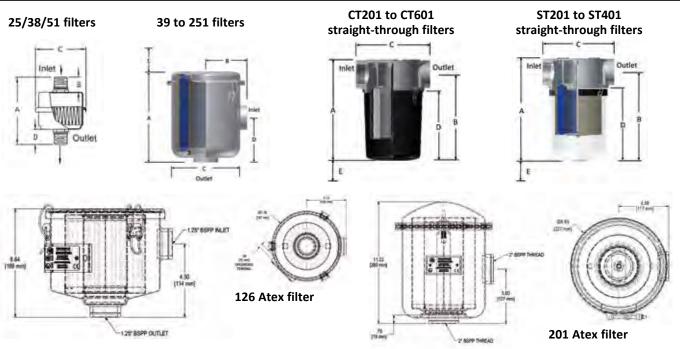
6,8

- Running temperature (continous) : -15 °C to +100 °C
- Low pressure drop

Different configurations are available with 3 types of cartridges :

- Polyester : for all uses, resists humidity (efficiency : 99% at 5  $\mu$ )
- Paper : for dry gases (efficiency : 99% at 2  $\mu$ )
- Carbon : to eliminate odors and absorb some contaminants (efficiency : 99% at 10  $\mu$ )

## Characteristics and dimensions (mm)



			Dime	nsions	(mm)		Filter flow	Filter element flow	Weight
Right-angle filters	Inlet - Outlet	Α	В	С	D	E	<b>m<sup>3</sup>.h</b> <sup>-1</sup>	m <sup>3</sup> .h <sup>-1</sup>	kg
39 PA / PO / CH	3/8" - BSPP	85	54	54	46	76	31	43	0,4
76 PA / PO / CH	3/4" - BSPP	103	76	76	64	83	43	94	1,4
100 PA / PO / CH	1" - BSPP	111	83	83	67	83	60	94	1,4
126 PA / PO / CH	1" 1/4 - BSPP	105	105	105	114	133	102	196	2,3
201 PA / PO / CH	2" - BSPP	260	114	114	127	235	298	493	6,8
251 PA / PO / CH	2" 1/2 - BSPP	271	130	130	140	235	357	493	6,8
DN40KF - 100 PA / PO / CH	DN40 - KF	183	117	187	127		136	195	2
			Dime	nsions	(mm)		Filter flow	Filter element flow	Weight
ATEX filters	Inlet - Outlet	Α	В	С	D	E	<b>m<sup>3</sup>.h</b> <sup>-1</sup>	m <sup>3</sup> .h <sup>-1</sup>	kg

 126 PA / PO / CH
 1"1/4 - BSPP
 169
 114
 122
 102

 ATEX ZONE IIGD c IIIC T4 X
 2" - BSPP
 285
 127
 222
 298

# Accessories for vacuum pumps

			Dime	nsions	(mm)		Filter flow	Filter element flow	Weight
Straight-through filters	Inlet - Outlet	Α	В	С	D	E	<b>m<sup>3</sup>.h</b> <sup>-1</sup>	m <sup>3</sup> .h <sup>-1</sup>	kg
25 PA / PO	1/4"	86	16	64	16	-	7	14	0,23
38 PA / PO	3/8"	86	16	64	16	-	10	14	0,23
51 PA/ PO	1/2"	98	22	64	22		10	14	0,23
СТ201 РА / РО	2" - BSPP	325	275	229	229	228	298	495	7,2
СТ251 РА / РО	2"1/2 - BSPP	325	275	229	229	228	357	495	6,8
СТ301 РА / РО	3" - BSPP	473	404	343	328	228	510	969	14
СТ401 РА / РО	4" - BSPP	473	404	343	328	228	884	969	12
СТ601 РА / РО	6" - BSPP	483	363	483	249	254	1870	1870	20
ST201 PA / PO	2"1 - BSPP	413	362	229	315	228	298	495	7,2
ST251 PA / PO	2"1/2 - BSPP	413	362	229	315	228	357	495	6,8
ST301 PA / PO	3" - BSPP	502	432	343	356	228	510	969	13
ST401 PA / PO	4" - BSPP	502	432	343	356	228	884	969	11

Right-angle filter	5	76	100	126	201	251	
	Paper cartridge	76PA <b>357893</b>	100PA <b>360595</b>	126PA <b>357894</b>	201PA <b>357895</b>	251PA <b>357896</b>	
Right-angle filter	Polyester cartridge	76PO <b>357910</b>	100PO <b>362235</b>	126PO <b>362236</b>	201PO <b>362237</b>	251PO <b>362238</b>	
	Carbon cartridge	76CH <b>610515</b>	100CH <b>616194</b>	126CH <b>610516</b>	201CH <b>610517</b>	251CH <b>610518</b>	

Straight-through cylinder	filters with steel	25	38	51	СТ201	СТ251	СТ301	СТ401	СТ601
Straight-through	Paper cartridge	25PA <b>358225</b>	38PA <b>362243</b>	51PA <b>357947</b>	CT201PA <b>362015</b>	CT251PA <b>362016</b>	CT301PA <b>357897</b>	CT401PA <b>361106</b>	CT601PA <b>361310</b>
filter	Polyester cartridge	25PO <b>362241</b>	38PO <b>362244</b>	51PO <b>357948</b>	CT201PO <b>362231</b>	CT251PO <b>362232</b>	CT301PO <b>362233</b>	CT401PO <b>362234</b>	CT601PO <b>361392</b>

Straight-through f polycarbonate cyl		ST201	ST251	ST301	ST401
Straight-through	Paper cartridge	ST201PA 362245	ST251PA <b>362246</b>	ST301PA 361627	ST401PA 362277
filter	Polyester cartridge		ST251PO 332895	ST301PO 620166	ST401PO <b>362710</b>

Accessories for CT & ST straight-through filters	201 251		301	401	
Bracket for mural fixing	619	907	617512		
Polycarbonate cylinder kit	362	248	248 362250		
Flanges	617513 617			617514	
Vacuum gauge fitted on filter		617	536		

ATEX filters		126	201
	Paper cartridge	126PA <b>625470</b>	201PA <b>625472</b>
ATEX filter ZONE IIGD c IIIC T4 X	Polyester cartridge	126PO <b>625471</b>	201PO <b>625473</b>
	Carbon cartridge	126CH 619884	201CH 619885





# **Accessories for vacuum pumps**

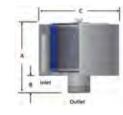
# **Silent suction filters**

		Dime	nsions	(mm)	Filter flow	Weight	Complete filter with	Pap	er cartrigde
Silent filter	Outlet	Α	В	C m <sup>3</sup> .h <sup>-1</sup> kg paper cartrigde reference		designation & reference			
FS25	1/4"	70	17	64	7	0,11	358226	04	358227
FS50	1/2"	95	95	83	20	0,23	360390	06	357950
FS75	3/4"	96	32	155	43	0,9	357920	14	357924
FS100	1"	96	33	155	60	0,9	362638	18P	357925
F\$125	1"1/4	171	41	156	119	1,5	357921	18P	357925
FS200	2"	304	60	260	230	6,3	357922	230P	357926
FS250	2"1/2	314	67	260	332	6,5	357923	230P	357926

FS25 TO FS50 Silent filter

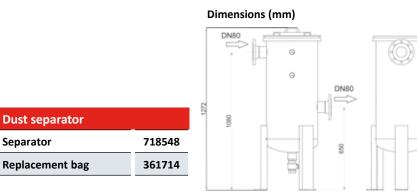


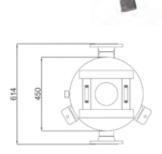
FS75 TO FS250 Silent filter



# Dust separator with removable bag

- High steel painted filter
- Movable polyamid bag, 80 μ mesh, capacity : 55 l
- Quick easy fixing of the bag
- Movable cover with observation window
- Highly efficient protection for pumps running in very dusty environment





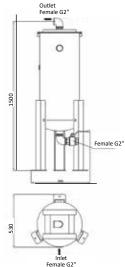
# Liquid cyclonic separator

• High steel painted tank or stainless steel tank with take-down upper part

- Up and down sight glasses
- Evacuation by manual ball valve

Liquid cyclonic separator				
Carbon steel separator	718548			
Stainless-steel separator	361714			







## "SPIRACIER" special hoses, vacuum switches & vacuum gauges



Flexible transparent PVC hose with galvanized steel spiral

#### Special vacuum "SPIRACIER" hoses with 2 rotating nuts

Crimped hose	1/2 " Ø 14	3/4 " Ø 20	1 " Ø 25	1 " 1/4 Ø 30	1 " 1/2 Ø 35	2 " Ø 45	2 " 1/2 Ø 64	DN80	DN100
600 mm	670633	606086	618265	670650	618267	618149	618956	618269	618270
1 000 mm	612919	604422	617372	607058	606455	606099	618957	617833	617834
1 500 mm	616362	618264	618266	610457	618268	607592	618661	-	-

## Special vacuum "SPIRACIER" hoses with 2 rotating nuts

Crimped hose	1/2 " Ø 14	3/4 " Ø 20	1 " Ø 25	1 " 1/4 Ø 30	1 " 1/2 Ø 35	2 " Ø 45	2 " 1/2 Ø 64	DN80	DN100
Hose by the meter	059656	056350	063088	056351	056352	056353	061707	063091	061412
Fitting set *	618271	618082	618083	618084	618085	618086	618958	618272	618273

\* 2 bushings + clamps and 2 FF rotating nuts + gaskets

### **BRASS straight unions**

Straight unions	1/4 "	3/8 "	1/2 "	3/4 "	1 "	1 "1/4	1 " 1/2	2"
MM equal	352610	350470	350473	350476	350477	350480	350482	350484
	3/8 - 1/4"	1/4" - 1/2"	1/2"- 3/4"	3/4 "- 1"	1"- 1"1/4	1"1/4 - 1"1/2	1"1/2 - 2"	
ММ	350468	350469	350474	353551	350478	350481	350483	

#### **Check valve**

Check valve	3/8 "	1/2 "	3/4 "	1 "	1 " 1/4	1 "1/2
Brass check valve	654225	654226	654227	654903	654904	654905

#### **Mechanical vacuum switches**

- Adjustable threshold
- Adjustable hysteresis

Mechanical vacuum switches		
Vacuum switch	Hysteresis mini 130 mbar	352997
Vacuum switch	Hysteresis mini 30 mbar	357549

### Vacuum gauges

• Working pressure : -1/0 bar

Vacuum gauges	
Ø50 vertical connection 1/4"	363032
Ø63 vertical connection 1/4"	357037

# Vacuum solenoid valves

	Size	G1/2 "	G3/4 "	G1 "	G1 " 1/4	G1 "1/2	G2 "	
1 Vacuum solenoid valve	Reference	AD-15 <b>360023</b>	AD-20 <b>360024</b>	AD-25 <b>360606</b>	AD-35 <b>360025</b>	AD-40 <b>360026</b>	AD-50 <b>360027</b>	
2 Ball valve with electric	Time	-	11 s.	11 s.	12 s.	26 s.	26 s.	
	ER Plus Brass	-	360761	361302	361337	361335	361547	
actuator 230V - 50 Hz supply	Time	-	12 s.	12 s.	26 s.	26 s.	12 s.	
	ER Plus Stainless steel	-	361164	361250	361165	361338	361350	
3 2-ways ball valve with	Reference	360873	360874	360875	359528	360876	360877	
pneumatic actuator immediate opening	Pilot	electric ac	tuator 5/2 - 2	230V - 50Hz		359959		
	Flow reducer	flow redu	cer (optening	2 x 360758				

	Size	DN65 (2"1/2)	DN80 (3")	DN100 (4")	DN125 (5")	DN150 (6")	
4 Double acting butterfly valve with pneumatic actuator	Reference	360873	360873 360874 36		359528	360876	
	Pilot	electric act	tuator 5/2 - 2	359959			
immediate opening	Flow reducer	flow reduc	er (optening	/ closing spe	eed) 2 x 360758		
5 Butterfly valve with electric	Time	-	12 s.	12 s.	-		
actuator 230V - 50 Hz supply	ER Plus	-	334154	361613			

	Size	G3/8 "	G1/2 "	G3/4 "	G1 "	G1 " 1/4	G1 "1/2	G2 "
	NO	359322	359390	359391	359354	359798	359392	358800
6 Angle-seat valve, pneumatic	NC	359321	359352	359387	359388	358799	359389	359927
control, immediate opening	Dilat	Banjo solenoid	valve 3/2 NF - 2	30V - 50 Hz 1/8"	Banjo	solenoid valve 3/	2 NF - 230V - 50	Hz 1/4"
	Pilot		334154			359	929	
	Size	G3/8 "	G1/2 "	G3/4 "	G1 "	G1 " 1/4	G1 "1/2	G2 "
7 Manual ball valve		350945	350946	350947	350948	350949	350950	350951
	Size	DN50	DN80	DN100	DN125	DN150		
8 Manual butterfly valve		361304	360467	361351	361347	361348		
	2		3				4	
	6		7				8	V



# Accessories for vacuum pumps

# Home made vertical vacuum receivers



1 inlet and 1 outlet for painted version, or 2 inlets and 2 outlets in galvanized version.

Equipment included :

- 1 vacuum gauge 0 1013 mbar
- 1 manual drain valve
- 1 manual network valve

## **Dimensions (mm) and references**



Vertical vacuum receiver	Network valve	Dimensions (mm)				Weight	
		А	В	С	D	ø	kg
Painted receiver - 500 l	1"1/4	1815	1455	872	200	650	120
Painted receiver - 1000 l	1"1/2	1800	1450	850	170	850	210
Painted receiver - 2000 l	2"	2100	1600	850	170	1200	340
Galvanized receiver - 500 l	1"1/4	2055	1665	785	155	600	125
Galvanized receiver - 1000 l	1"1/2	2350	1520	770	145	800	220
Galvanized receiver - 2000 l	2"	2490	1755	770	200	1100	400

Receiver with equipment		500 l	1000 l	2000 I
Steel painted receiver		710486	710488	722341
Galvanized receiver		710613	710615	710617
Automatic drain See page 88 for dimensions	Electropneumatic			
	Pneumatic	816003		

# General conditions of sale and guarantee

# Sales contract

#### GENERAL POINTS

The orders noted and the commitments taken by the Representatives or Agents, are only binding on Company MIL'S after WRITTEN ACCEPTANCE.

The orders only become final after forwarding of an acknowledgment of receipt. They imply the acceptance of the present general conditions of sale notwithstanding any contrary clauses of our customers that have not been expressly accepted in writing.

The role of our company consists in manufacturing the equipment. It is not for it to appreciate the appropriateness of the choice of any equipment as regards its final destination or the use to which it is allocated.

Any information that we may be led to provide is only given in the framework of our productions and for information, and does not consist of indications regarding the choice of the equipment or the final use for which it is destined. In no case can our liability be incurred if there is no sale of equipment.

Our activity consists in manufacturing products ordered by our customers and it is not for us to appreciate the appropriateness of an order for the use to which it is destined by the purchaser.

The present general conditions and the special conditions insofa as the latter are not contrary to the present general conditions and still comply with general contract law and competition law can be completed by Company MIL'S general conditions of purchase expressly accepted by the Supplier. It is the responsability of the Customer to ensure compliance with local regulatory requirements.

Any derogation to the present general conditions is subject to our express and written acceptance.

#### TRANSFER OF OWNERSHIP - RESERVATION OF OWNERSHIP TRANSFER OF RISK

The merchandise shall remain our property up until the full payment of its price in principal and interest. Failing the payment of the price on the agreed due date, we shall be able to take back the merchandise, the sale being declared void if this seems proper to us, and the deposits already paid shall remain acquired by us in return for the enjoyment of the merchandise from which the Customer will have benefited.

The Customer becomes responsible for the merchandise as soon as it is collected from our factory, the transfer of possession leading to the transfer of risks. The Purchaser undertakes, consequently to take out, as at present, an insurance contract covering the risks of loss, theft or destruction of the merchandise.

#### INTELLECTUAL PROPERTY AND KNOW-HOW FOR DOCUMENTS AND PRODUCTS

All intellectual property rights as well as know-how incorporated into forwarded documents, delivered products and provided services shall remain the exclusive property of Company Mil's.

#### STUDIES AND PROJECTS

The studies and documents of any nature passed on or sent remain entirely our property. They cannot lead to communication or to execution by a third party

#### CANCELLATION OF A CONFIRMED ORDER

The cancellation or termination of an order, instigated by the customer, in the course of execution for a cause outside our control, including force majeure, shall render the customer the debtor in respect to Company Mil's of compensation that, in no case, shall be less than 20% of the amount of the order and also less than the amounts of purchases and time already spent and this, whatever be the state of play, and furthermore any deposit already paid shall be kept as cover.

#### RETURNS

No merchandise can be returned to Company Mil's without the agreement of the latter

#### DELIVERY AND PRICE

THE DELIVERY IS DEEMED MADE IN OUR FACTORIES OR STORES. It is made by the direct handing-over to the Customer, by simple notice of availability, or by handing-over to a shipper or to a carrier appointed by the Customer or, failing such appointment, chosen by us.

In accordance with agreement between the Parties at the time order

The delivery times are given for information and are not guaranteed. Delivery delays do not give the Customer the right to cancel the sale or to refuse the merchandise. They cannot give rise to retention, compensation, penalty or damages.

THE PRICES ARE UNDERSTOOD TO EXCLUDE TAX FOR THE EQUIPMENT NOT PACKED TAKEN IN OUR FACTORIES OR STORES, THOSE PRICES ARE IN EUROS.

#### CONDITIONS OF USE

All equipment is delivered accompanied by technical instructions that we recommend should be followed. If these instructions are not attached, they will be immediately forwarded on simple request.

Company MIL'S may on no account be held responsible in case of installation by third party, improper or not compliant with Company MIL'S recommendations in the technical notice, neither in case of improper use of the material regarding instruction given in this technical notice.

Company MIL'S reserves the right to modify technical specifications at any time and without notice of its manufactured materials

#### PAYMENT CONDITION

IIn case of no negotiation before ordering, the payment term is by swift transfer, within eight days, at reception of invoice, with minimum of 60 € net. (Payments are made in euros unless otherwise stipulated in the agreement).

It is expressly agreed and failing timely request for postponement and granted by us, the failure to pay our invoices after the deadline indicated on the said invoices, shall lead to:

- the immediate payability on the amounts remaining due,
- the interests calculated at a rate equal to 15% per year and 2. any legal costs.
- in accordance to the law n° 2012-387 dated 22/03/2012 and to 3. the modification of L 441-3 article of Commerce Code: "for any payment effected after the deadline, a penalty charge will be legally due, for recovery costs, to the creditor. The amount of

this charge is stated at 40 € by the Decree dated 02/10/2012.' We do not grant discount for early payment, unless it has been negotiated at the time of the order

Notification of the Customer situation:

In case the deterioration of the Customer situation is noticed by any means and/or certified by a significant delay in payment or when the financial situation is appreciably different from the available data, the delivery will be made only in compensation for an immediate payment.

#### TRANSPORT

All transport operations, insurance, customs, handling carried out ARE PAYABLE BY AND AT THE RISKS OF THE CUSTOMER who is responsible for checking the shipments on arrival and for taking action, if appropriate, against the carriers

In the case of dispatch ensured by us, this shall be made carriage due, full responsibility resting with the Customer.

#### **GUARANTEE OF THE EQUIPMENT**

Except the cases of legal guarantee that one cannot be interfered with, OUR MERCHANDISE IS GUARANTEED ONE YEAR, as from the date IT IS MADE AVAILABLE, against any construction defect or any fault in the material.

In all cases, if the equipment is used by several teams, the period of the guarantee is necessarily reduced by half. For the components that are not of our manufacture, we are not substituted in the conditions of guarantee of the supplier constructor.

The guarantee does not apply to replacements or to repairs that could result from normal wear of the instruments, deterioration or accidents due to a defect in surveillance or installation and improper use. Likewise are excluded from the field of application of the guarantee, deteriorations resulting from damage during transport, falls, or violent shocks.

The guarantee is limited to the free replacement, in our workshops, of the machine pieces or parts recognised as defective due to material fault or manufacturing defect, with the exclusion of labour.

The transport costs, the outward as the return journey, are to be paid by the Customer.

The guarantee ceases if the instruments are modified or repaired outside our workshops. The passage through our workshops does not lead to the extension of the period of initial guarantee of the machine. Replacement parts or remade pieces are guaranteed 6 months, as from the delivery date after our intervention. The guarantee shall not apply in the event of non-payment by the Customer and he cannot take advantage of it or postpone his payments.

#### LOAN OF EQUIPMENT

Company MIL'S may have to lend some material for a determined duration under conditions defined in a loan contract. At the end of the agreed period, the Customer shall notify if the material on loan will be returned or ordered

In the absence of any notification within this period, the sale shall be deemed to be effective, as the Customer will be presumed to have accepted the delivered product.

#### FUMINATION OF WASTE

"In accordance with article 18 of the decree N° 2005-829 of July 20th, 2005 relating to the composition of the electrical and electronic equipment, the Customer will be responsible for the financing and organisation of the elimination of waste from this equipment under the conditions defined in articles 21 and 22 of the said decree. In case of control, Company MIL'S may ask his Customer to send him the documents establishing he fulfils, as regard this equipment, all the obligations transferred with the sales contract.

If the Customer fails to forward these documents, he will be presumed to be liable for non-fulfilment of the obligations he is responsible for and Company MIL'S reserves the right to ask him compensation for any damage that she could suffer thereby".

#### INSURANCE COVERING OUR LIABILITY

Our company has taken out an insurance policy covering the pecuniary consequences of our legal liability and this in the following way

Civil Liability for Operations: € 10,000,000 per claim, all physical injury, and tangible and intangible losses inclusive, with € 2,500,000 for "inexcusable conduct" per claim and per year of

#### insurance

€ 500,000 for physical injury and for tangible and intangible losses resulting from pollution, per claim and per year of insurance. € 5,000,000 for tangible and intangible losses other than from

pollution, per claim and with the following sub-limits:

- € 300,000 for non-consecutive intangible losses per claim. • € 100,000 for tangible losses pertaining to property of
- others and consequential intangible losses, per claim.
- € 30.000 for theft by a servant or agent per claim

Civil Liability for Delivered Products/ Product recalls:

€ 3.000.000, all physical injury, tangible and intangible losses inclusive, per claim and per year of insurance, with: €500.000 for non-consecutive intangible losses including removal/ reinstallation expenses engaged by third parties, per claim and per year of insurance.

€ 300,000 forrecall costs engaged by third parties and by the policy holder, per claim and per year of insurance

Company MIL'S responsibility will not be engaged for amounts exceeding the guaranteed amounts, which is expressly agreed by the Customer. Company MIL'S may (if applicable) be lead to subscribe complementary guarantee, on Customer's specific request and Customer's sole expense: he will exclusively assume the costs.

#### DISPUTES

In the case of disagreement relating to a delivery or its payment, the Lyon Commercial Court is the sole competent, whatever may be the sales conditions and the method of payment chosen, even in the case of proceedings against the guarantor or more than one defendant. The applicable law, regarding the seller and the buyer respective obligations, is the French law.

#### SPECIAL CONDITIONS

The special conditions and those that may be indicated in the documentations, quotes or prices forwarded only modify the sales conditions on the precise points to which they relate.

#### VIGILANCE system

The Customer must put forward, without any delay, to the vigilance system correspondent complete information about any incident, real or potential (further to decree 96/32 definition), involving a medical device provided by Company MIL'S. The Customer, if necessary, will have to cooperate in the implementation of all warning measures.

#### TRACEABILITY

The Customer must ensure the maintenance of traceability of all the medical devices delivered by MIL'S, including devices by their own customers and dealers, in order that the information concerning the product can be obtain, at any time on Company MIL'S or any competent authorities' requirement. In accordance with 93/42/CEE directive, the records referring to traceability have to be kept, at least during the device life and anyway during five vears.

#### MODIFICATION OF GENERAL CONDITIONS OF SALES AND GUARANTEE

The seller reserves the right to modify, at any time, the herein general conditions of sales and guarantee and, in such case, the modified conditions will apply to any order set after the modification date, this, even for complementary or supplementary orders referring to previous operations.